

Low-Background Challenges and Solutions in $0\nu\beta\beta$ Experiments with Discrete Detectors

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Low-Background Challenges and Solutions in $0\nu\beta\beta$ Experiments with **Discreet** Detectors

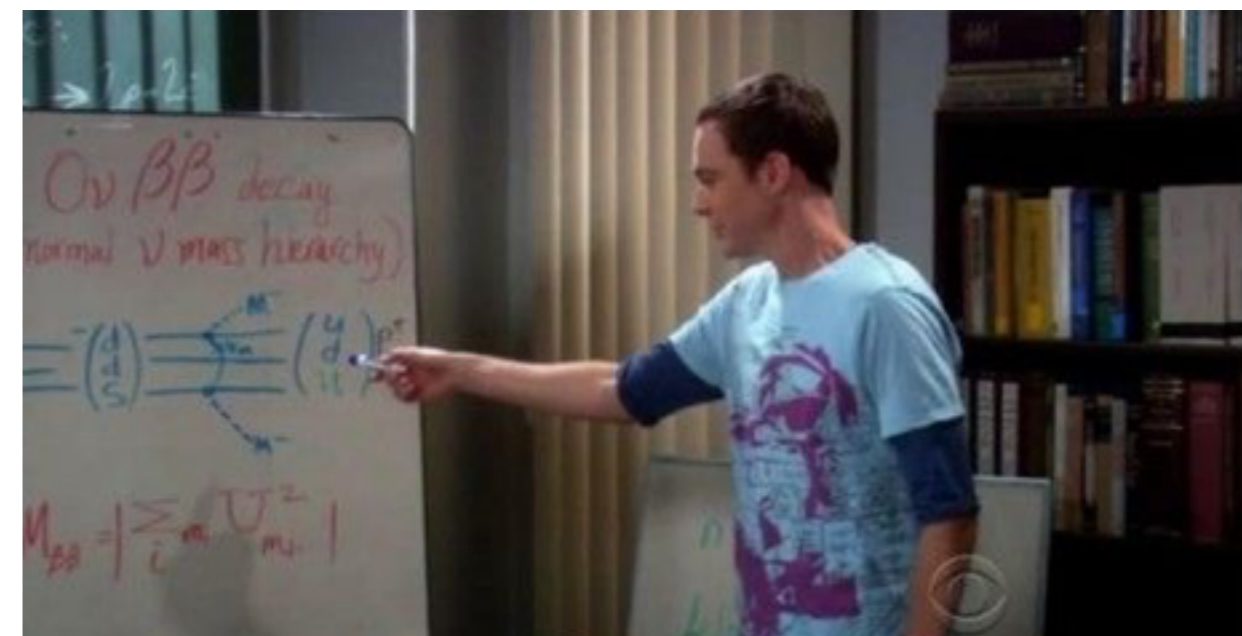
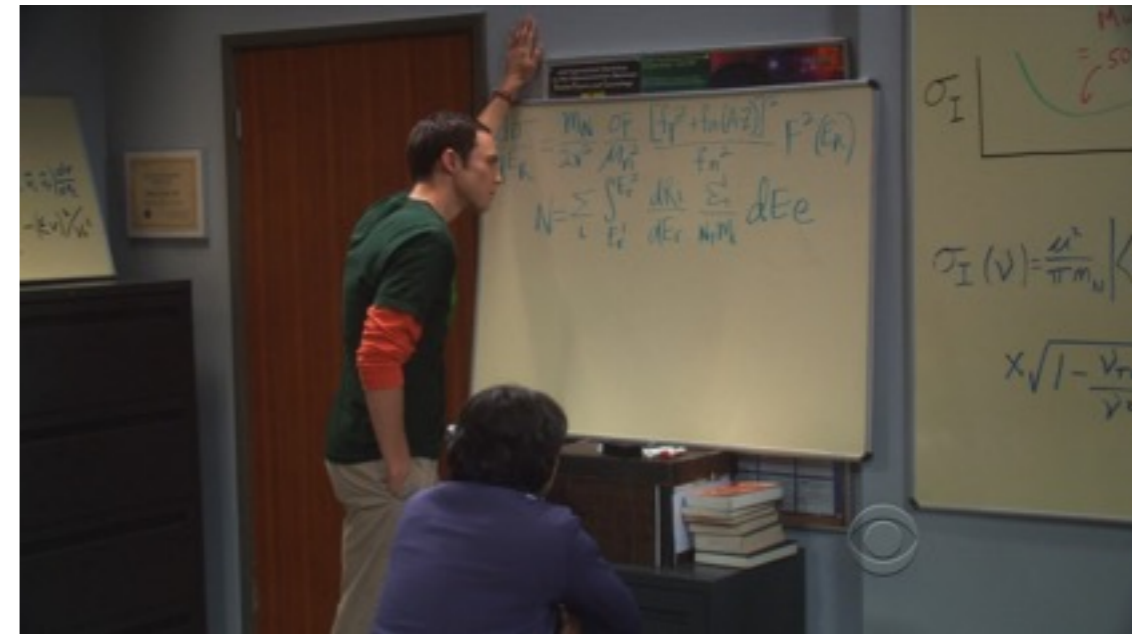
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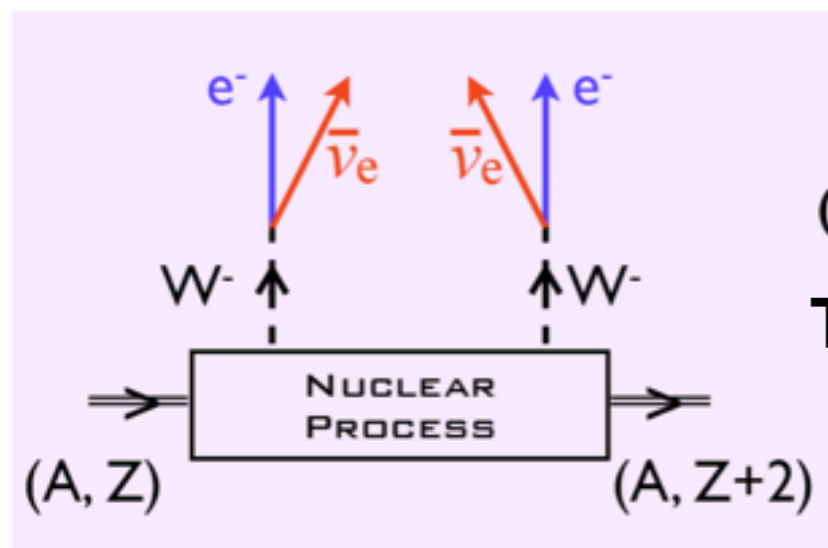
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Outline

- **Introduction**
 - $0\nu\beta\beta$, Majorana ν ...and all that
- **$0\nu\beta\beta$ decay experiments with discrete detectors**
 - Design considerations
 - Backgrounds
- **Challenges and solutions**
 - Ex.: Cosmogenic activation
 - Ex.: Electronics fabrication
 - Ex.: Rn background
- **Summary**

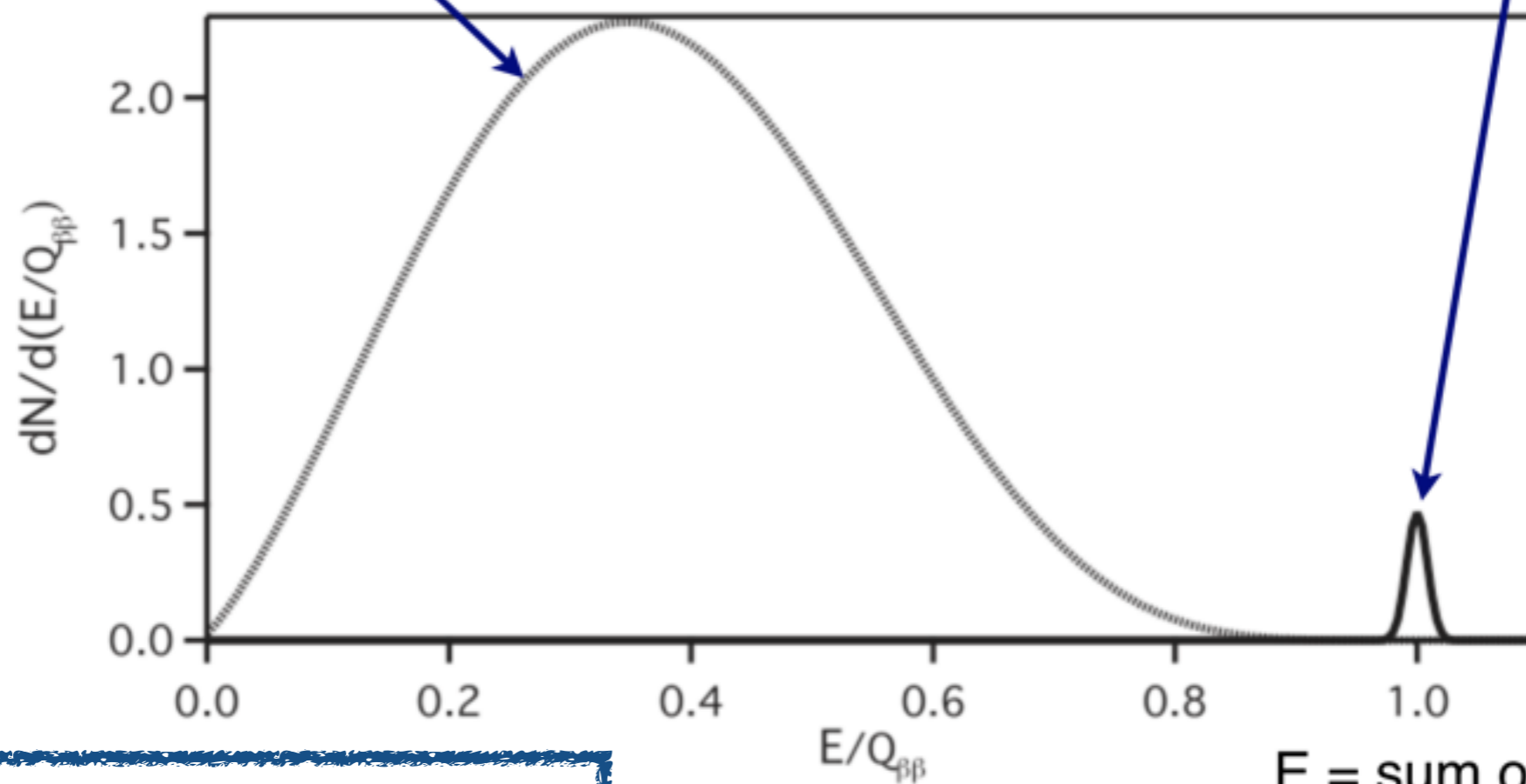
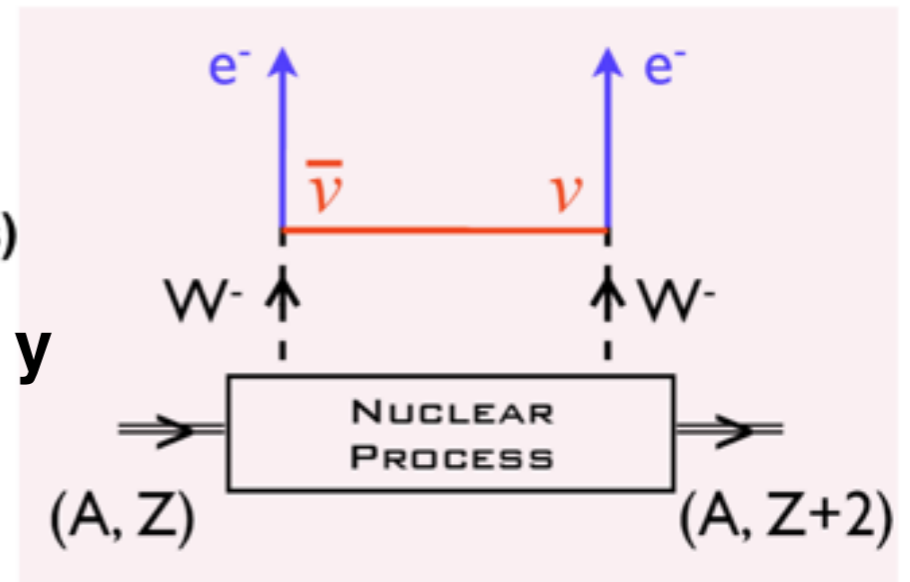


Is neutrino its own antiparticle?



$2\nu\beta\beta$
(background)
 $T_{1/2} \sim 10^{20} \text{ y}$

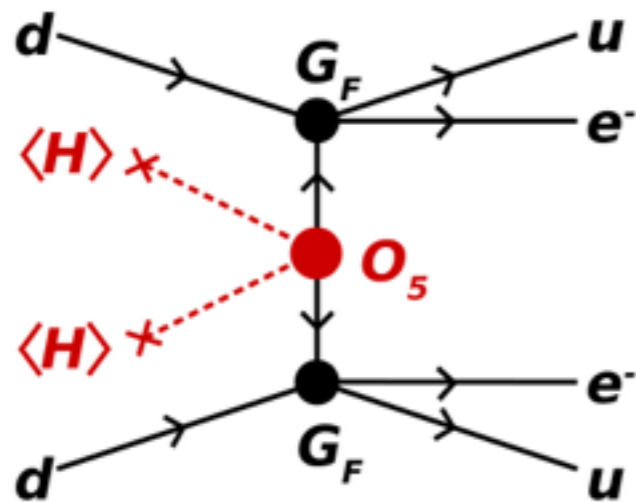
$0\nu\beta\beta$
(new physics)
 $T_{1/2} > 10^{26} \text{ y}$



$E = \text{sum of electron energy}$

Energy resolution is key!

“Vanilla” light-Majorana mass mechanism



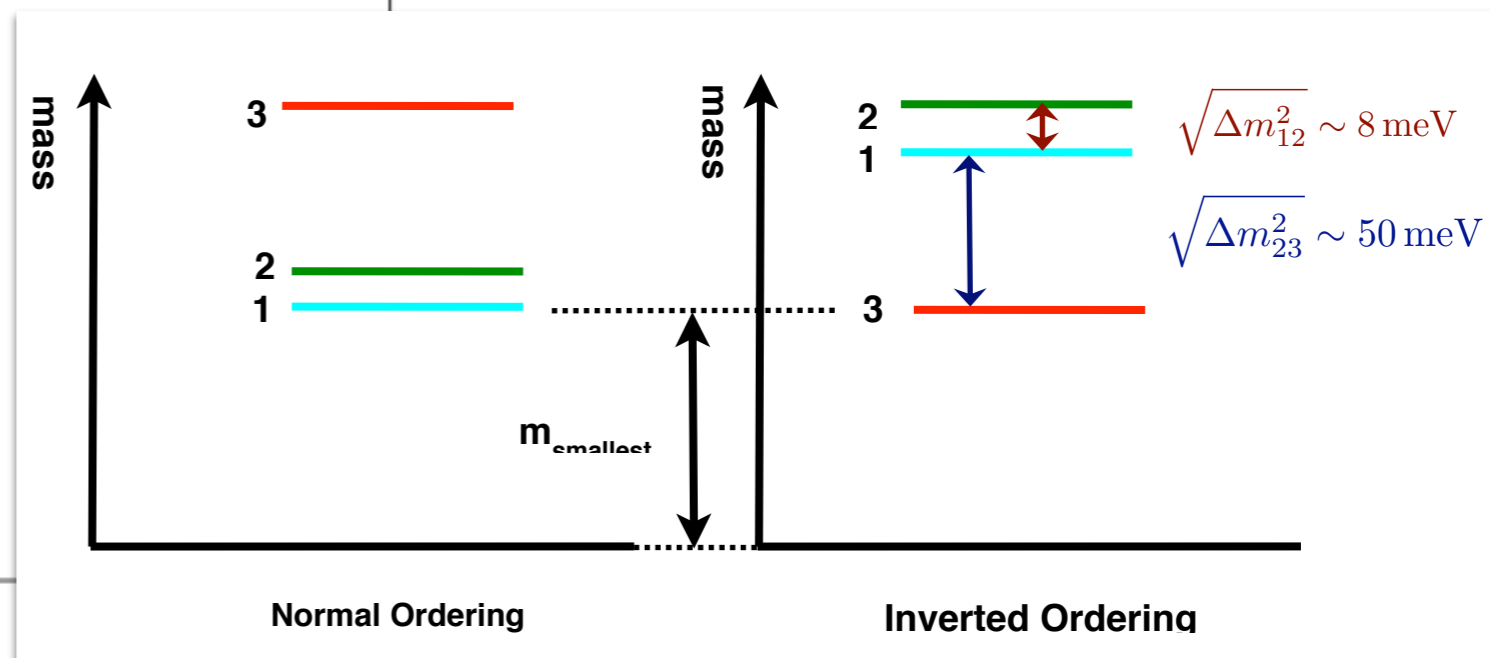
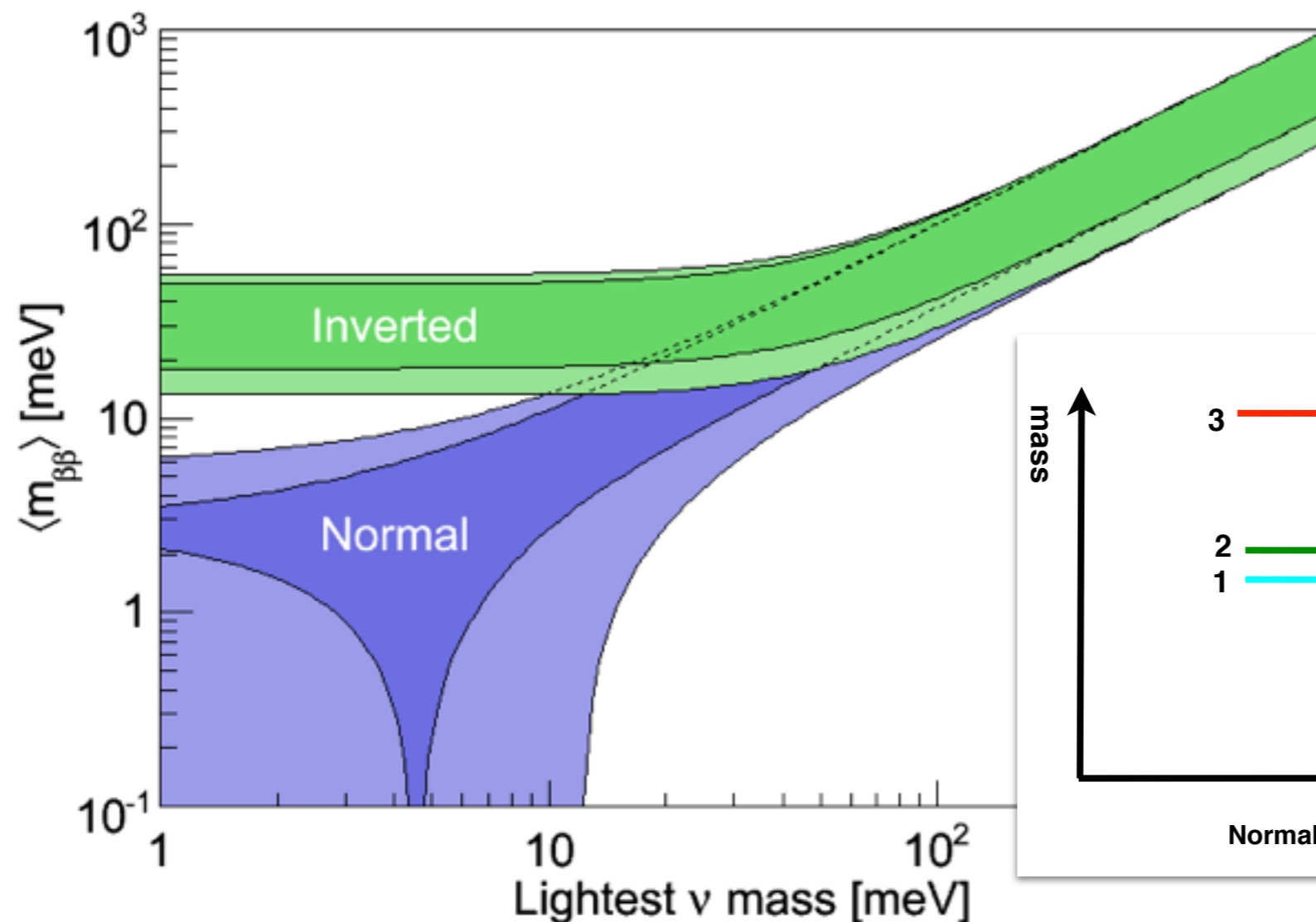
$$(T_{1/2}^{0\nu})^{-1} = G_{0\nu}(Q_{\beta\beta}, Z) |M_{0\nu}|^2 \langle m_{\beta\beta} \rangle^2$$

form
factor

nuclear
matrix
element

effective
Majorana
mass

$$\langle m_{\beta\beta} \rangle = \left| \sum_{i=1}^3 U_{ei}^2 m_i \right|$$



Sensitivity

$$T_{1/2}(0\nu) \propto \sqrt{\frac{b \Delta E}{M T}}$$

Need:

- low background ($b \downarrow$)
- high detector energy resolution ($\Delta E \downarrow$)
- large mass of $\beta\beta$ decaying isotope ($M \uparrow$)
- patience - count for a long time ($T \uparrow$)

Experimental background target

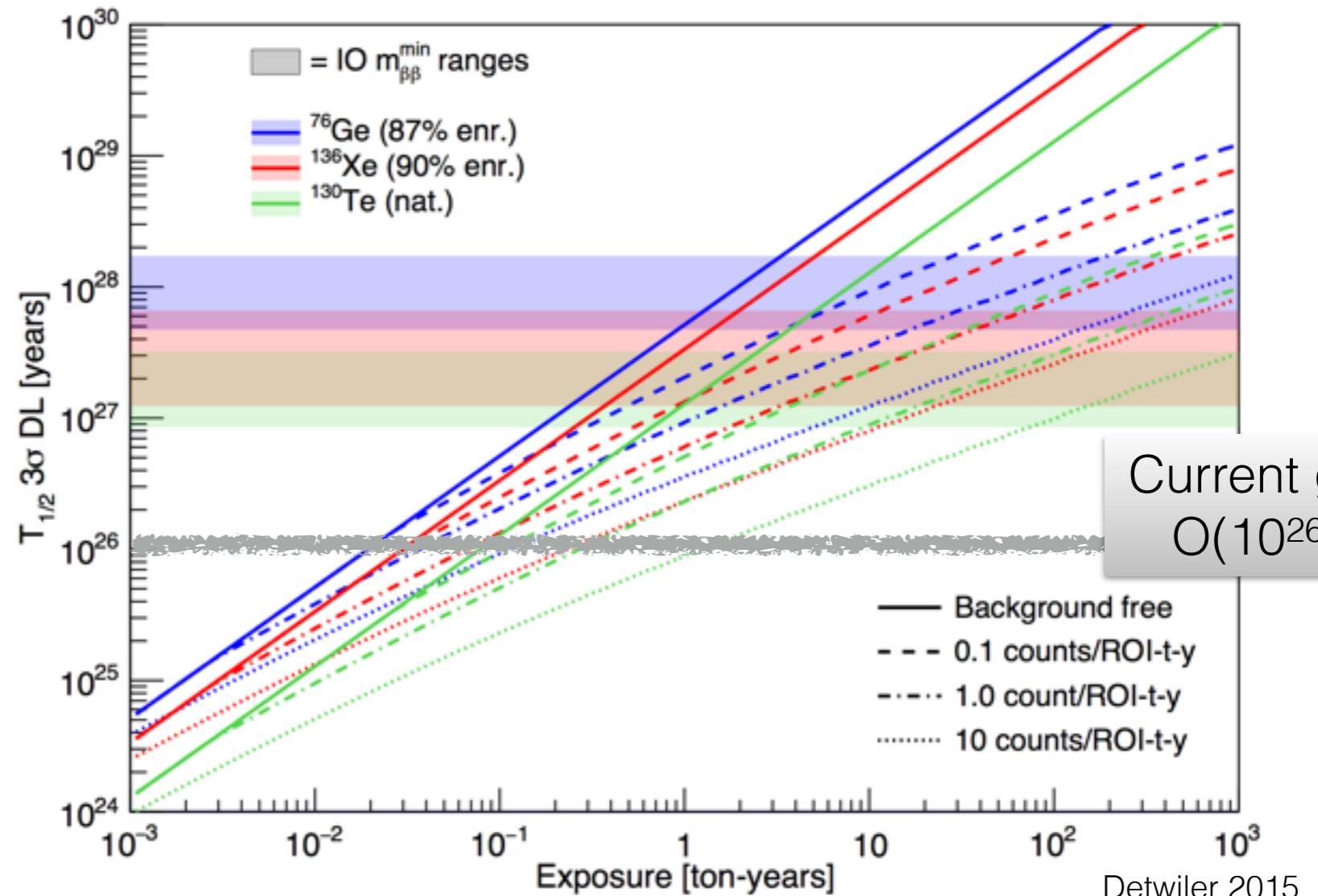
- Signal expected in real-time experiments

Type of experiment	Signal	Detection (<i>Background</i>) rate
SNO Solar neutrino experiment (1998-2006)	Cherenkov light from e^-	$\sim 15 \text{ events } t^{-1} d^{-1}$
LUX WIMP search	Scintillation light and ionization from nuclear recoils	$(\sim 15 \text{ events } t^{-1} d^{-1})$
Future ^{76}Ge neutrinoless double beta decay search	e^- in Ge diode detectors	$(\sim 0.1 \text{ event } t^{-1} \textcolor{red}{y}^{-1})$

- The SNO heavy water D_2O was purified to have $\sim 10^{-15} \text{ (g } ^{232}\text{Th})/(\text{g } \text{D}_2\text{O})$. The KamLAND liquid scintillator was purified to even higher purity.

Next-Generation $0\nu\beta\beta$ Experiments

$T_{1/2} (0\nu)$	Signal rate [cts/(ton-Ge y)]
10^{25} y	500
5×10^{26}	10
5×10^{27}	1
$> 10^{29}$	< 0.05



- low background $b \sim 0.1 \text{ count}/(\text{ton-Ge yr})$ in ROI

Keeping it clean

KamLAND-ZEN clean balloon construction (K. Inoue - DBD16)

Example of improvements
before



after



clean
underwear



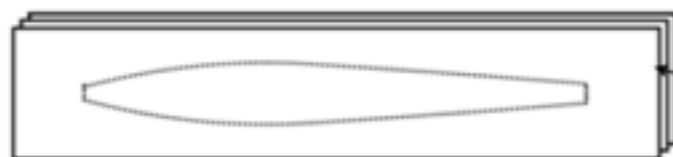
changing
room in a
clean room

keep staying away
goggle
welding machine
cover sheet .
glove on glove
laundry twice a day .
clean underwear



laundry
twice a day

changing room in a clean room .
dust visualization
more neutralizer
...

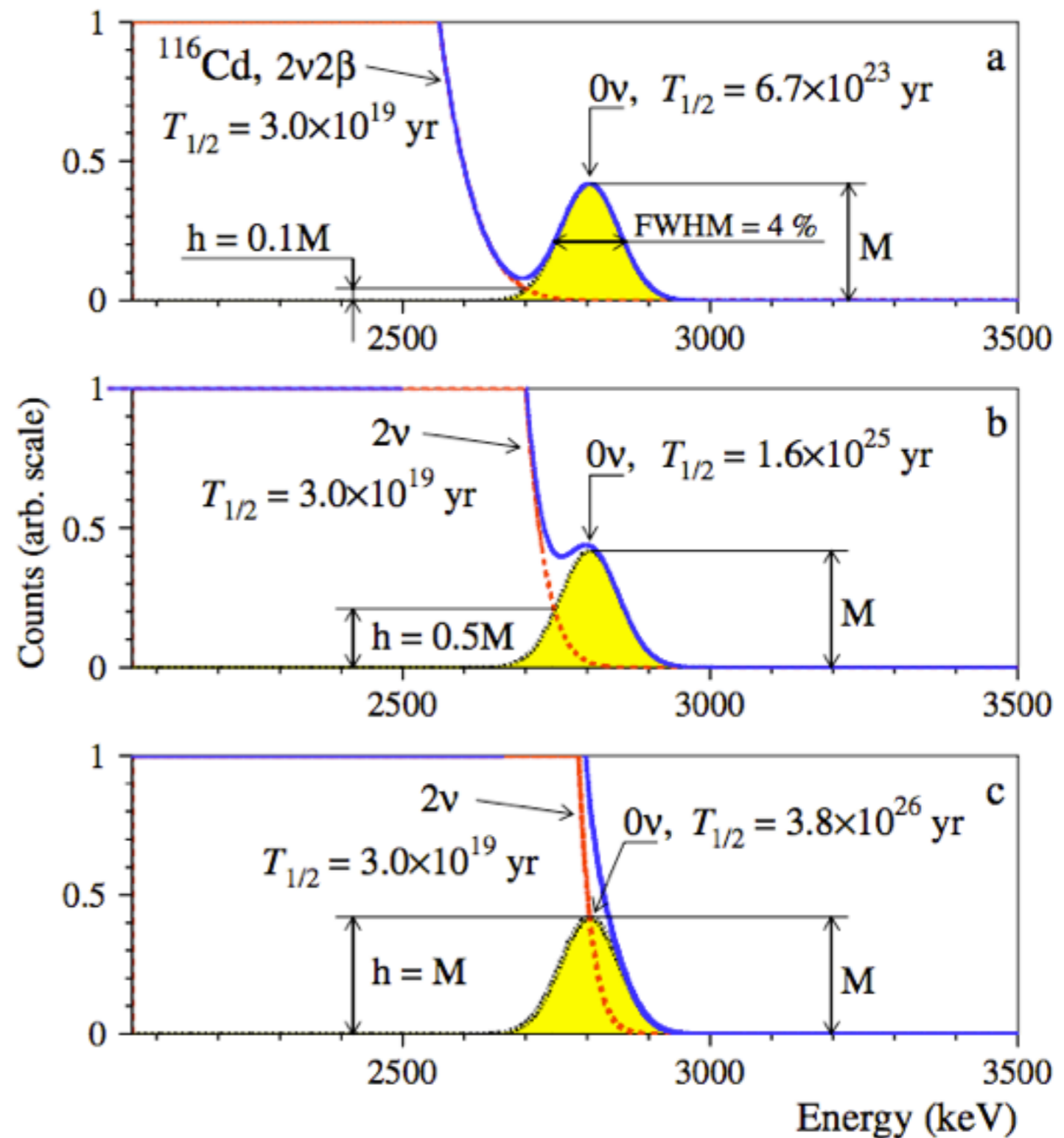


cover
sheets

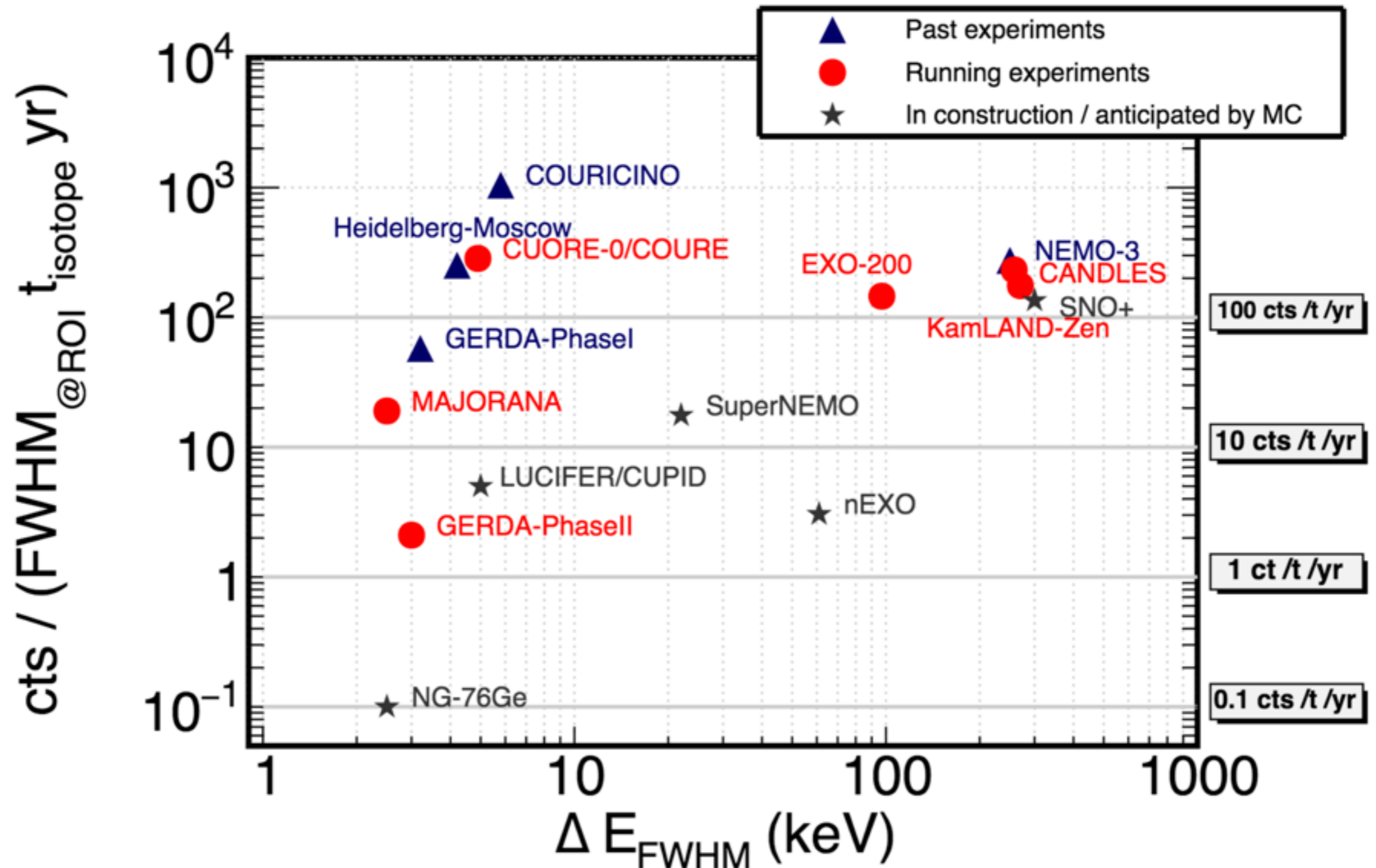
Energy resolution ΔE and $2\nu\beta\beta$ background

Isotope	$T_{1/2} (2\nu) [10^{21} \text{ y}]$
^{48}Ca	$(4.4^{+0.5}_{-0.4} \pm 0.4) \times 10^{-2}$ (NEMO-3)
^{76}Ge	$1.84^{+0.14}_{-0.10}$ (GERDA)
^{82}Se	$(9.6 \pm 0.3 \pm 1.0) \times 10^{-2}$ (NEMO-3)
^{96}Zr	$(2.35 \pm 0.14 \pm 0.16) \times 10^{-2}$ (NEMO-3)
^{100}Mo	$(0.57^{+0.13}_{-0.09} \pm 0.08) \times 10^{-2}$ (NEMO-3)
^{116}Cd	$(2.8 \pm 0.1 \pm 0.3) \times 10^{-2}$ (NEMO-3)
^{130}Te	$0.70 \pm 0.09 \pm 0.11$ (NEMO-3)
^{136}Xe	$2.165 \pm 0.016 \pm 0.059$ (EXO-200) $2.38 \pm 0.02 \pm 0.14$ (KamLAND-Z)
^{150}Nd	$(9.11^{+0.25}_{-0.22} \pm 0.63) \times 10^{-3}$ (NEMO-3)

[K.A. Olive et al.](#), (Particle Data Group), Chin. Phys. C, **38**, 090001 (2014)



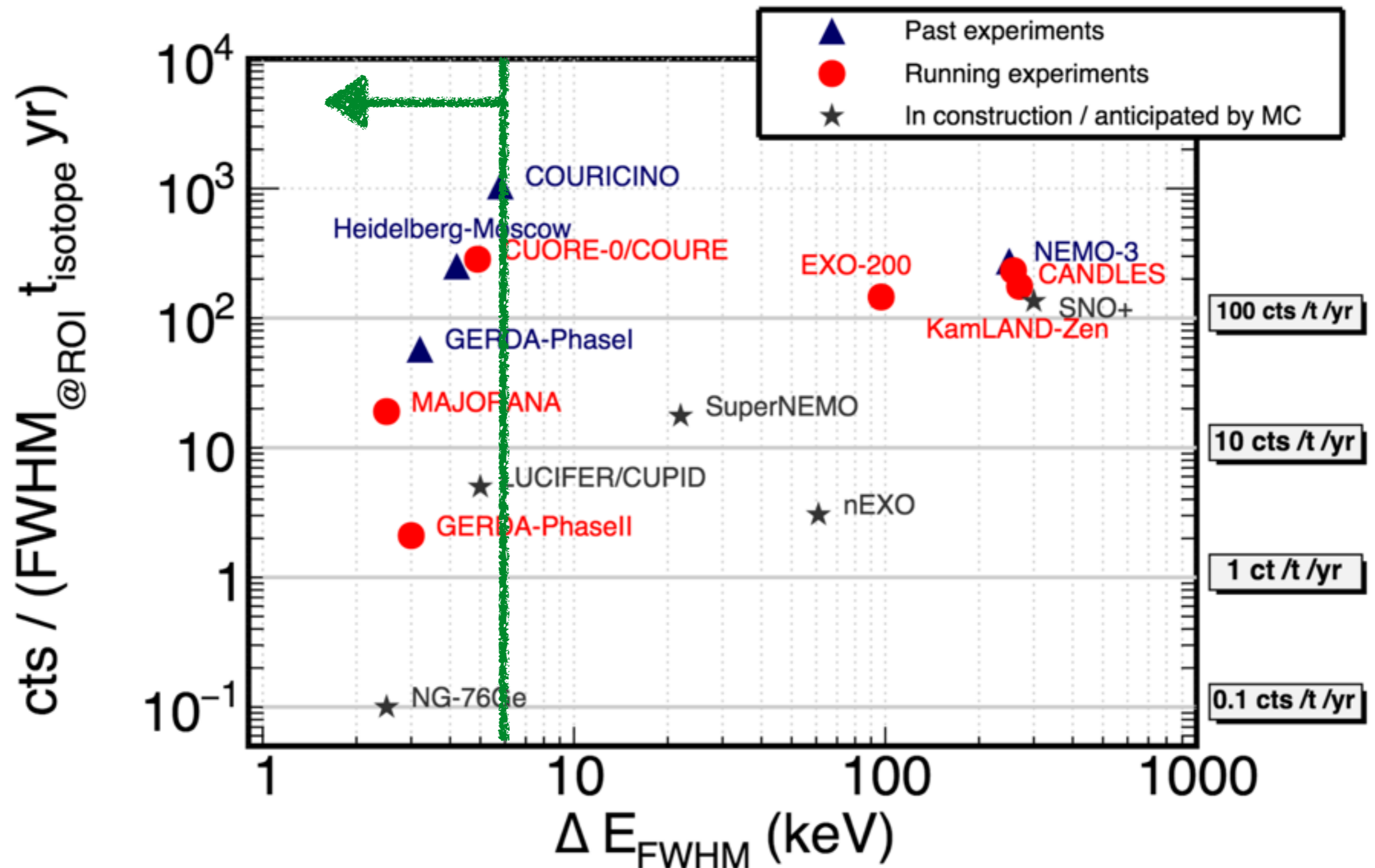
Background Comparison



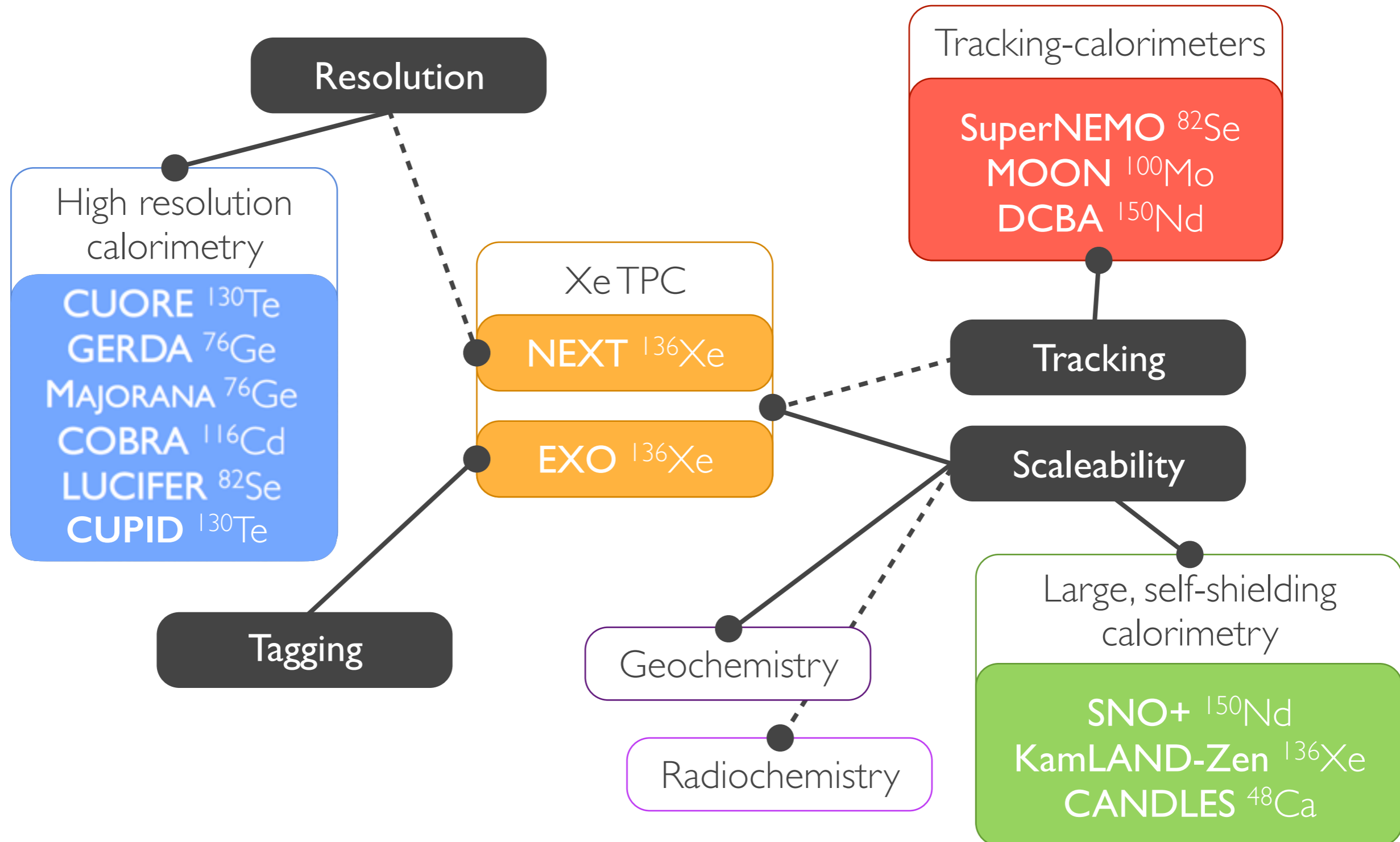
Background Comparison

source = detector
discrete detectors

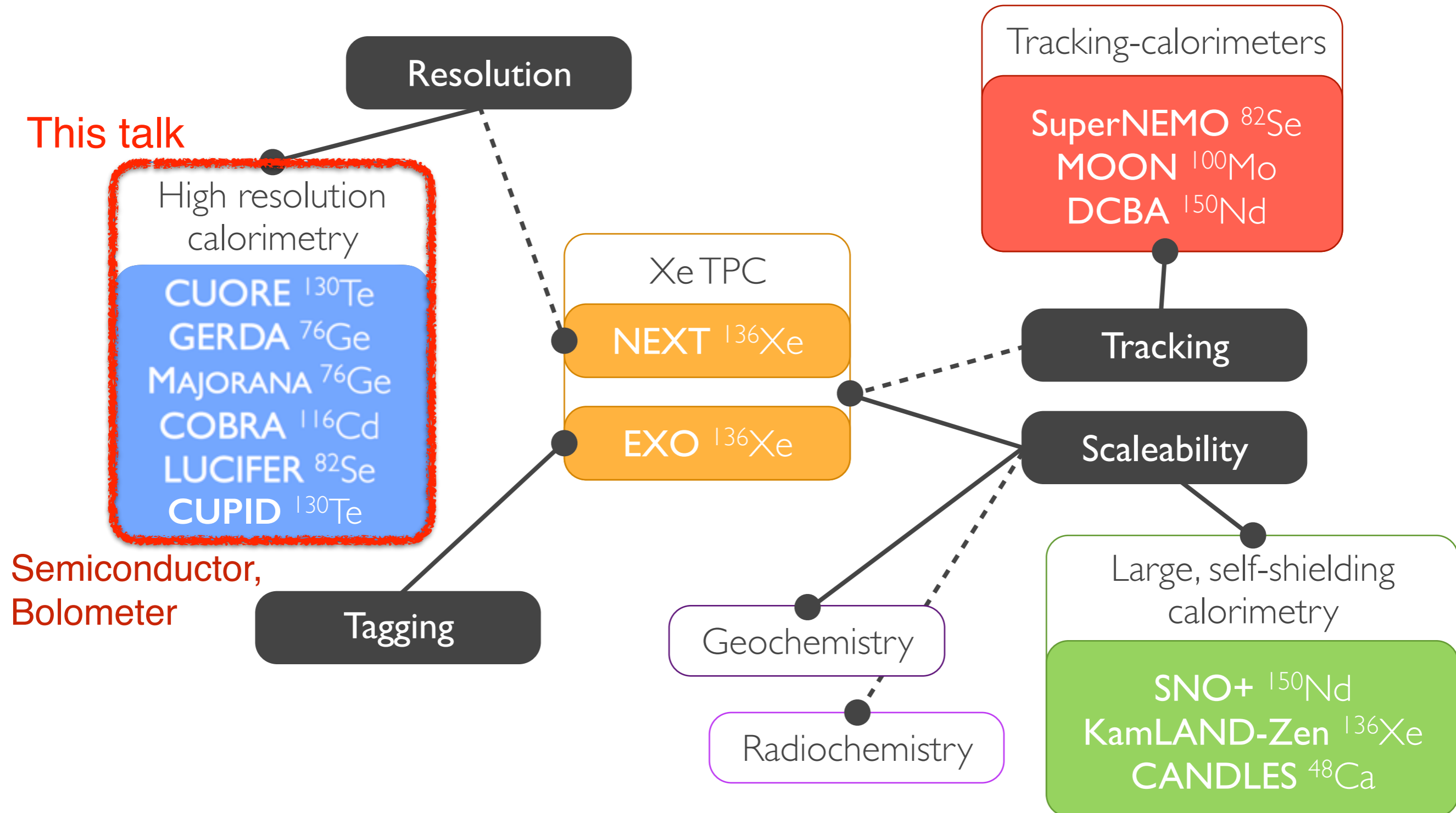
Best energy resolution



Detector Technology



Detector Technology



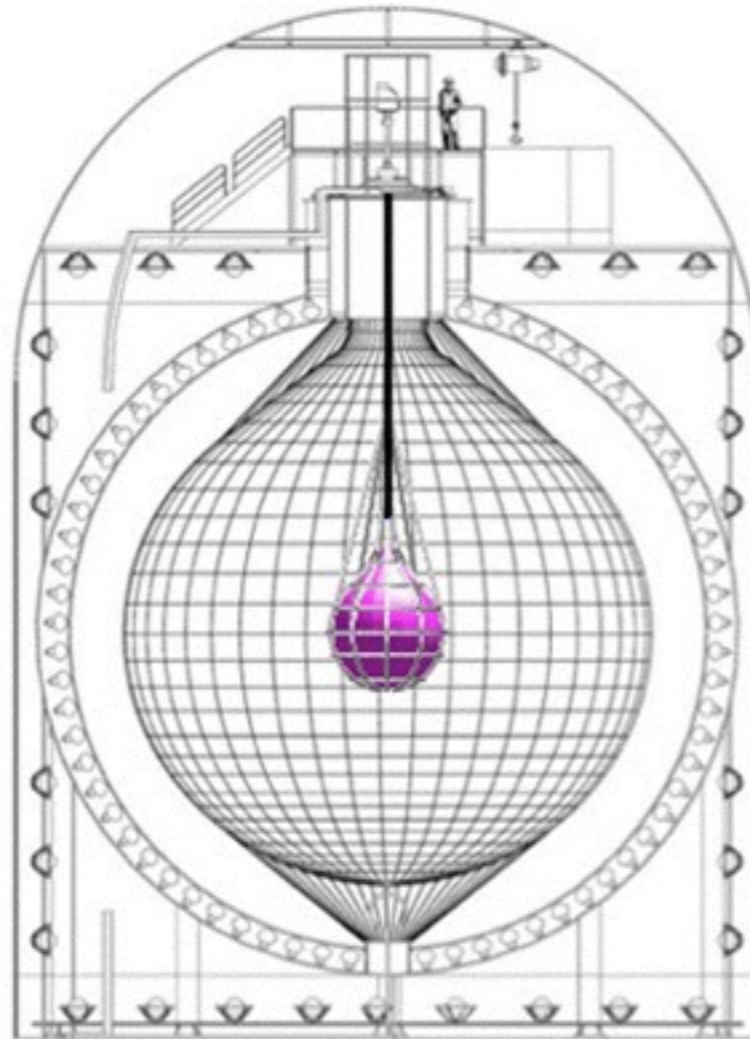
Discrete detectors

- Pros:
 - high detection efficiency (source = detector)
 - (usually) high energy resolution
 - scaling of $0\nu\beta\beta$ rate as systematic check (install detectors with different levels of isotope enrichment)
 - use neighboring detectors as veto (“granularity cut”)
- Cons:
 - extreme care in handling necessary
 - impossible / difficult to purify during operation
 - per-unit-mass detector cost could be high: isotopic enrichment + detector fabrication + material loss during fabrication

The ALARA principle

- Choose radiopure materials
- Keep hot stuff away from active detector volume

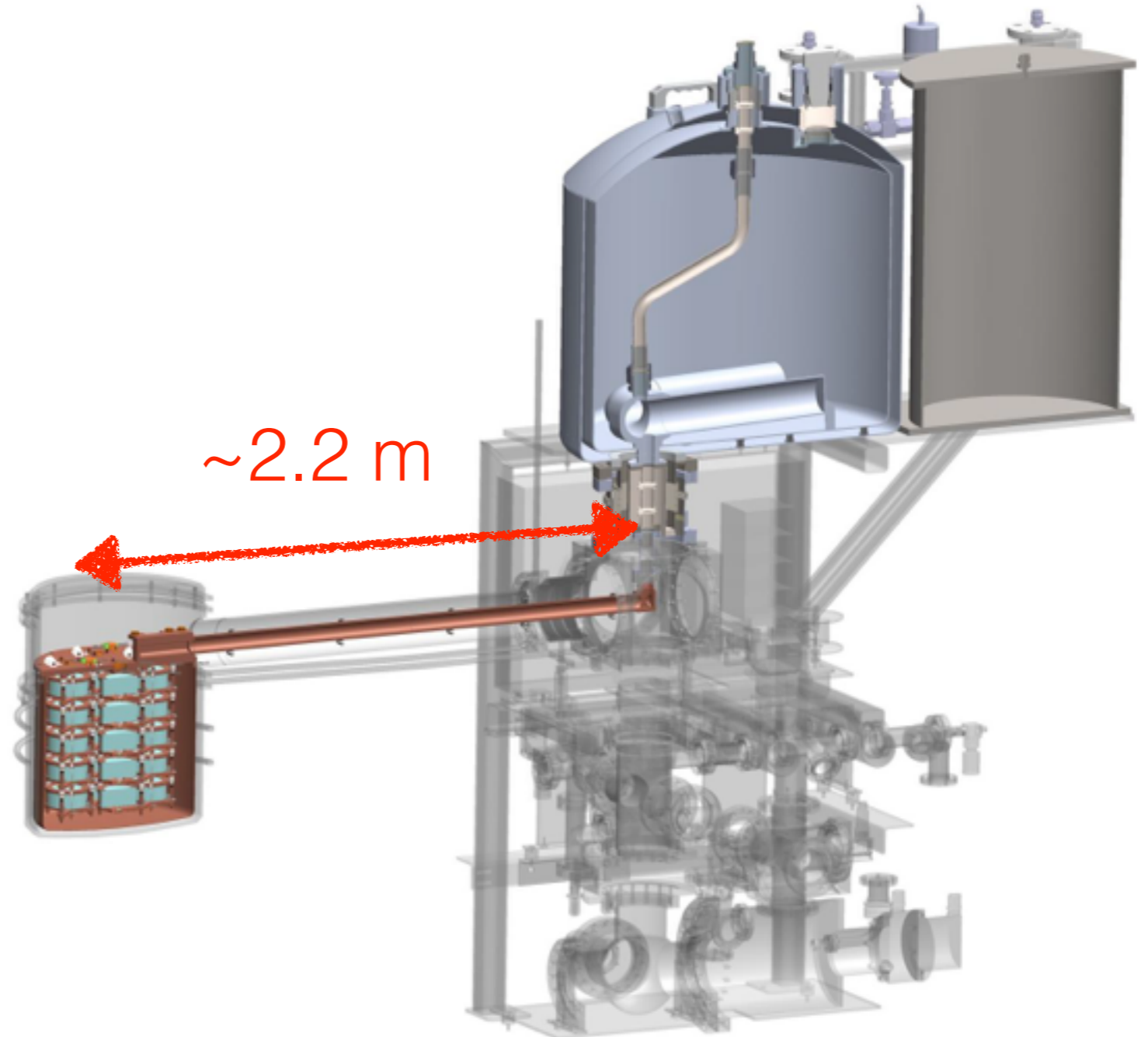
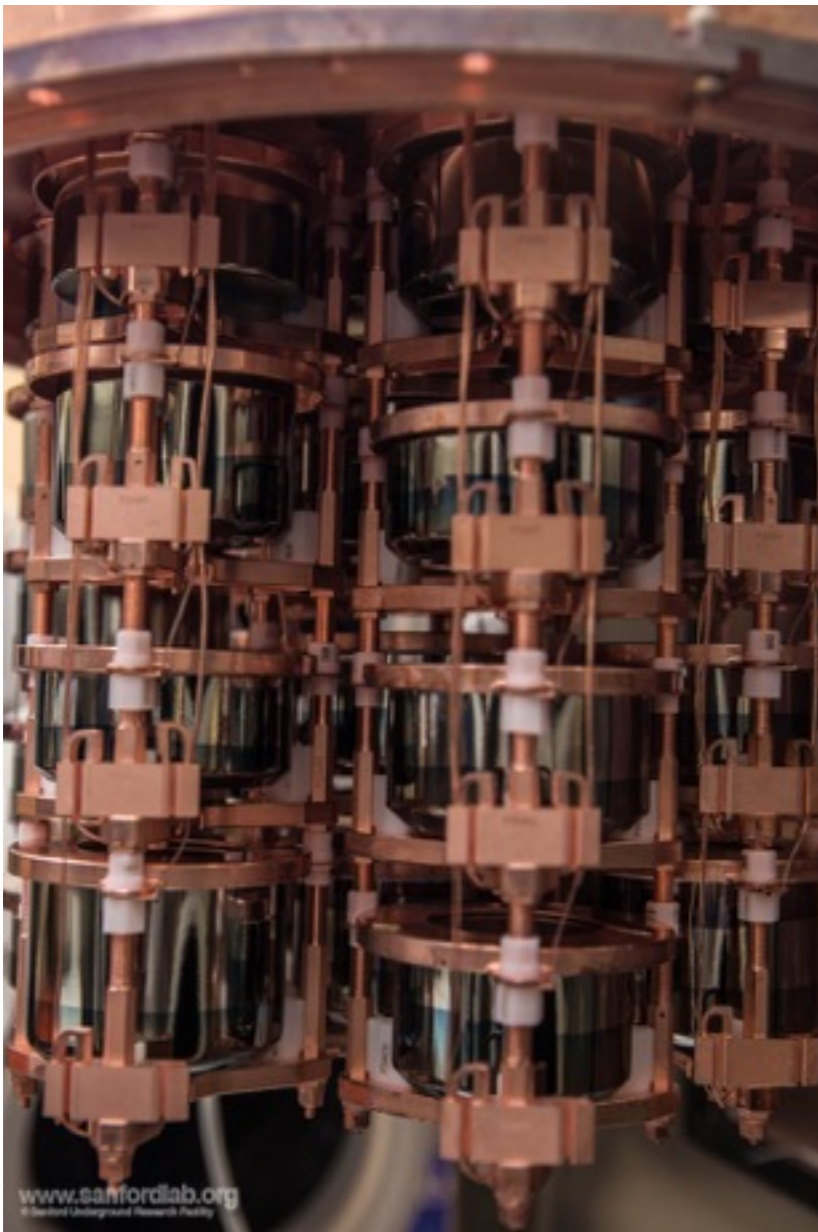
Homogeneous, self shielding, fiducial volume cut



Ex: KamLAND-ZEN

The ALARA principle

- Choose radiopure materials
- Keep hot stuff away from active detector volume



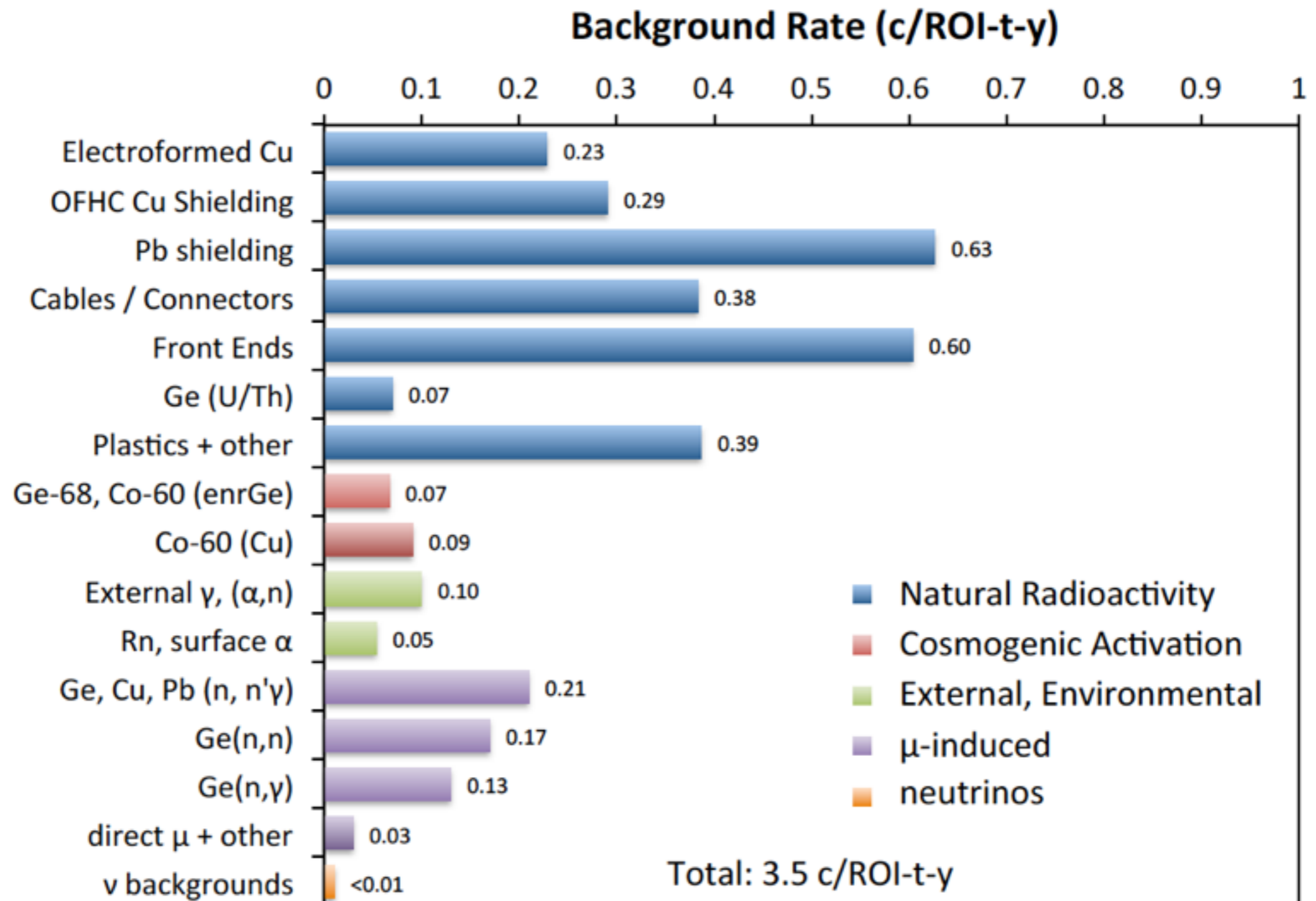
Ex: MAJORANA DEMONSTRATOR (^{76}Ge): Ge detectors in vacuum

The ALARA principle

- MAJORANA DEMONSTRATOR background budget:

Based on achieved assays of materials
When UL, use UL as the contribution

MJD goal: 3 cts / 4 keV / t-y
(scale to 1 cts / 4 keV / t-y in large-scaleGe)

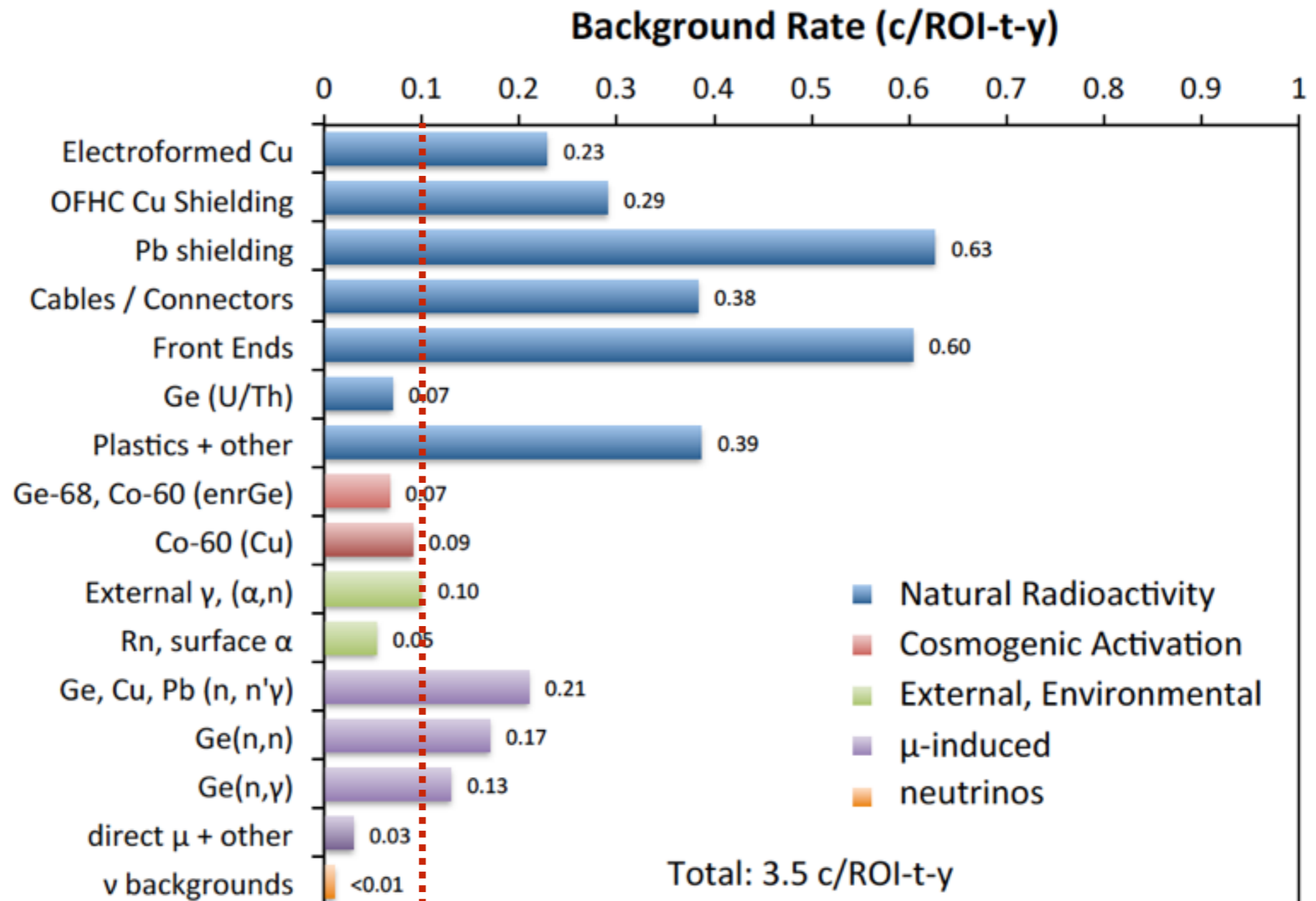


The ALARA principle

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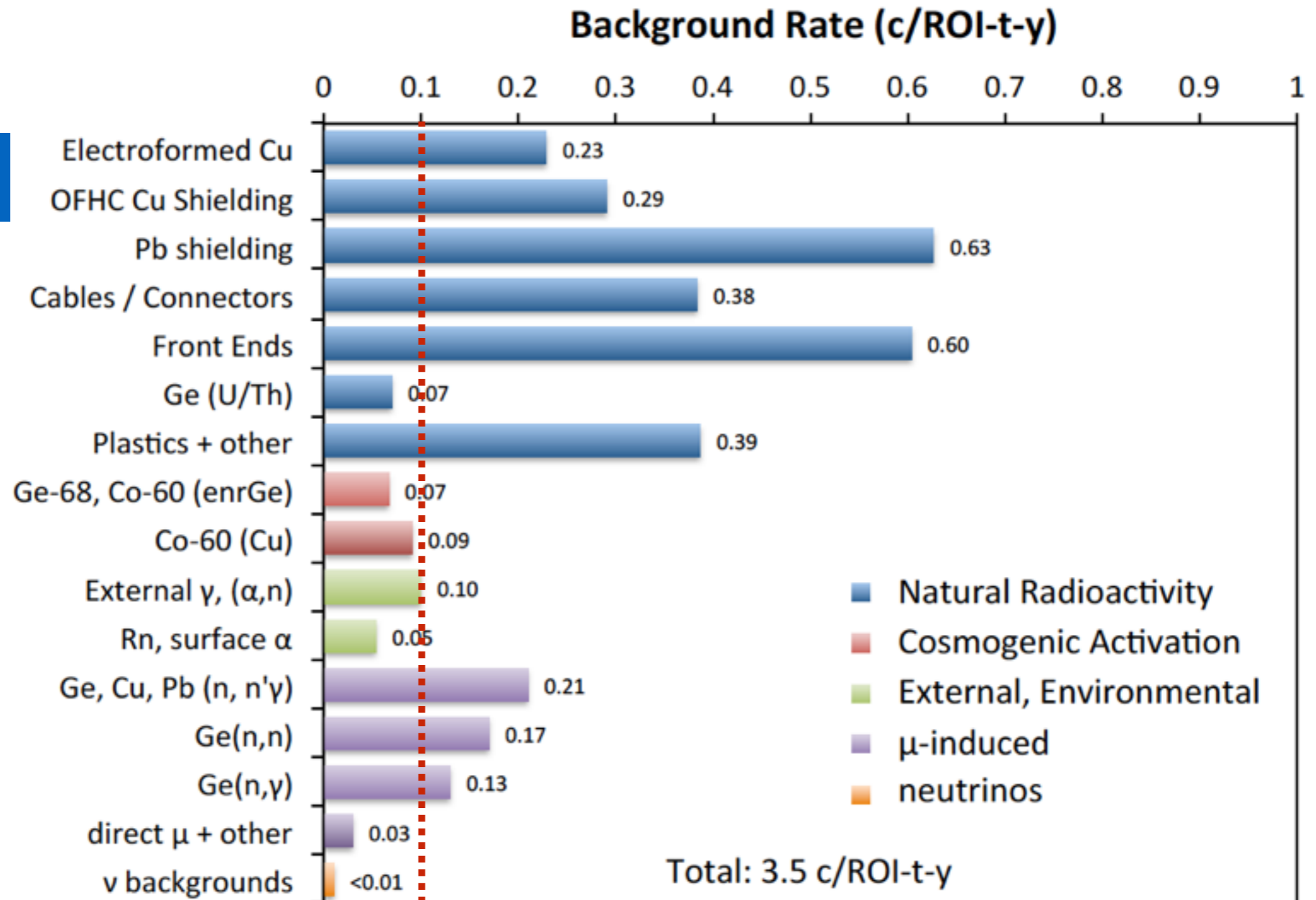
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- cleaner materials
- active veto



The ALARA principle

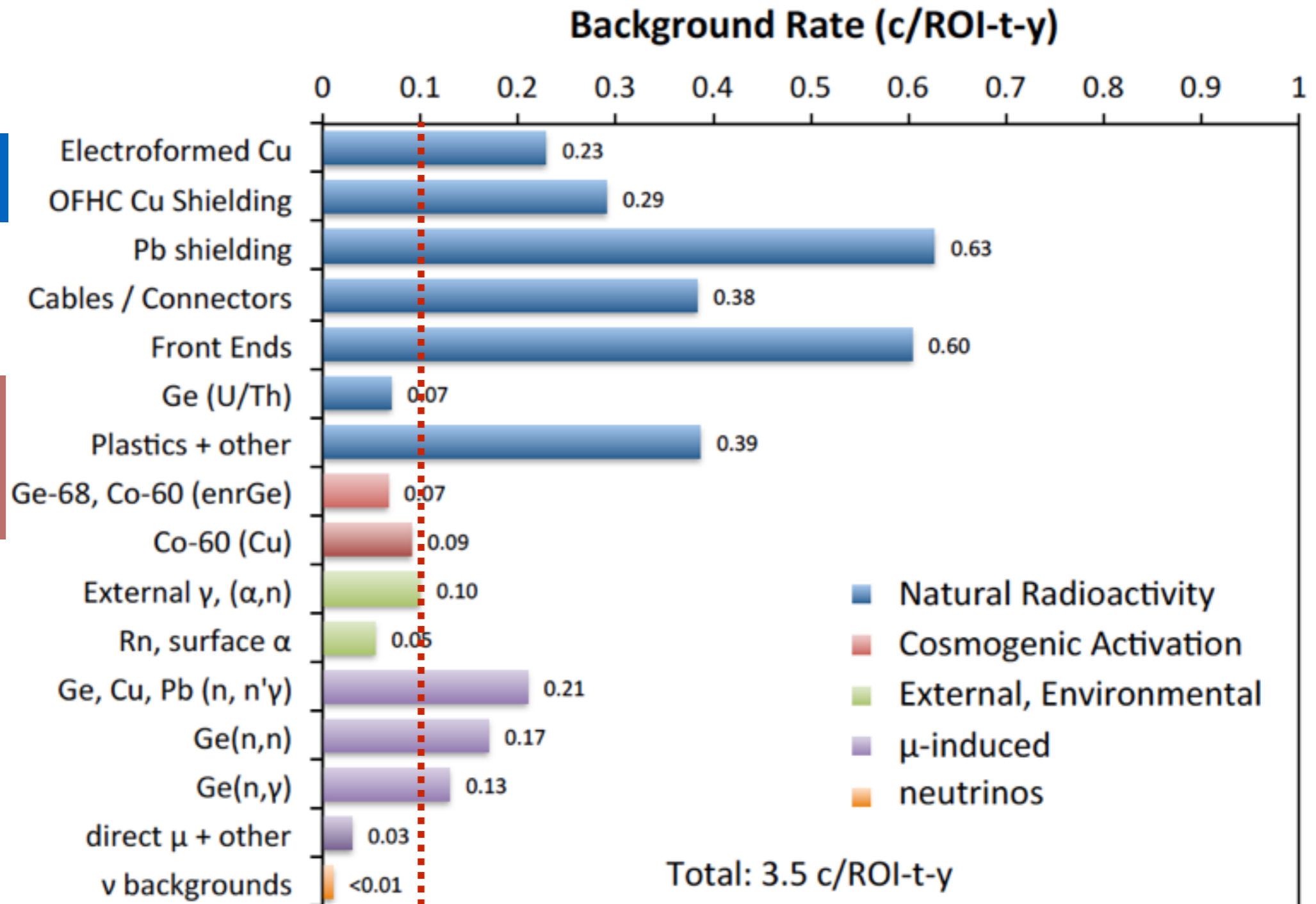
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Based on achieved assays of materials
When UL, use UL as the contribution

MJD goal: 3 cts / 4 keV / t-y
(scale to 1 cts / 4 keV / t-y in large-scaleGe)

- cleaner materials
- active veto

- reduce exposure to cosmic-ray
- underground production



The ALARA principle

- MAJORANA DEMONSTRATOR background budget:

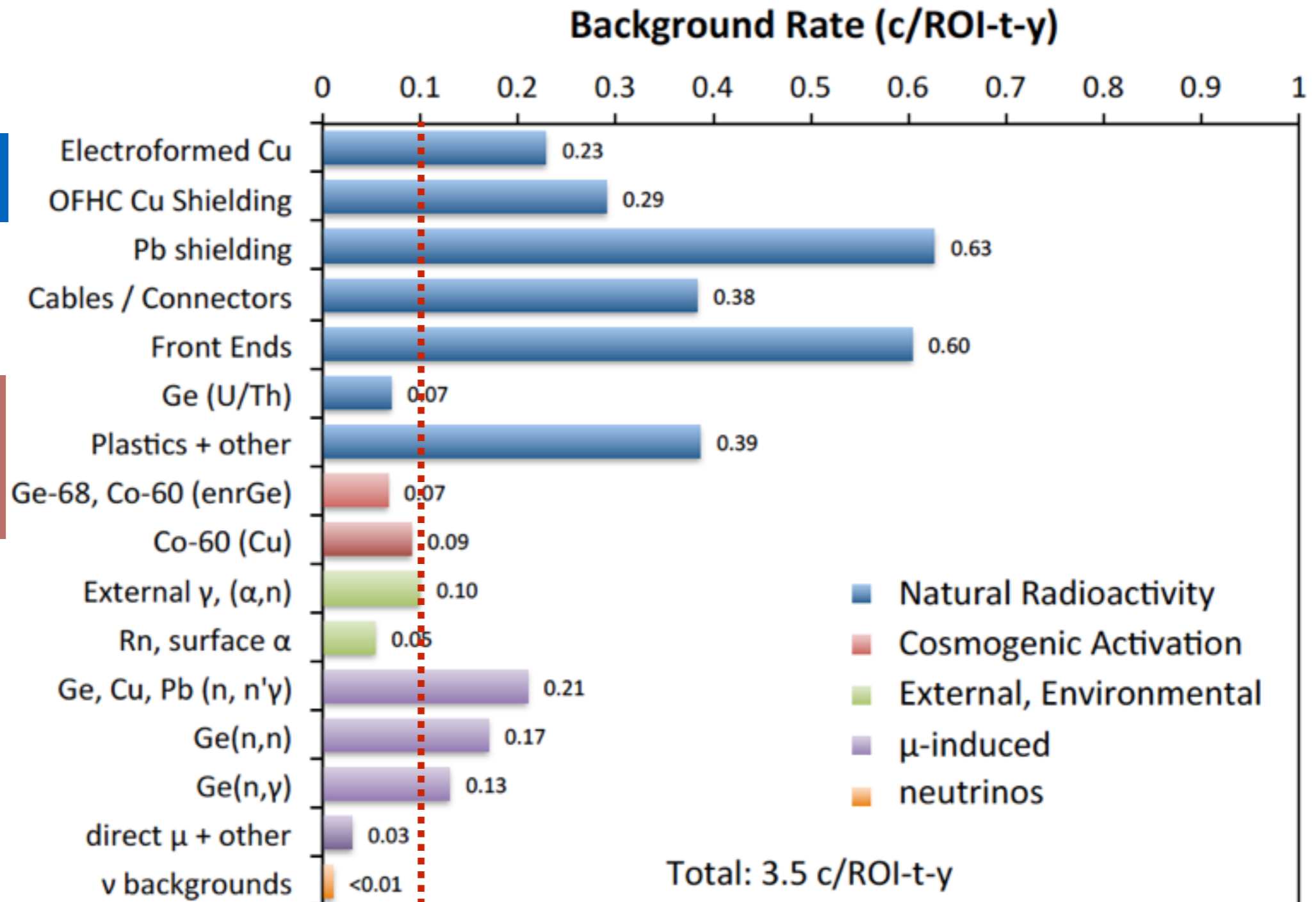
Based on achieved assays of materials
When UL, use UL as the contribution

MJD goal: 3 cts / 4 keV / t-y
(scale to 1 cts / 4 keV / t-y in large-scaleGe)

- cleaner materials
- active veto

- reduce exposure to cosmic-ray
- underground production

- better shielding
- Rn control



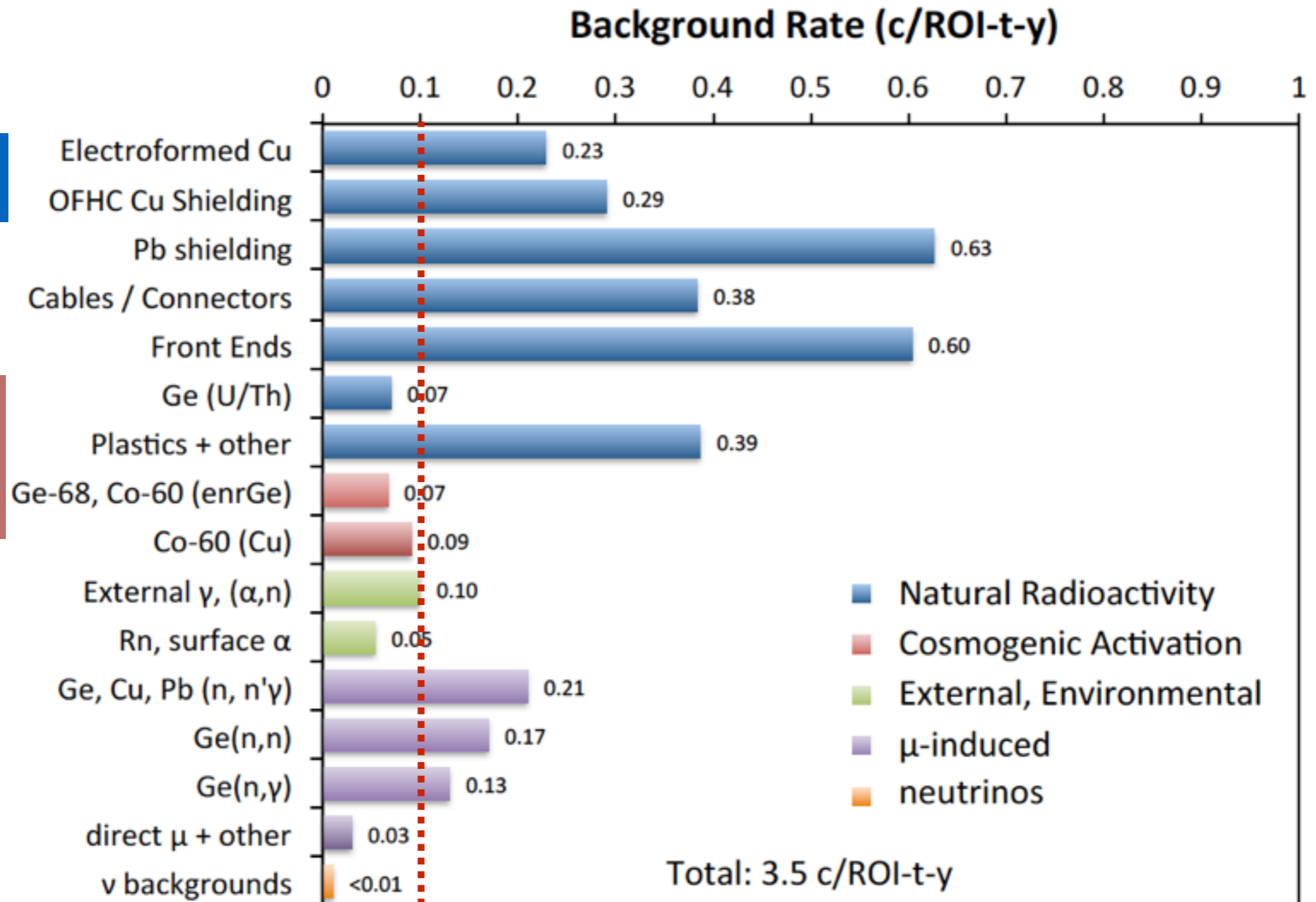
The ALARA principle

- MAJORANA DEMONSTRATOR background budget:

Based on achieved assays of materials
When UL, use UL as the contribution

MJD goal: 3 cts / 4 keV / t-y
(scale to 1 cts / 4 keV / t-y in large-scaleGe)

- cleaner materials
- active veto
- reduce exposure to cosmic-ray
- underground production
- better shielding
- Rn control
- deeper lab
- better shielding



Example:

- Cosmogenic activation

MJD Electroformed Cu

- MAJORANA operated 10 baths at the Temporary Clean Room (TCR) facility at the 4850' level and 6 baths at a shallow UG site at PNNL. All copper was machined at the Davis campus.
- The electroforming of copper for the DEMONSTRATOR successfully completed in May 2015.
 - 2474 kg of electroformed copper on the mandrels
 - 2104 kg after initial machining,
 - 1196 kg that will be installed in the DEMONSTRATOR.

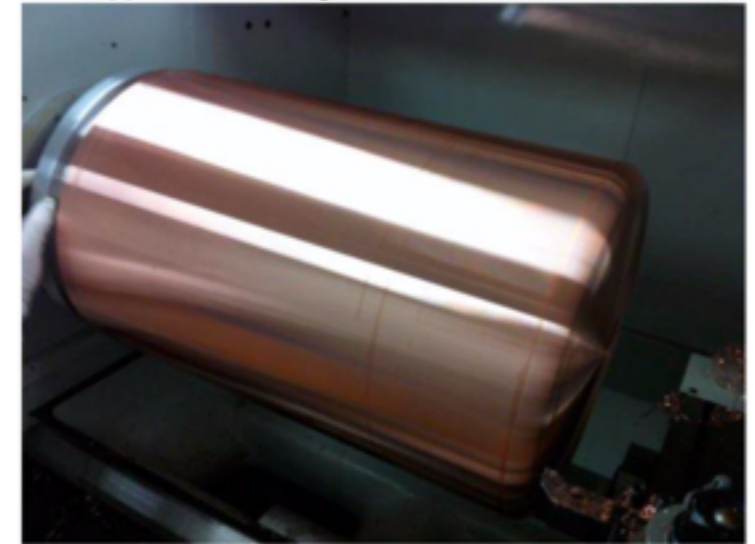
Electroforming Baths in TCR



Inspection of EF copper on mandrels

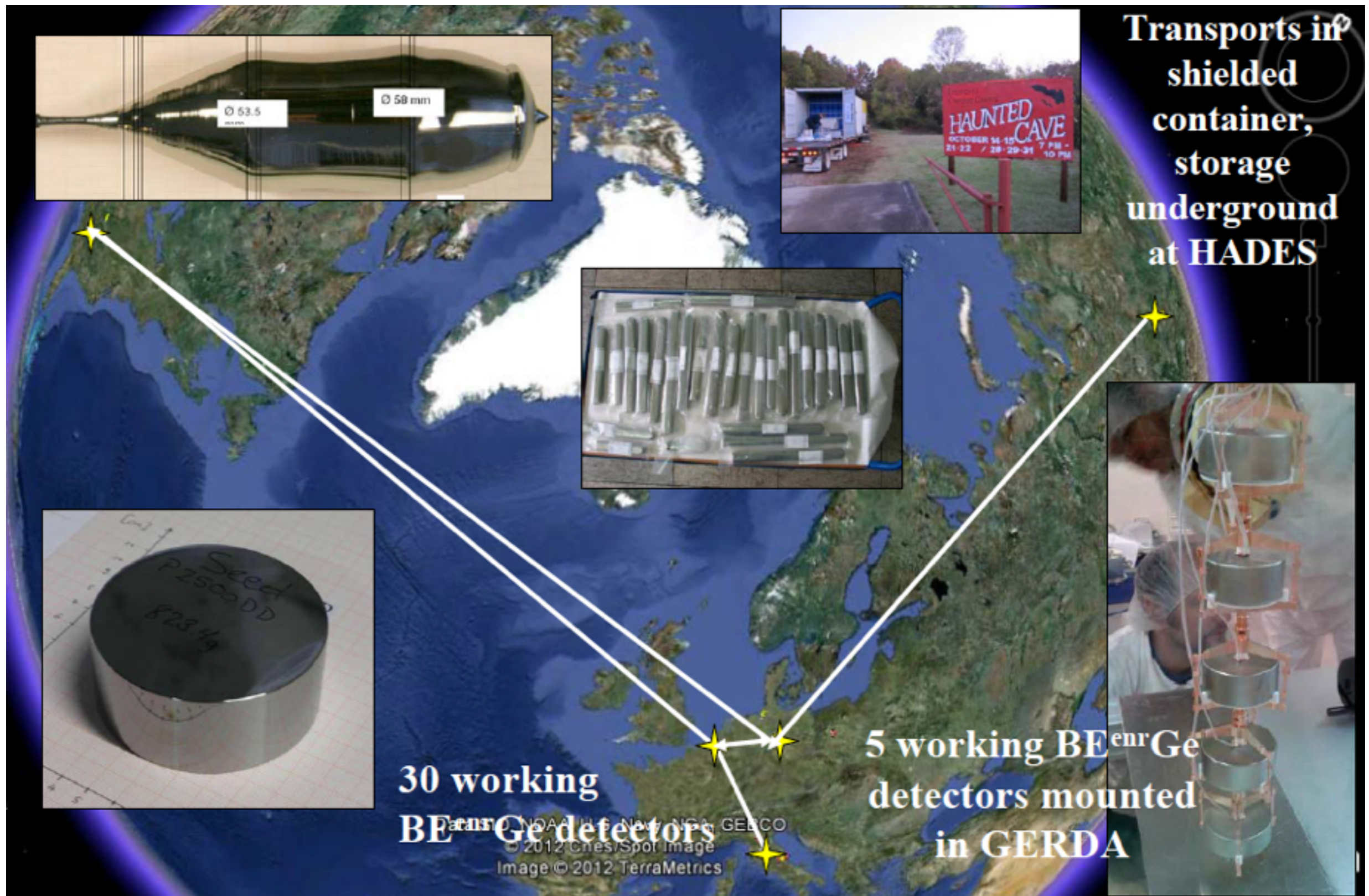


EF copper after turning on lathe



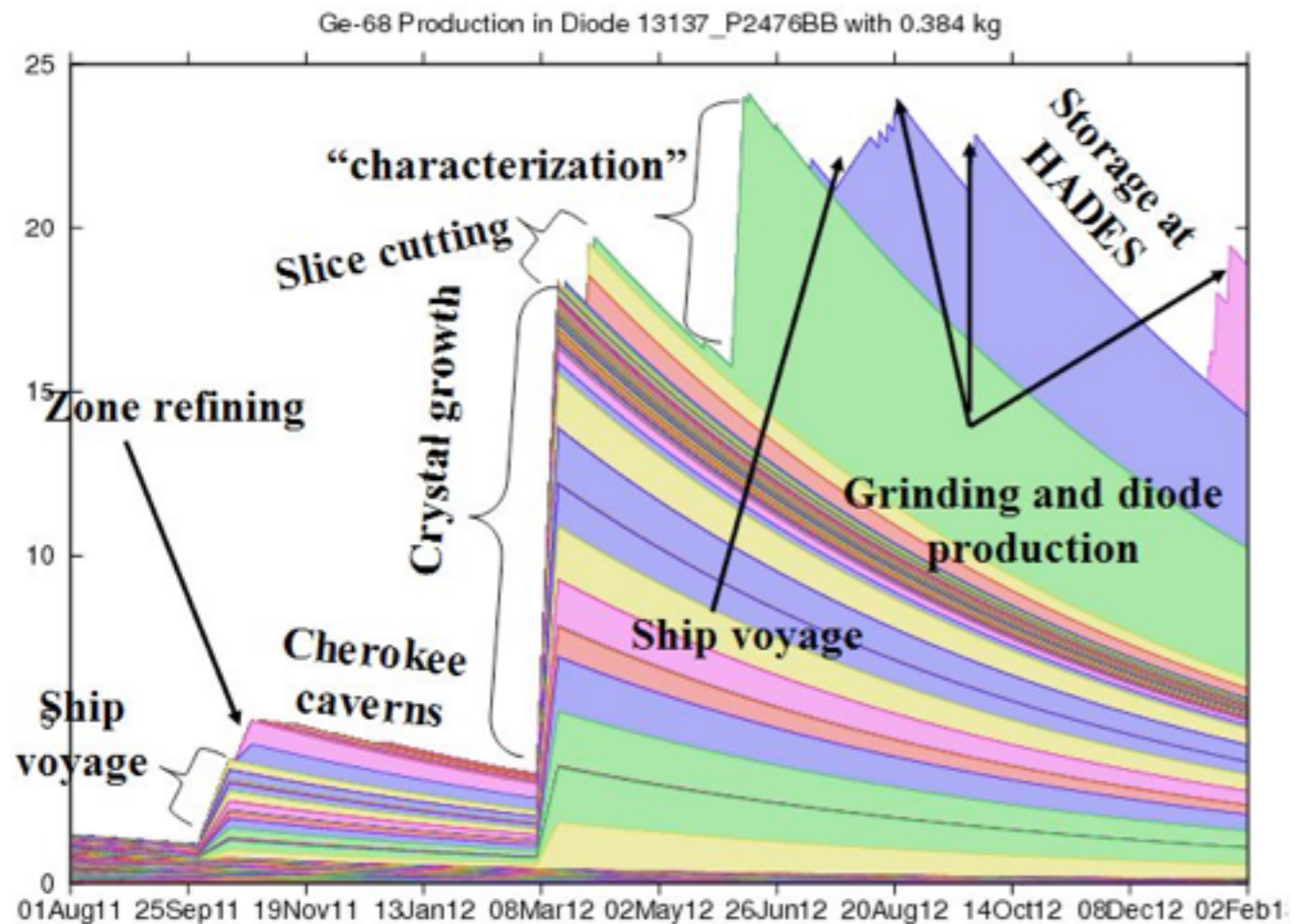
- Th decay chain (ave) $\leq 0.1 \mu\text{Bq/kg}$
- U decay chain (ave) $\leq 0.1 \mu\text{Bq/kg}$

Material transport (GERDA)

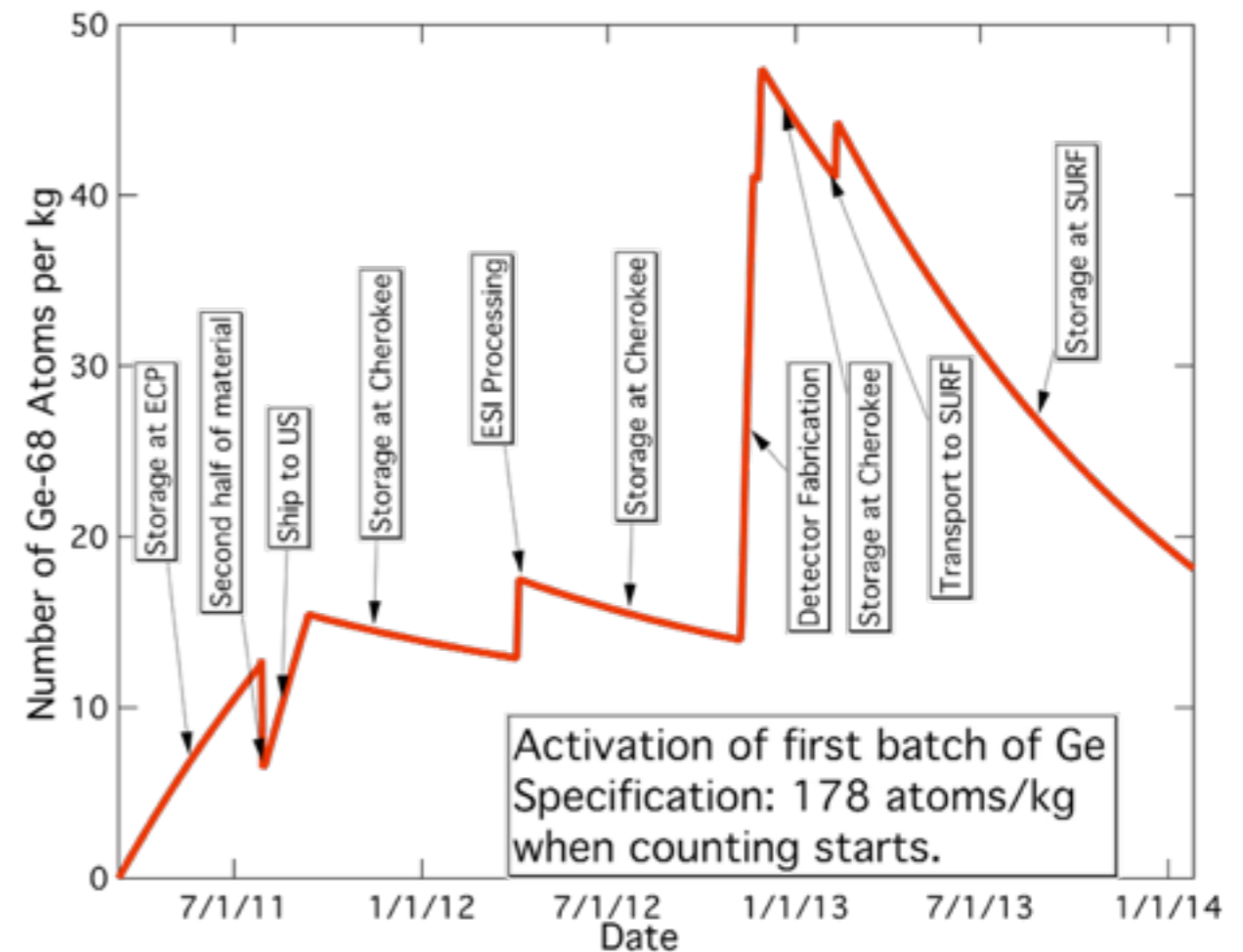


Cosmogenic backgrounds

GERDA



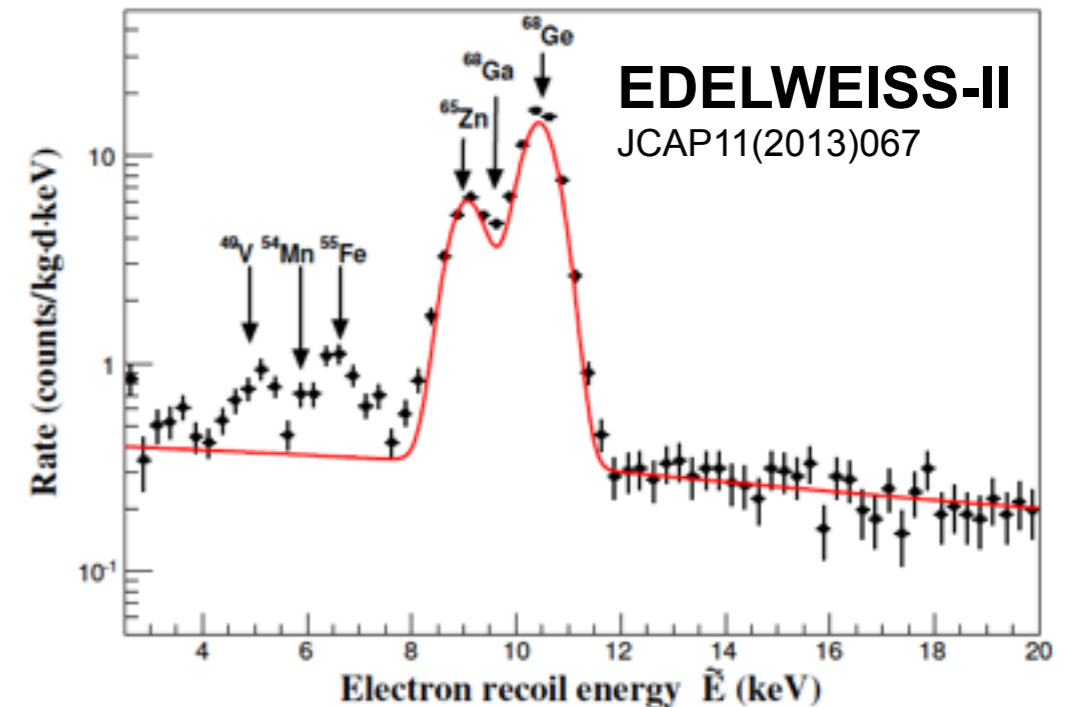
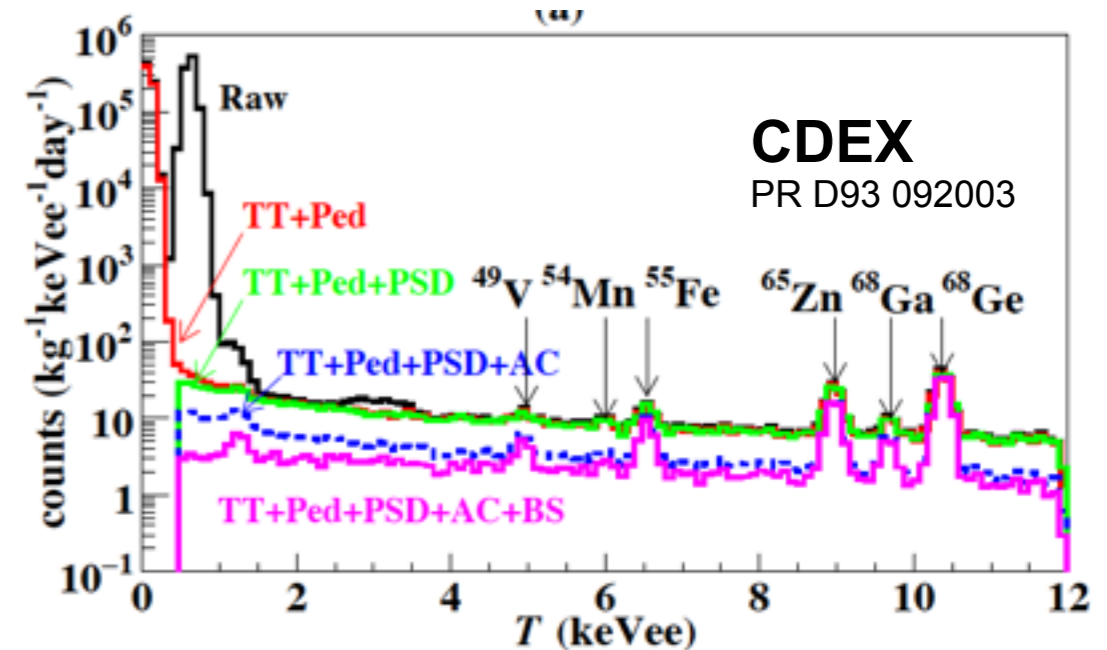
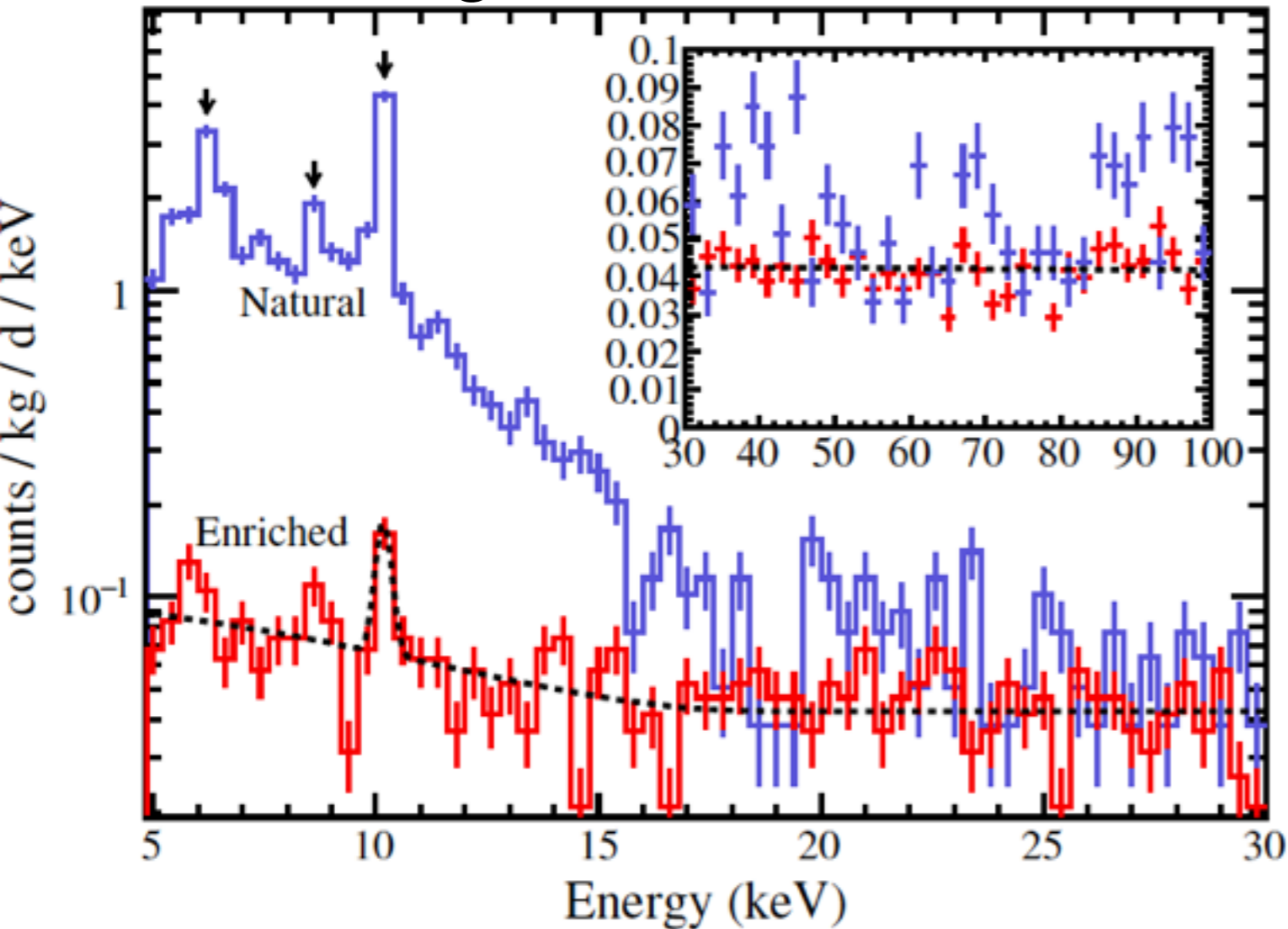
MAJORANA DEMONSTRATOR



- Avoid re-growing crystal, re-work detectors (no shielding)
- Minimize transport (long exposure with some / no shielding)

Cosmogenic backgrounds at low energy

MJD 478 kg-d data



Low background in low-energy regime - extended low-energy physics program to search for physics beyond the Standard Model.

Pseudo-scale coupling results - MJD

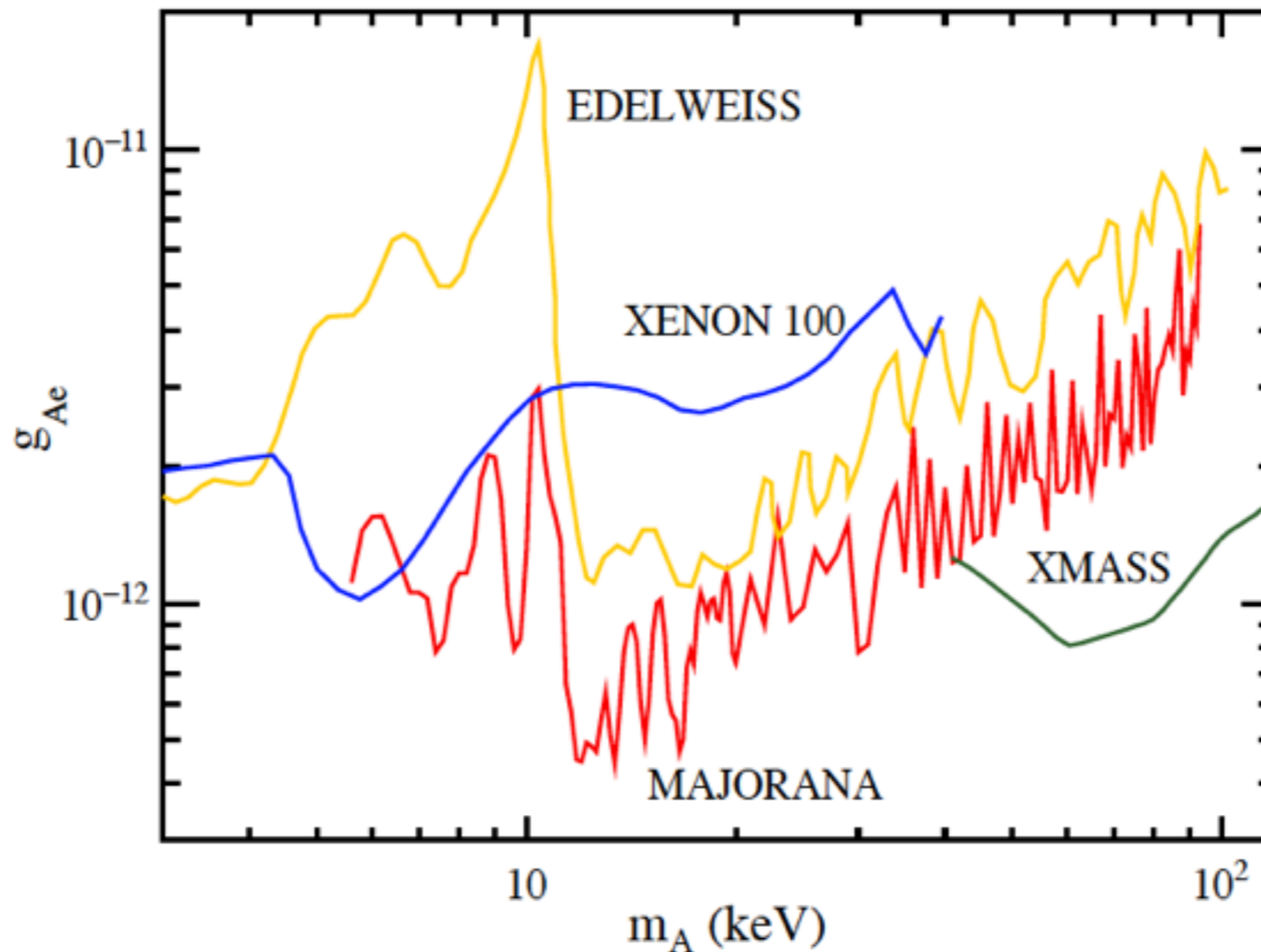


FIG. 2. (Color online) The 90% UL on the pseudoscalar axion-like particle dark matter coupling from the MAJORANA DEMONSTRATOR (red) compared to EDELWEISS [30] (orange), XMASS [38] (green), and XENON [34] (blue). Recent results by LUX have not yet been published [39], and new results from CDEX [40] are available on the arXiv [40].

Example:

- Clean materials near/in the active volume

Radiopurity of typical electronics components

500 M Ω SMD resistor used by GERDA

Size	Th-234 [uBq/pc]	Ra-226 [uBq/pc]	Th-228 [uBq/pc]	K-40 [uBq/pc]	Pb-210 [uBq/pc]
0603 0.48 mm ³ /pc 1.33 mg	4 \pm 2	1.9 \pm 0.3	0.6 \pm 0.2	10 \pm 4	46 \pm 5
0402 0.153 mm ³ /pc 0.6 mg/pc	2 \pm 1	0.7 \pm 0.1	0.2 \pm 0.1	< 2.6	32 \pm 3

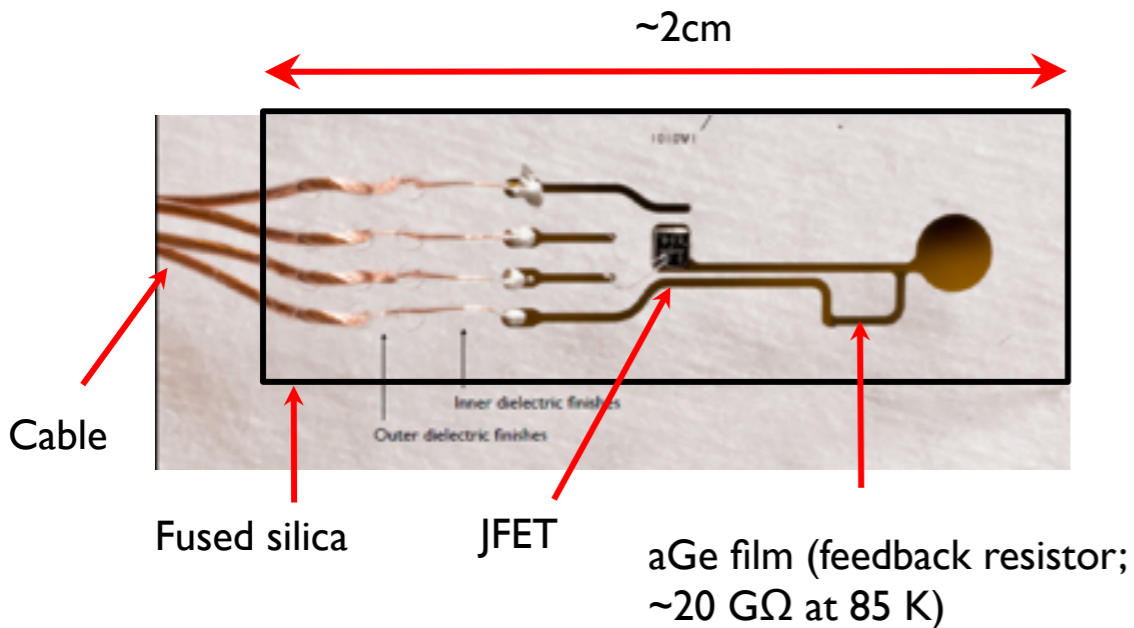
Cattadori, LRT 2015

1 μ Bq \approx 0.1 / day

Low-Background Electronics Development

Current state-of-the-art: MJD low-mass front-end

P. Barton *et al.*, *Low-noise low-mass front end electronics for low-background physics experiments using germanium detectors*.
IEEE Nucl. Sci. Symp. Conf. Rec. **2011**, 1976 (2011).



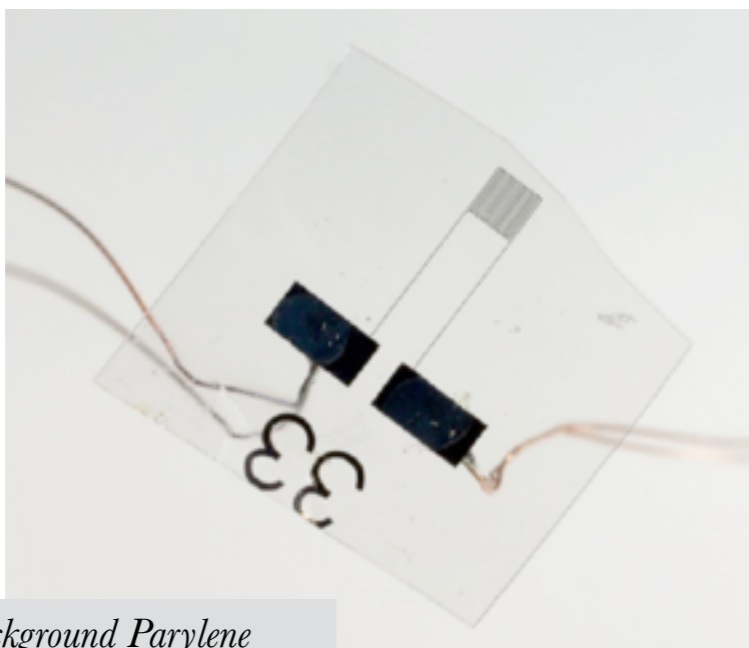
- Background: < 1 count/t/y in 4-keV ROI

Component	Material	Purity (g / g)		Counts / ROI / t / y		Ref.
		²³² Th	²³⁸ U	²³² Th	²³⁸ U	
Substrate	Fused silica	101×10^{-12}	284×10^{-12}	0.0259	0.0616	MJ ICP-MS
Resistor	a-Ge	5×10^{-9}	5×10^{-9}	0.0001	0.0001	MJ ICP-MS
Traces	Au	$47(1) \times 10^{-9}$	$2.0(0.3) \times 10^{-9}$	0.0421	0.0015	MJ ICP-MS
Traces	Ti	$< 400 \times 10^{-12}$	$< 100 \times 10^{-12}$	~ 0	~ 0	MJ ICP-MS
FET	FET die	$< 2 \times 10^{-9}$	$< 141 \times 10^{-12}$	< 0.0107	< 0.0006	MJ ICP-MS
Bonding wire	Al	$91(2) \times 10^{-9}$	$9.0(0.4) \times 10^{-12}$	0.0004	~ 0	MJ ICP-MS
Epoxy	Silver epoxy	$< 70 \times 10^{-9}$	$< 10 \times 10^{-9}$	< 0.0685	< 0.0082	MJ gamma
Total				< 0.1476	< 0.0720	

Full board assays: ~2-3x higher in background

Example of a future concept: Low-mass low-background flexible circuitry

Thermal sensor on a flexible parylene substrate

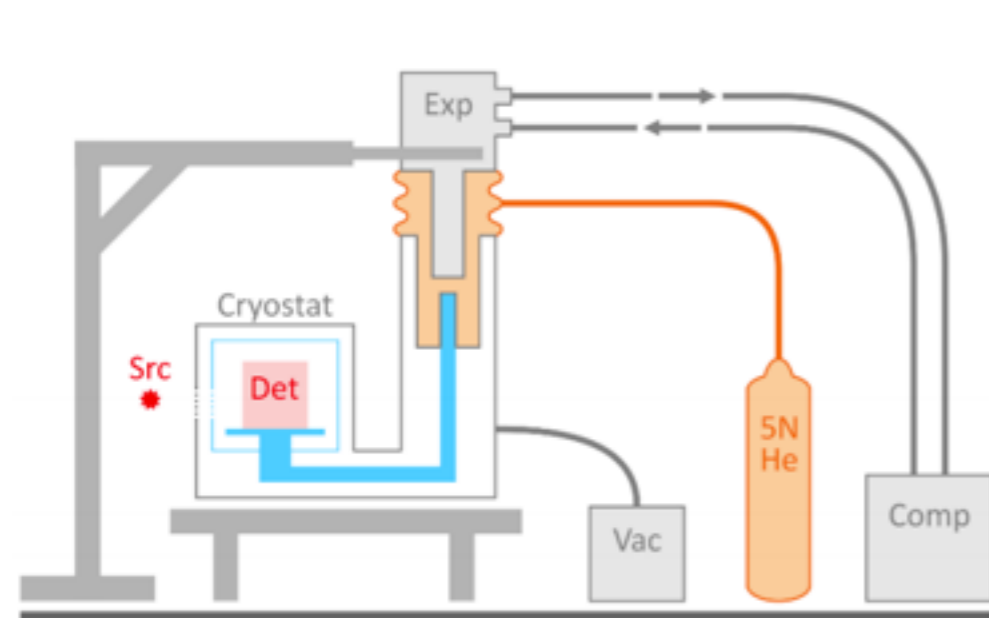


Technologies for future experiments:

- More signal readout circuitry (amplification) as close to the detector as possible [ASICs]
- Flexibility of the form factor in these circuits [flexible substrate]
- Ultra-low background material development
- Ability to run at very low temperature (hence lower thermal noise)

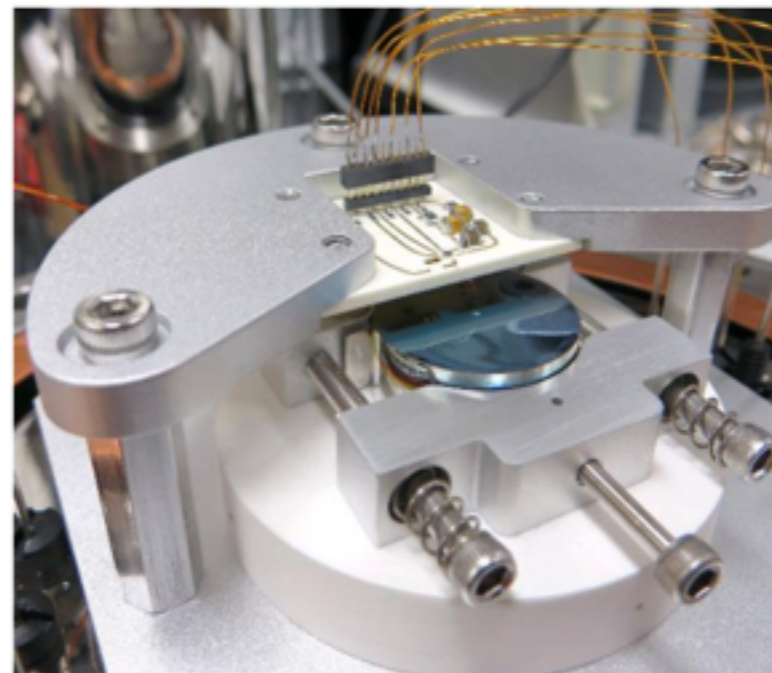
Low-Background Electronics Development

The First: Mechanically Cooled, Wirebonded PPC HPGe, with CMOS Front End



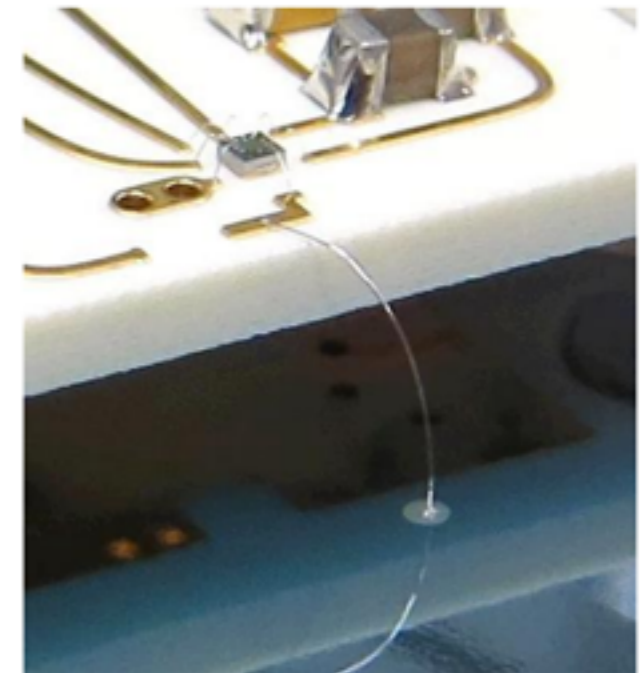
Atmospheric Pressure He Gas

Provides **ultra-low vibration** thermal link using standard GM cycle (**10 – 80 K**)
→ Eliminates all vibrations



Ultra-Low Capacitance

Smaller point contact (**0.26 pF**) enabled by wire bonding
→ Ultra-Low Electronic Noise



Preamplifier-on-a-Chip

CMOS ASIC for SDD
4 electrons-rms noise
→ Better than JFET at low temperatures

Low temperature and low capacitance of CMOS and Ge.
Result: lowest noise HPGe detector: **39 eV-FWHM** at 40 K.

Coaxial Cables - MJD

- For discrete detector systems, very likely that special production runs are required. MJD contracted Axon' in France to make the “picocoax” cable
- Additional testing, cleaning in ultrasonic bath and drying between production steps (conductor prep, inner dielectric extrusion, shielding, jacket extrusion).

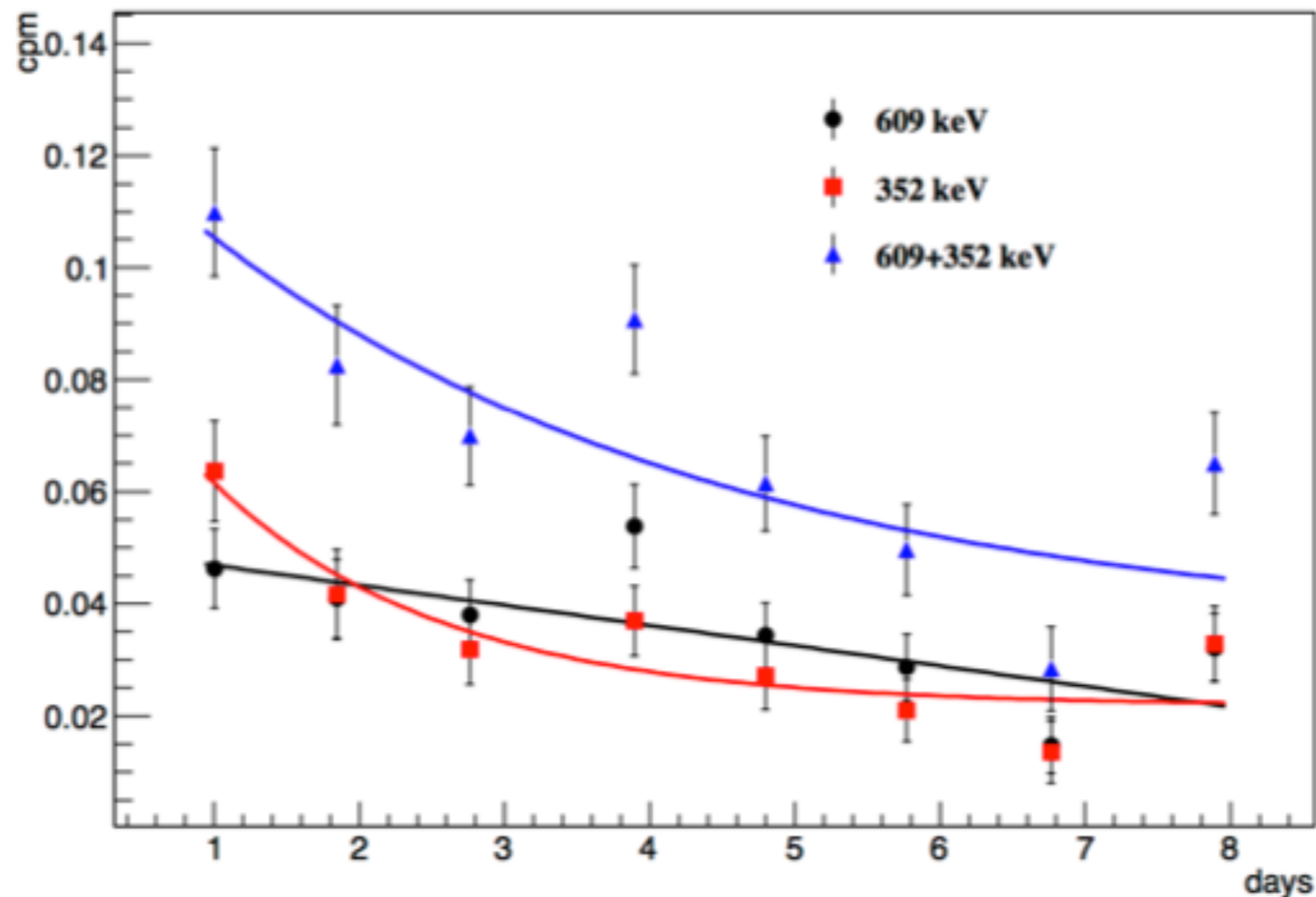
Goal: $\ll 1$ c/ROI/t/y

HV Cable	Technique	Th (c/ROI/t/y)	U (c/ROI/t/y)
Projection	Simulation & assay	<0.02	<0.06
Axon' - Run 1 (QA issue at factory - no cleaning steps)	ICPMS	1.1	16.5
Axon' - Run 2	ICPMS & Gamma	<0.004	<0.081

Site visits for quality assurance is essential

Coaxial Cables - MJD

- The cables were stored in dry N₂ environment until they were being used.
- Room ²²²Rn can stick to the outer jacket if not stored properly



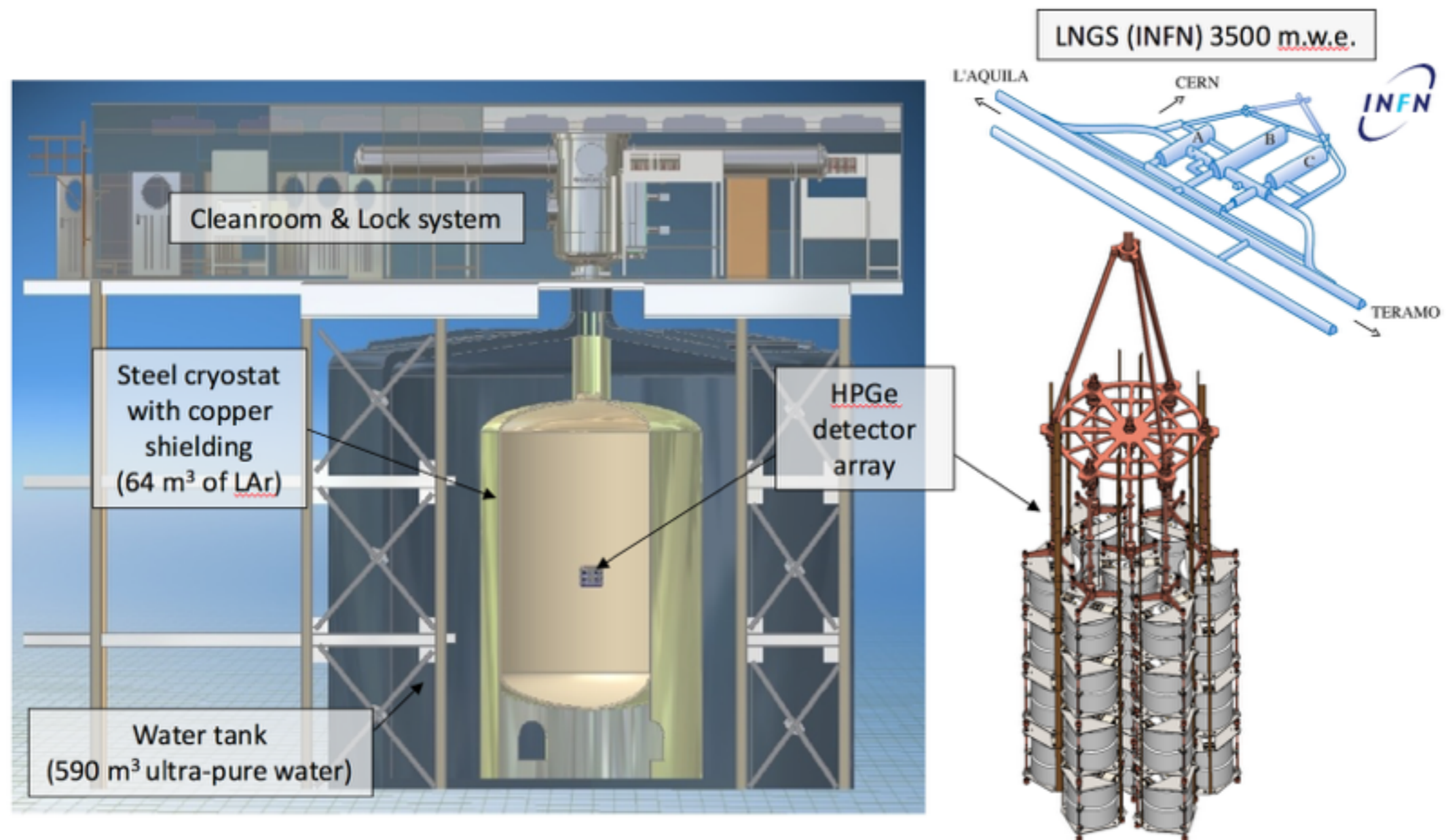
Proper clean storage of components is essential

Example:

- Background rejection

Active Veto

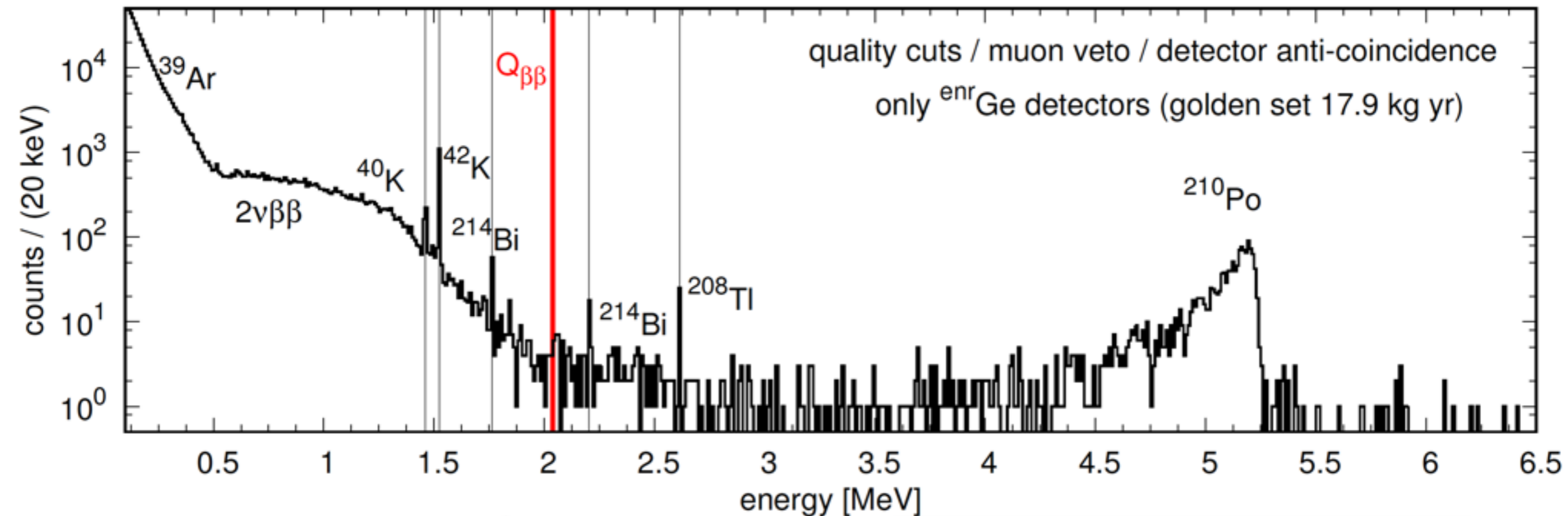
- **Reject:**
 - backgrounds intrinsic to the detectors and
 - external backgrounds - cosmic rays and the veto itself



Ex: GERDA (^{76}Ge): Ge detectors immersed in LAr

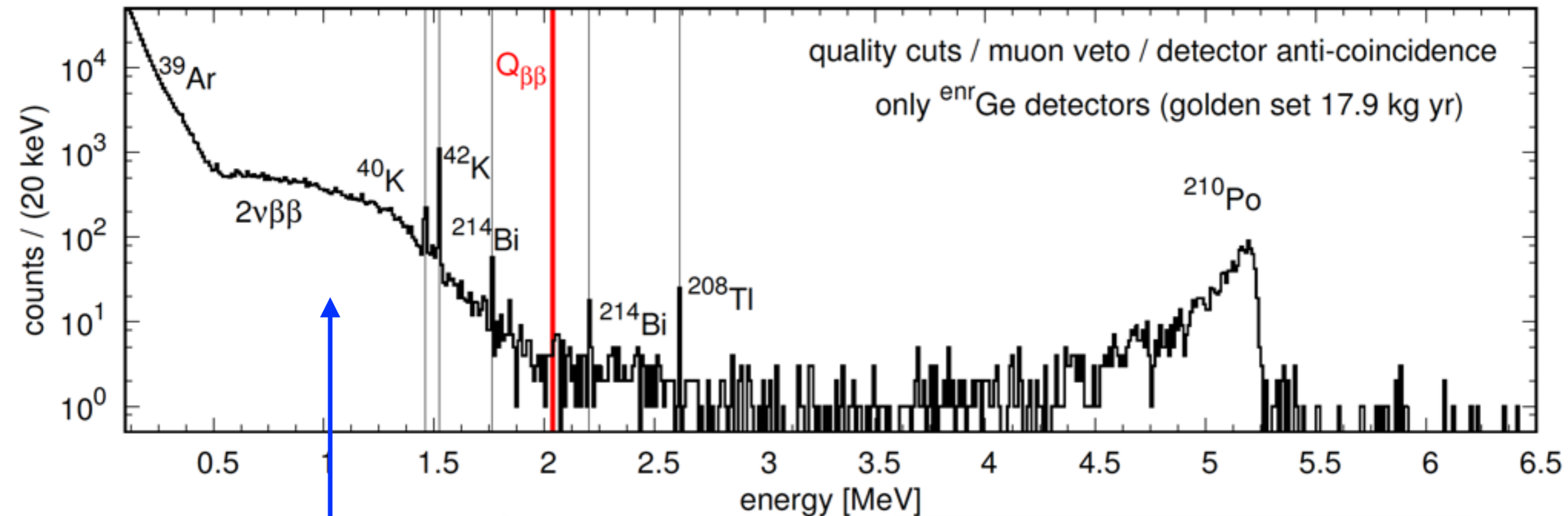
GERDA-I background

Main spectral components in Phase I



GERDA-I background

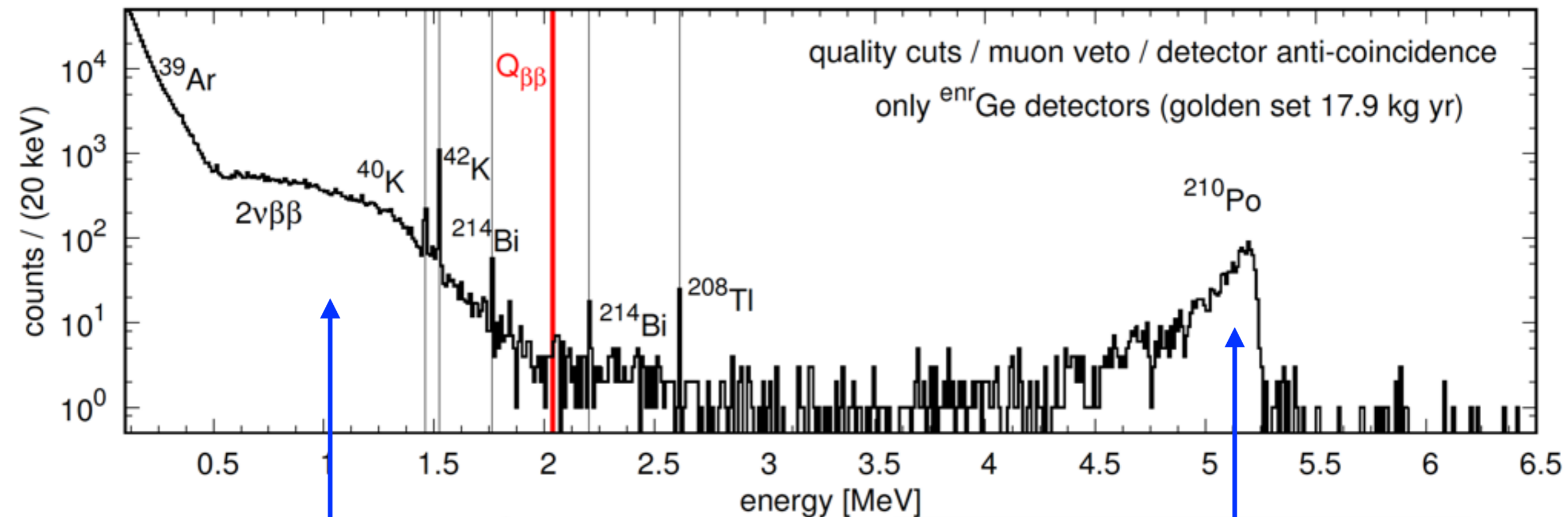
Main spectral components in Phase I



Detector intrinsic

GERDA-I background

Main spectral components in Phase I

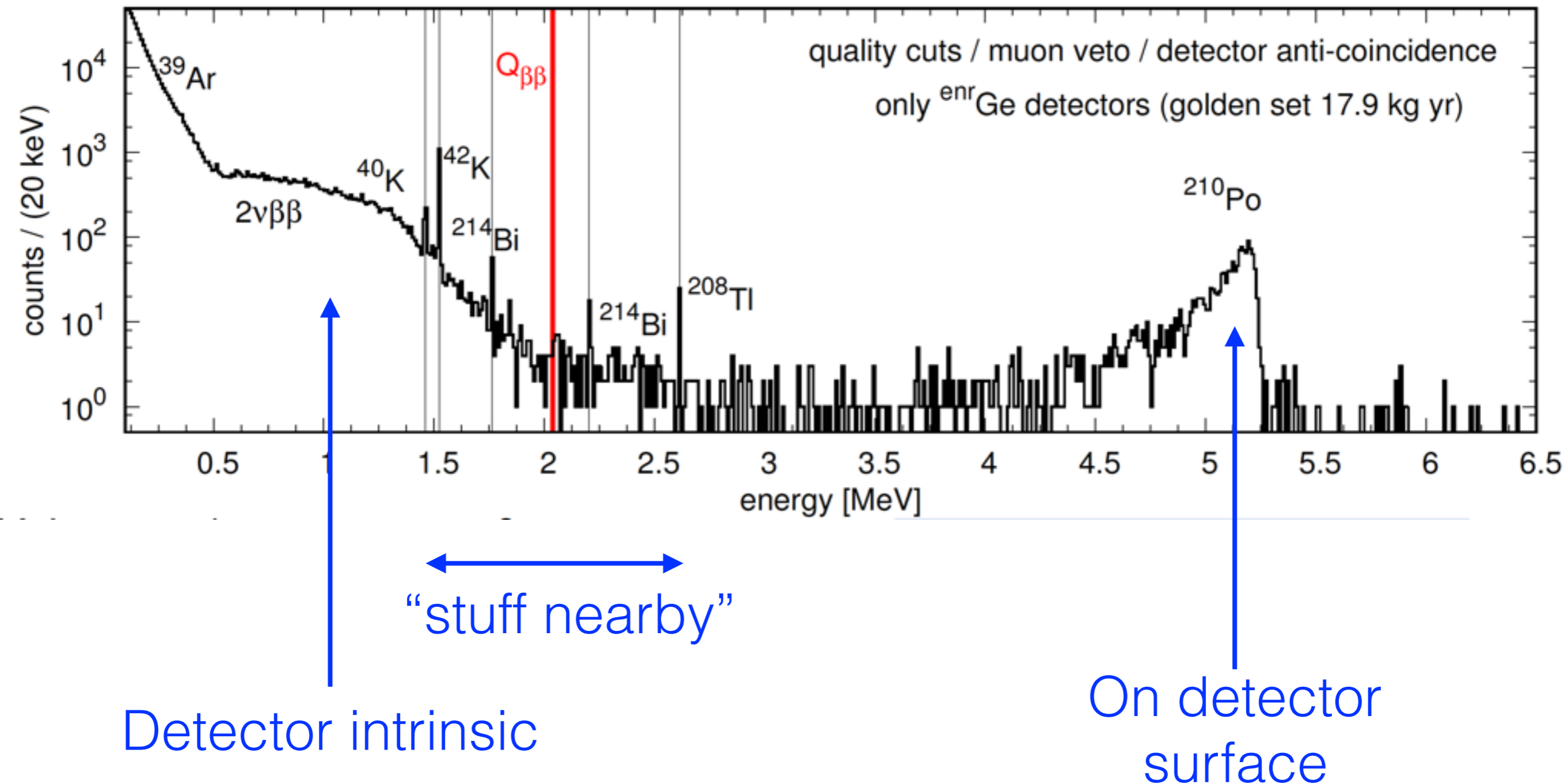


Detector intrinsic

On detector
surface

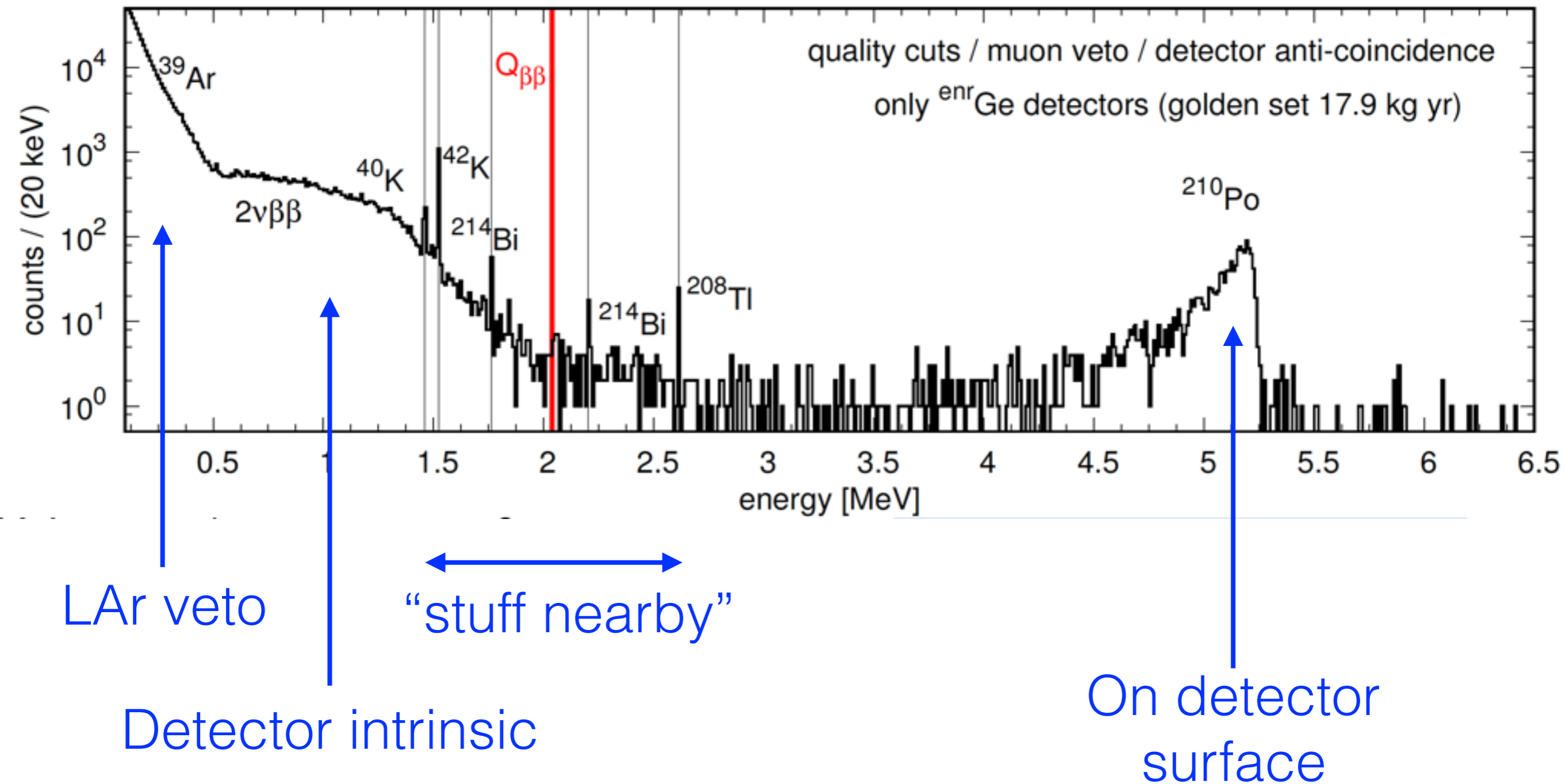
GERDA-I background

Main spectral components in Phase I

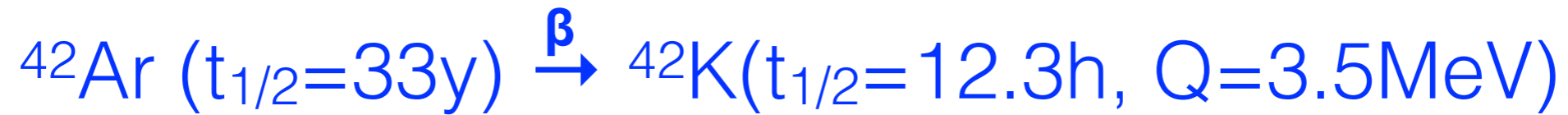


GERDA-I background

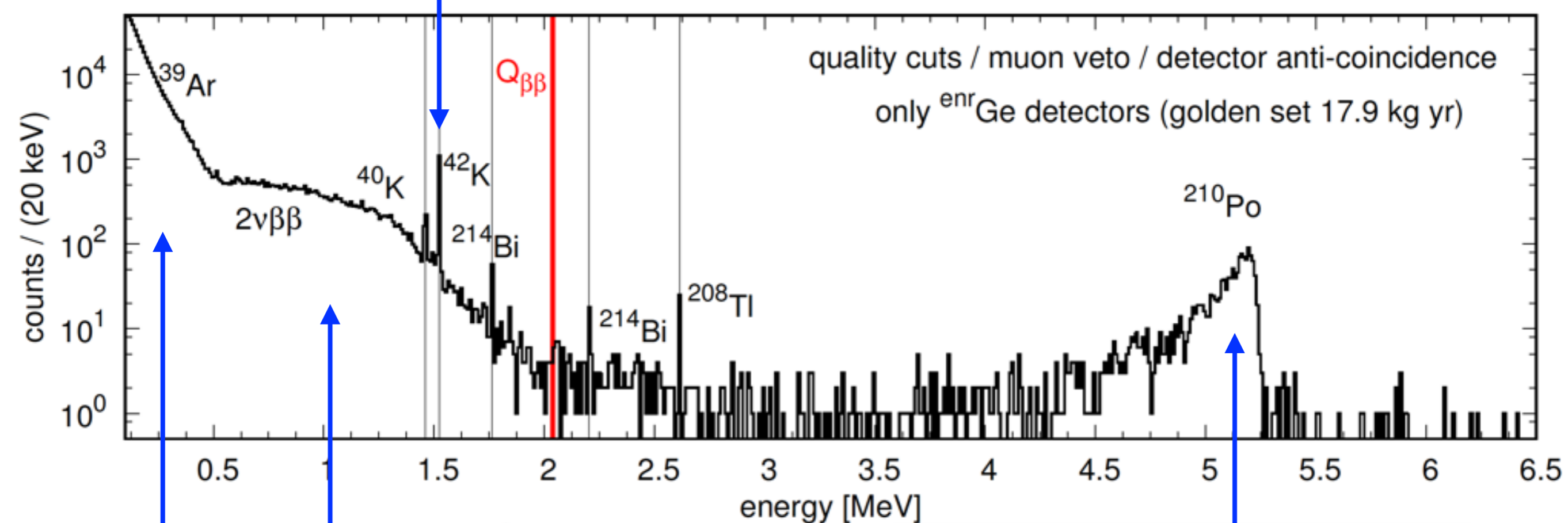
Main spectral components in Phase I



GERDA-I background



Main spectral components in Phase I



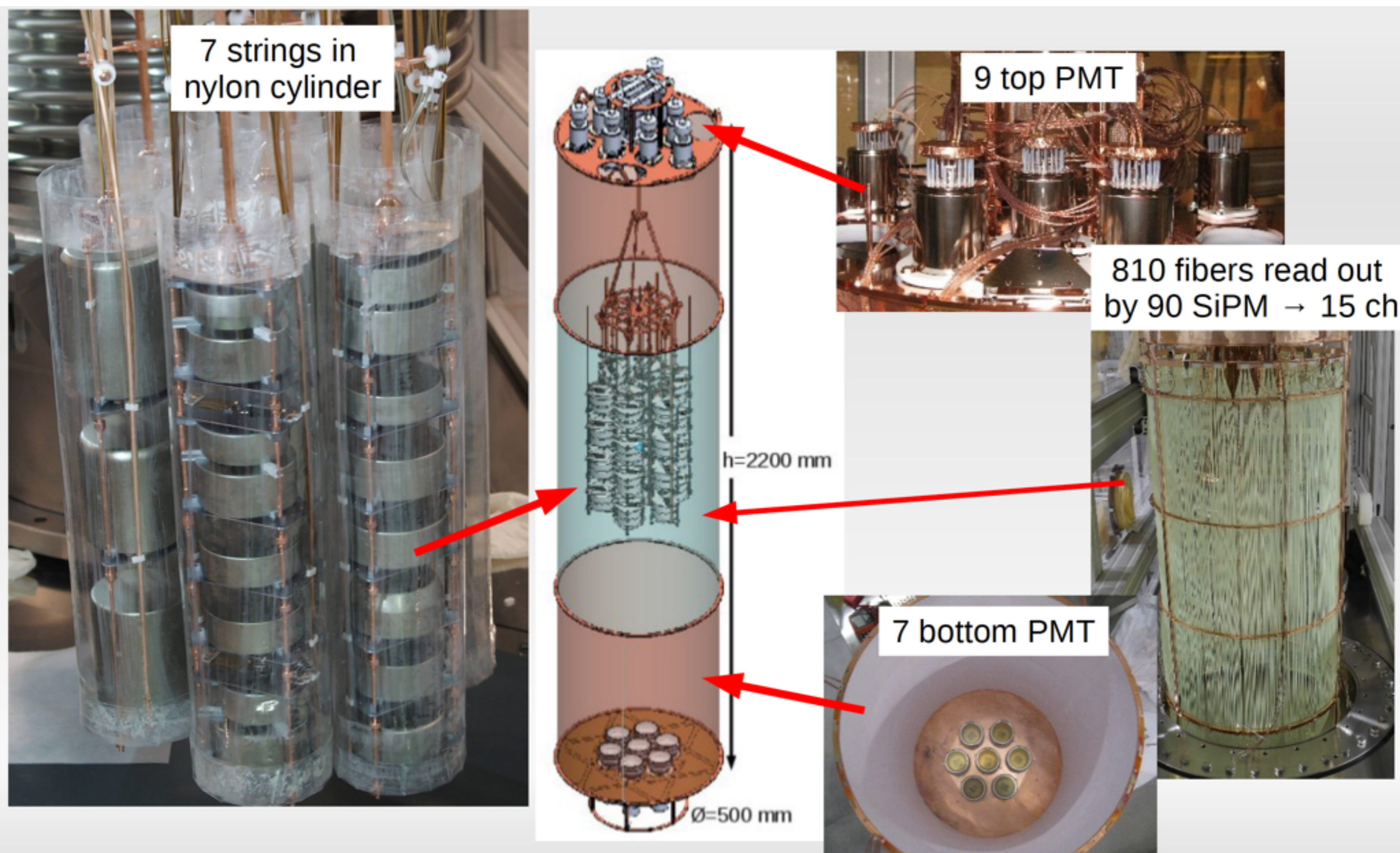
LAr veto

“stuff nearby”

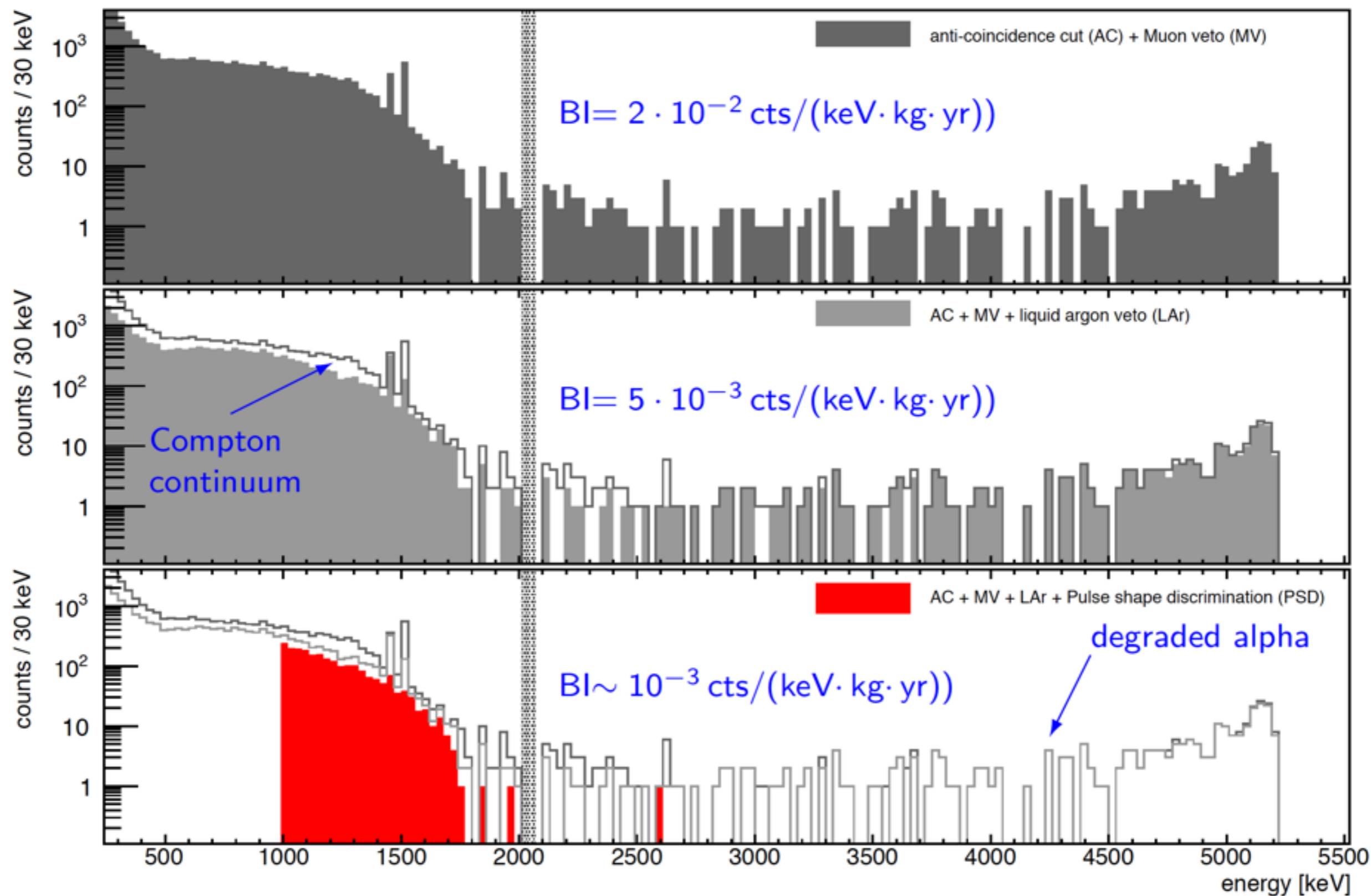
Detector intrinsic

On detector
surface

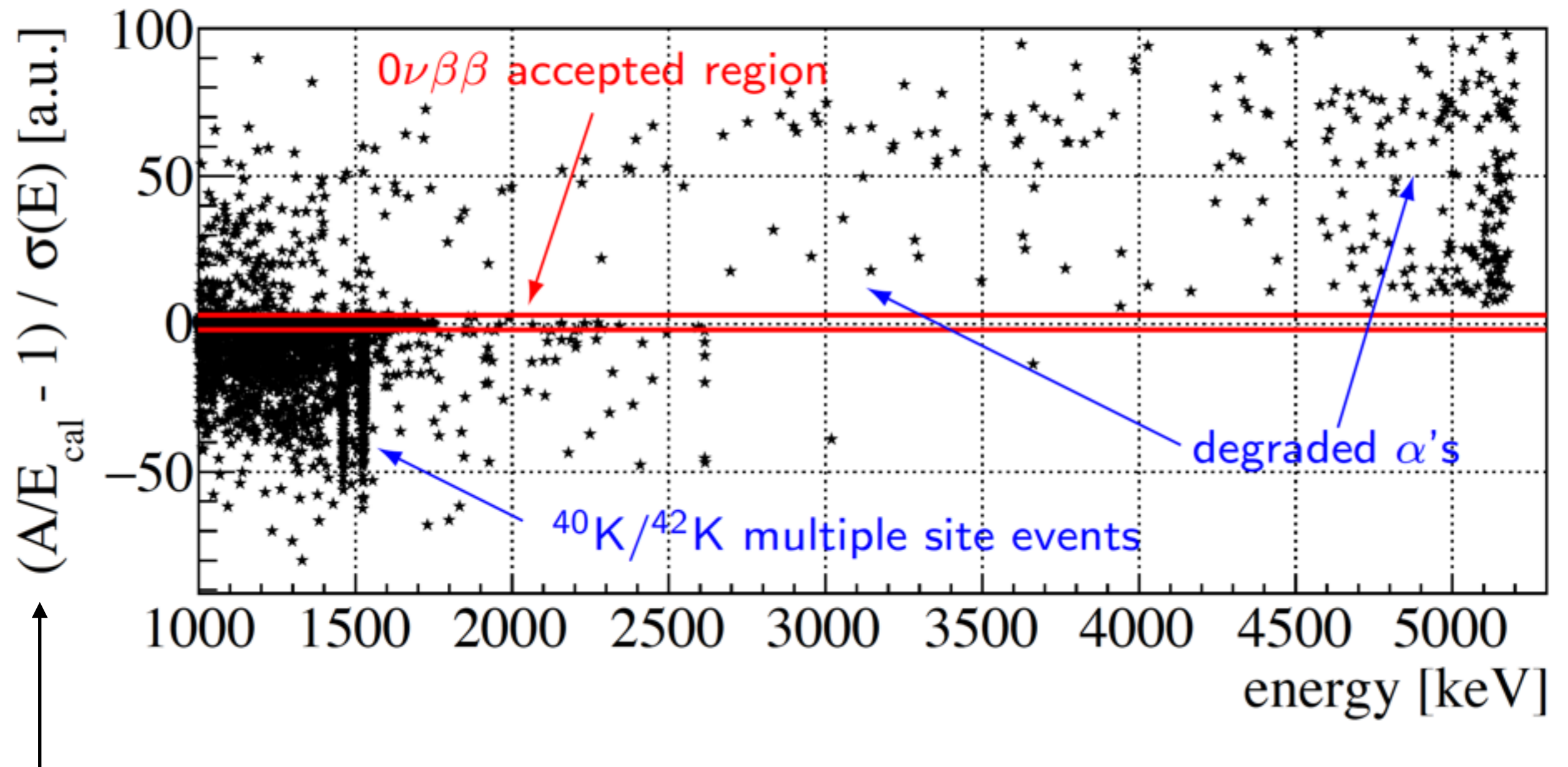
GERDA-II implementation of LAr veto



GERDA background rejection



GERDA background rejection



A/E: Detector pulse-shape discrimination parameter

Summary

- The DM and $\beta\beta$ R&D topics have a lot in common, even though the energy regimes of their signal region of interest are different.
- Similar background sources:
 - cosmic-ray
 - material impurities
 - Rn and other environmental radiation
 - contamination from handling, processing, and storage
- $\beta\beta$ community has achieved a background index of $O(1 \text{ ct/t/y/ROI})$. Efforts to get to 0.1 ct/t/y/ROI underway.
- Opportunities to share resources and collaborate (example: radiopurity.org).

radiopurity.org



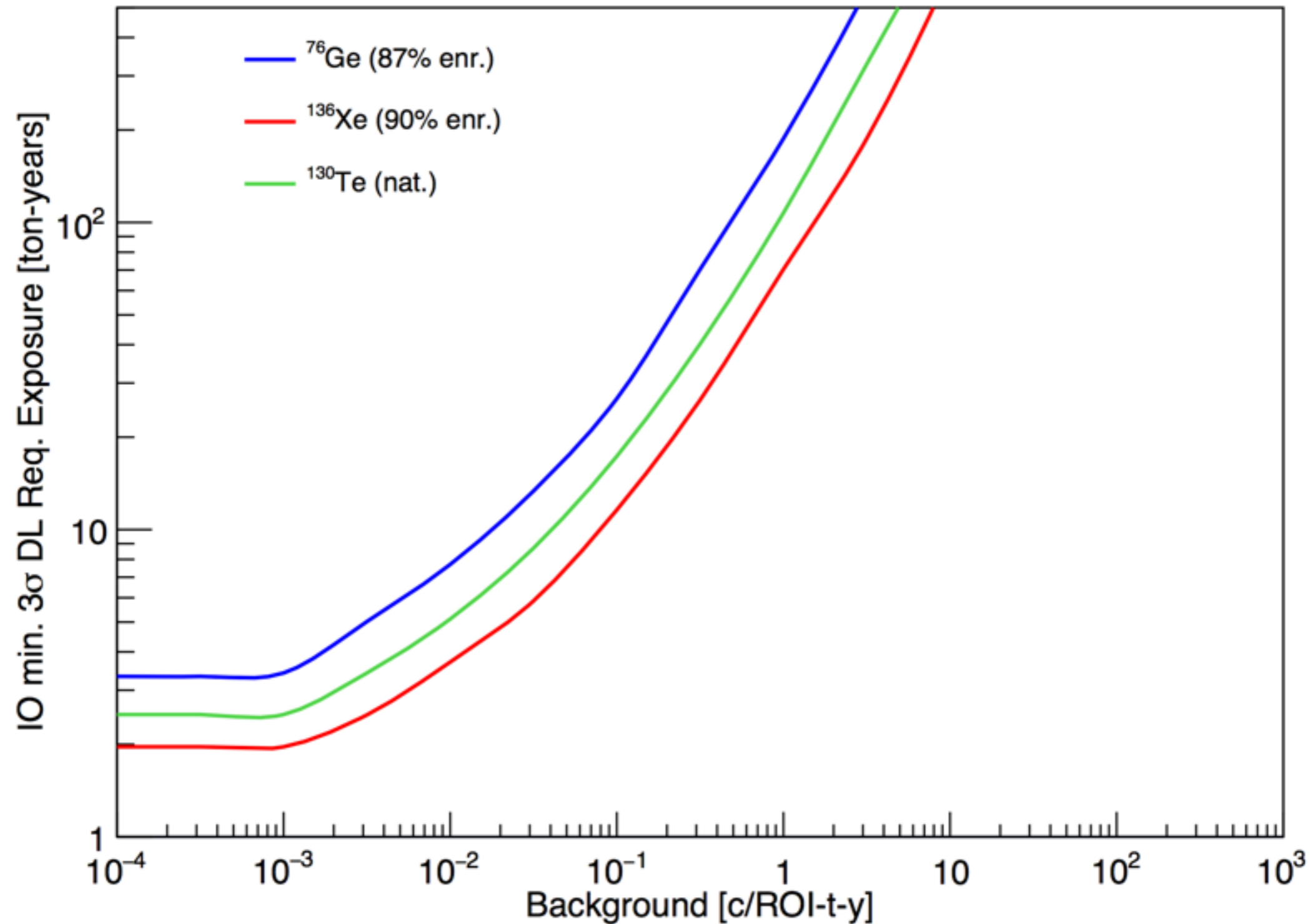
A project adopted by the international low-background community

Data from European ILIAS database incorporated

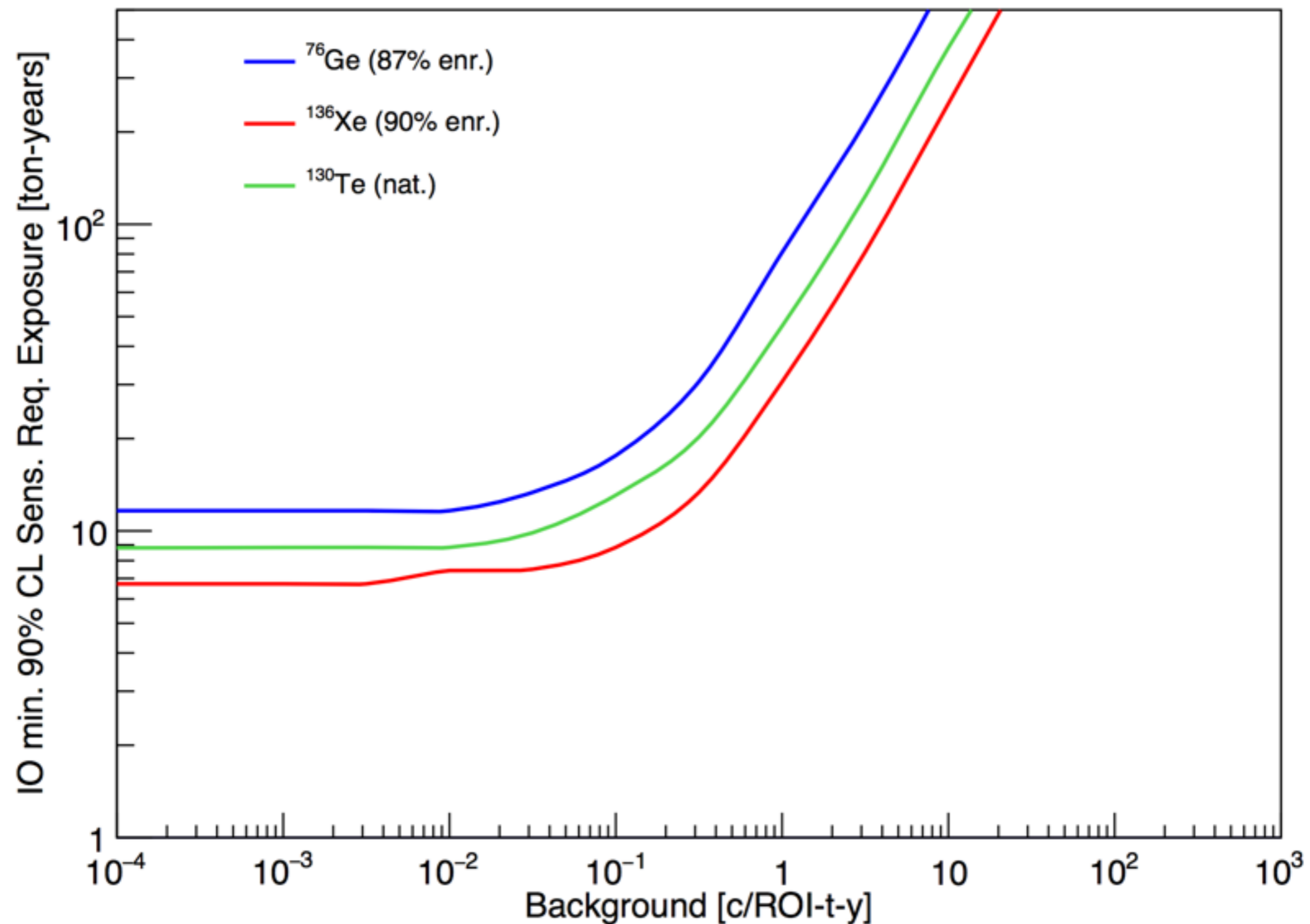
Experiments are adding their radioassay results to this database

J.C. Loach *et al.*, *A Database for Storing the Results of Material Radio-purity Measurements*
Nucl. Instr. Meth. A839 (2016) 6-11

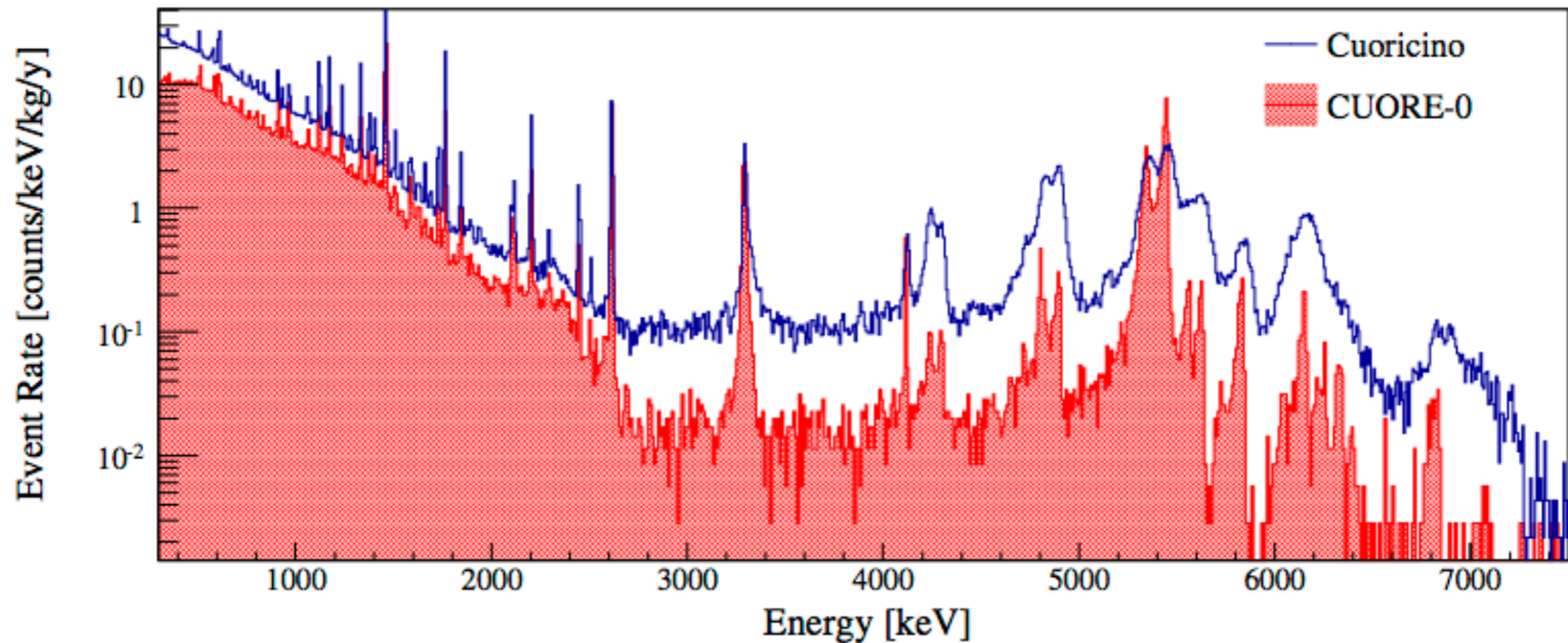
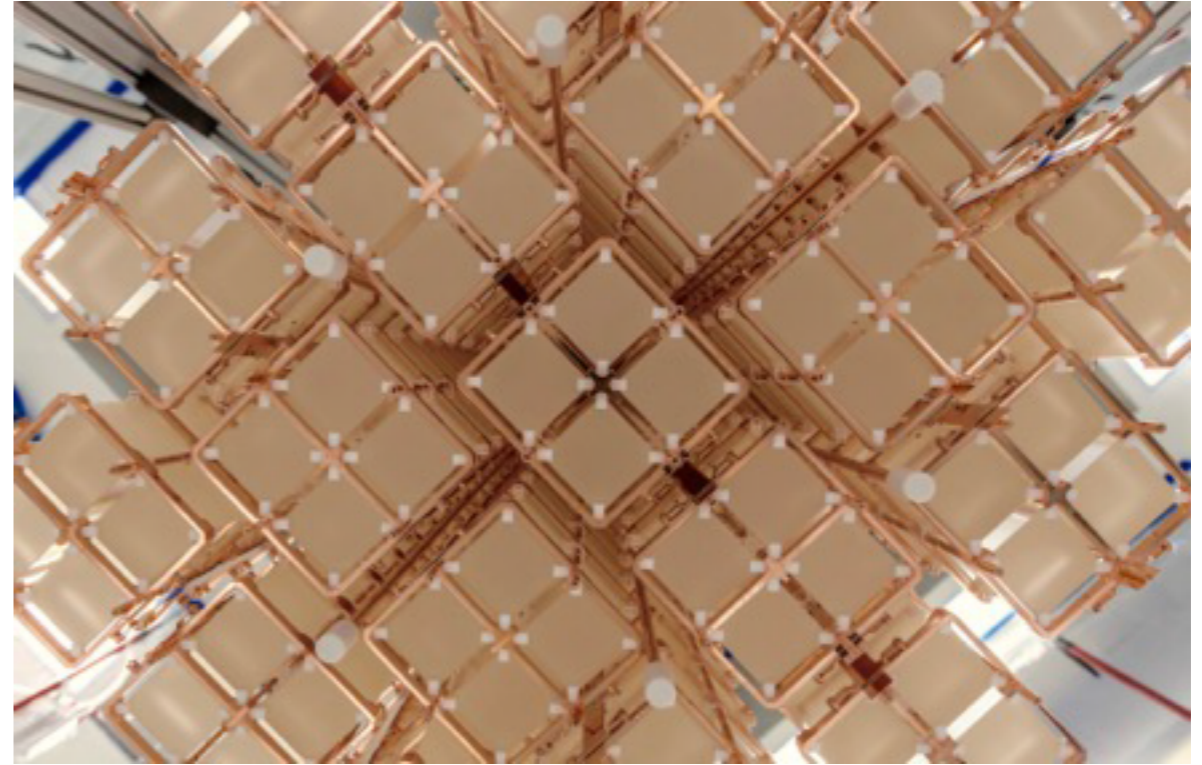
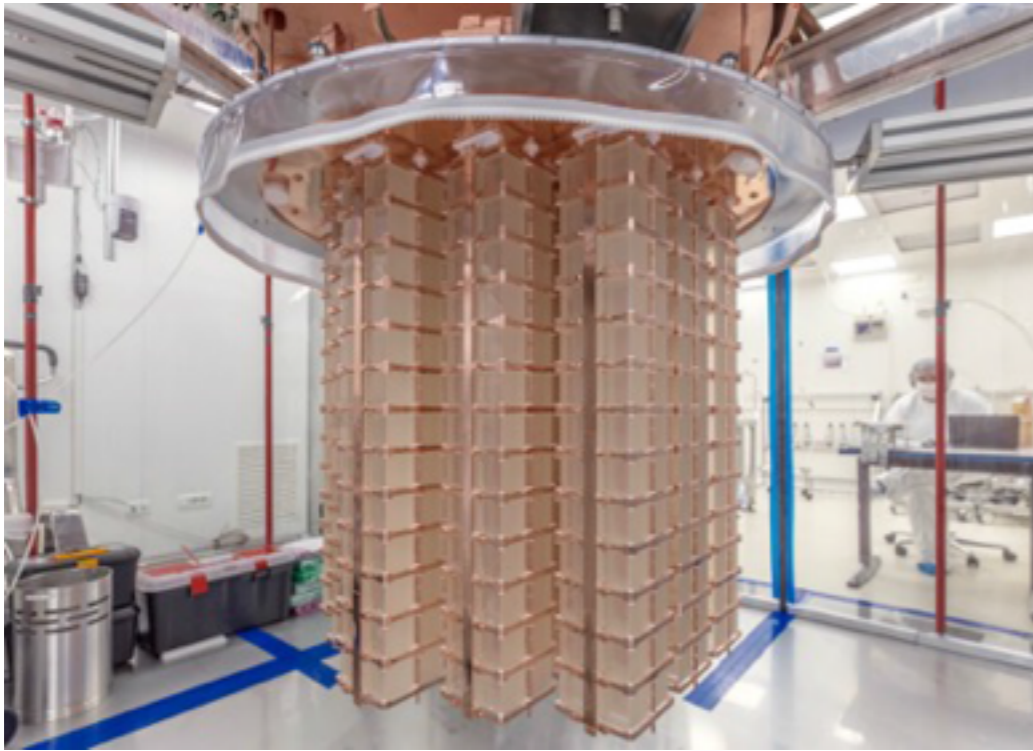
3-sigma discovery vs background



90% CL sensitivity vs background

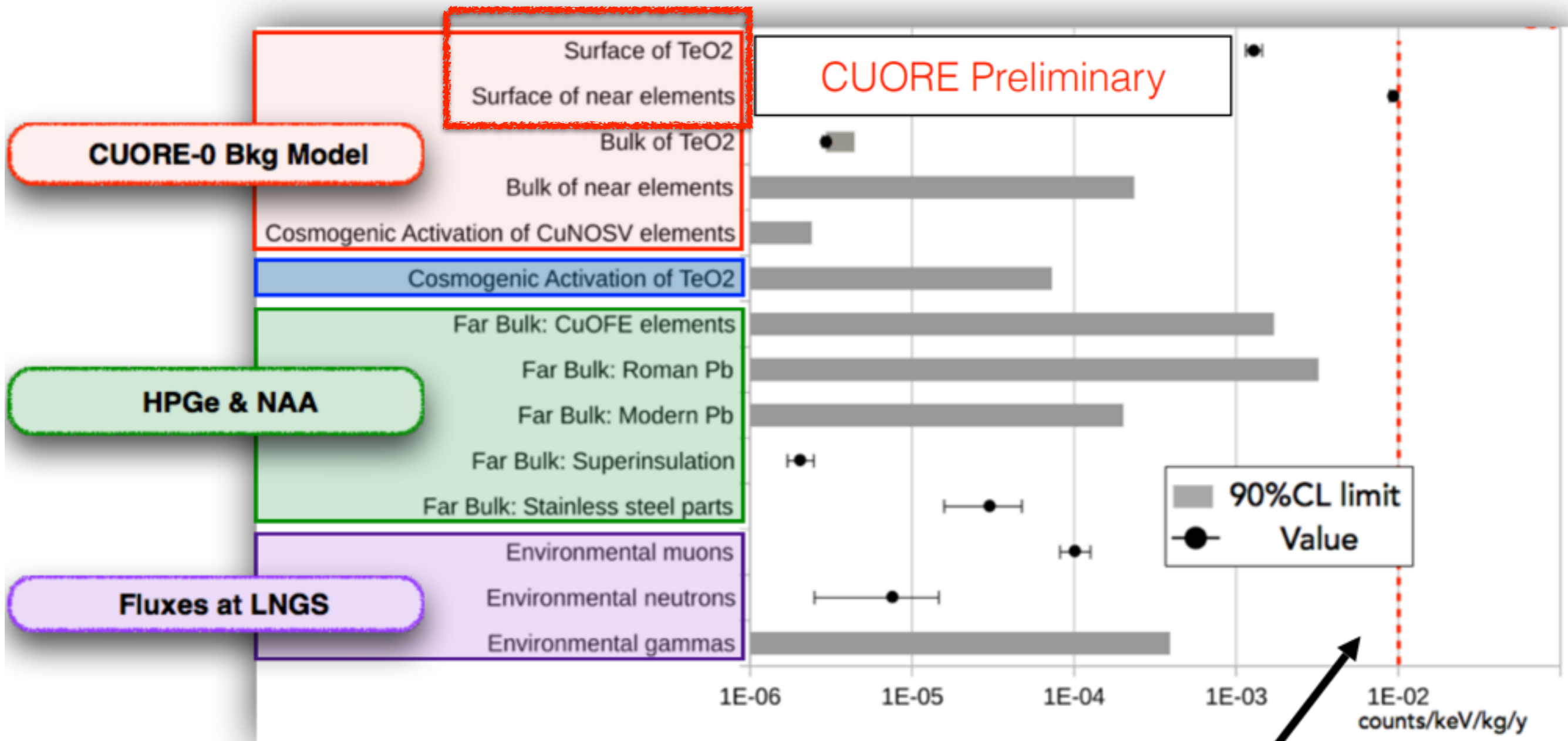


CUORE (^{130}Te bolometers) and beyond



CUORE ^{130}Te and beyond

near or on detector

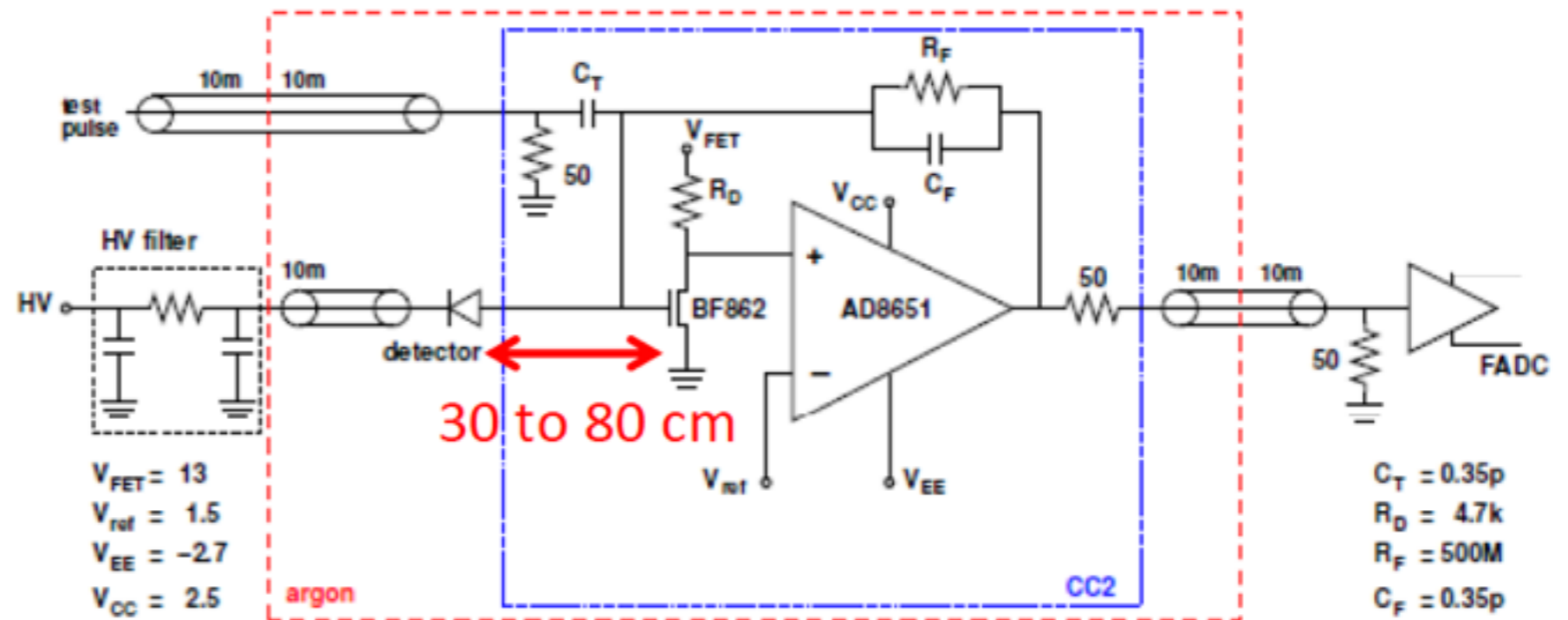
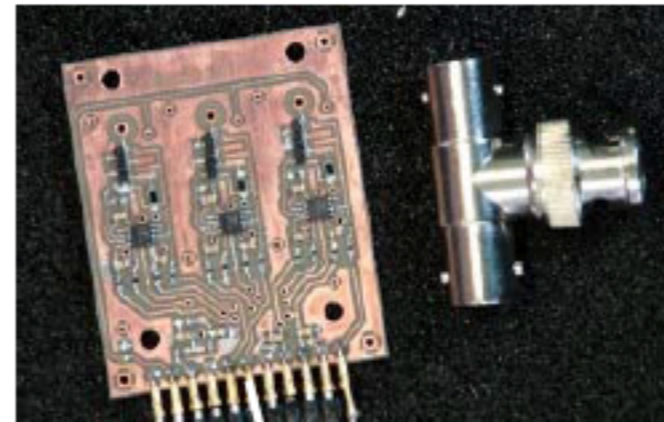
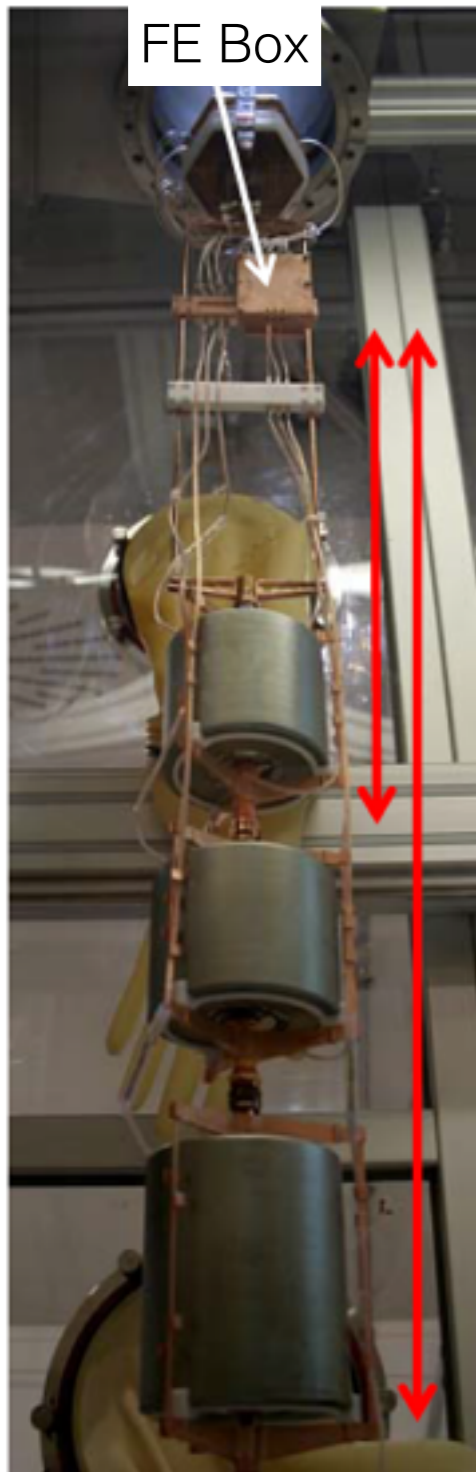


Next-Gen: rejection via
Cherenkov or scintillation light

CUORE goal: 0.01 counts/keV/kg/yr

The ALARA principle

- Choose radiopure materials
- Keep hot stuff away from active detector volume



Ex: GERDA - Phase I

The ALARA principle

- GERDA Phase-I background results:

Table 2 Gamma ray screening and ^{222}Rn emanation measurement results for hardware components and BIs derived from MC simulations. The activity of the mini shroud was derived from ICP-MS measurement assuming secular equilibrium of the ^{238}U decay chain. Estimates of the BI at $Q_{\beta\beta}$ are based on efficiencies obtained by MC simulations [13, 14] of the GERDA setup

Component	Units	^{40}K	^{214}Bi and ^{226}Ra	^{228}Th	^{60}Co	^{222}Rn	BI [10^{-3} cts/(keV kg yr)]
<i>Close sources: up to 2 cm from detectors</i>							
Copper det. support	$\mu\text{Bq/det.}$	<7	<1.3	<1.5			<0.2
PTFE det. support	$\mu\text{Bq/det.}$	6.0 (11)	0.25 (9)	0.31 (14)			0.1
PTFE in array	$\mu\text{Bq/det.}$	6.5 (16)	0.9 (2)				0.1
Mini shroud	$\mu\text{Bq/det.}$		22 (7)				2.8
Li salt	mBq/kg		17 (5)				$\approx 0.003^a$
<i>Medium distance sources: 2–30 cm from detectors</i>							
CC2 preamps	$\mu\text{Bq/det.}$	600 (100)	95 (9)	50 (8)			0.8
Cables and suspension	mBq/m	1.40 (25)	0.4 (2)	0.9 (2)	76 (16)		0.2
<i>Distant sources: further than 30 cm from detectors</i>							
Cryostat	mBq					54.7 (35)	<0.7
Copper of cryostat	mBq	<784	264 (80)	216 (80)	288 (72)		<0.05
Steel of cryostat	kBq	<72	<30	<30	475		
Lock system	mBq					2.4 (3)	<0.03
^{228}Th calib. source	kBq			20			<1.0

^a Value derived for 1 mg of Li salt absorbed into the surface of each detector

Hard to shield components close to the detectors
(e.g. front-end electronics and cables)

Coaxial Cables - GERDA

- GERDA Phase-1

^{228}Th : 1.1 ± 0.5 mBq/kg
 ^{238}U < 59 mBq/kg
Cu/PTFE 1 mm OD
linear density = 2.7 g/m

Table 3 Cables deployed in the 1-string and 3-string locks.

cable	ref.	type	1-string	3-string
Habia SM50	[66]	50 Ω , coaxial	15	24
SAMI RG178	[67]	HV (4 kV), coaxial	4	-
Teledyne Reynolds 167-2896	[68]	HV (18 kV), coaxial	-	10
Teledyne Reynolds 167-2896	[68]	HV (5 kV), unshielded	1	2
total number			20	38

[arXiv:1212.4067v1]

Construction:		
Conductor	Silver plated high strength copper alloy (1x0,16)	0,16
Dielectric	Solid PTFE	0,52
Braid	Silver plated copper (0,06)	0,85
Jacket	FEP, Brown-transparent	1,00
Weight	2,7 kg/km	
Temperature rating (°C)	-55 / +200°C	
Order reference	30000-050-00	

Over an order of magnitude too radioactive for MJD



Coaxial Cables - GERDA

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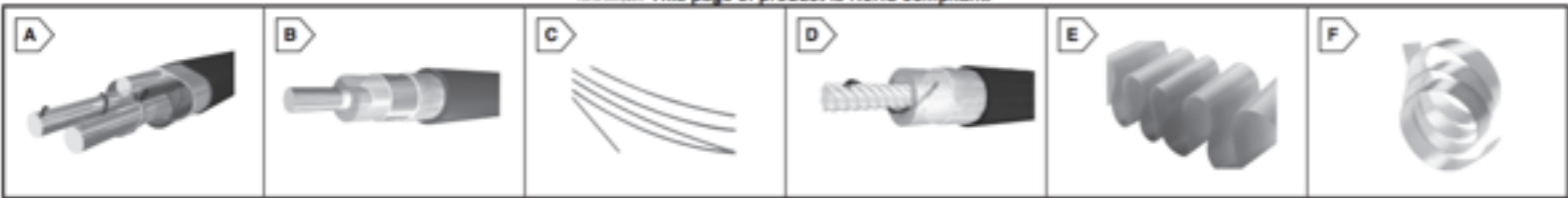
- Silver-plated Cu is likely hot
- Scaling to a HV cable (5 kV DC rating) means even higher activity



Other commercial options?

Coaxial, Ribbon and Multi-Conductor Cables

RoHS Compliant This page of product is RoHS compliant.



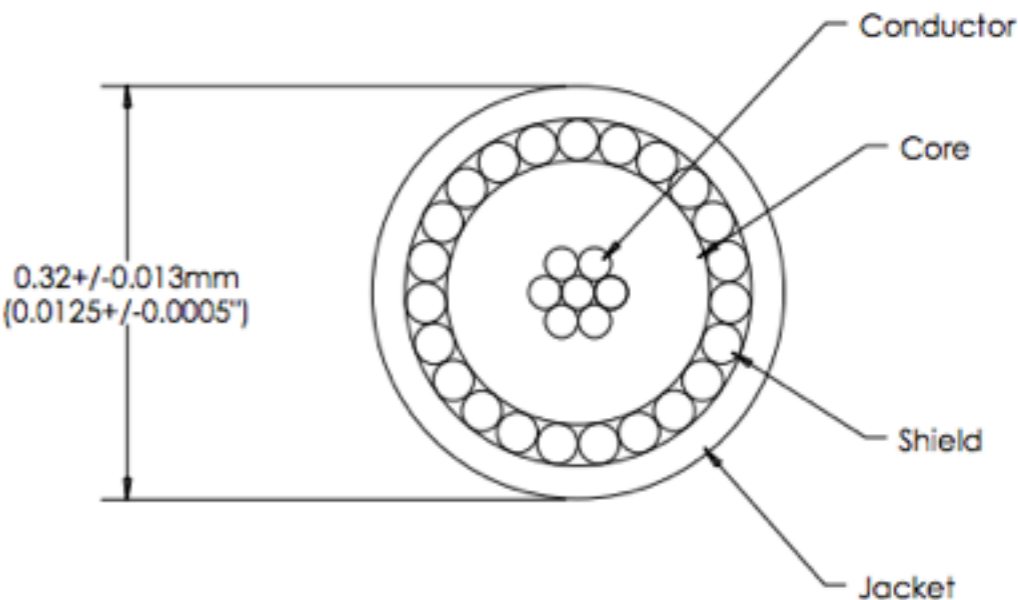
TEMP-FLEX COAXIAL CABLES

a molex company							For quantities greater than listed, call for quote.			
MOUSER STOCK NO.	Temp-Flex Part No.	Fig.	Nominal OD (in.)	Signal Conductors	Braid Shield	Color	Price Per Ft.			
							1	10	25	50
Twinax Cable • Capacitance: 14.5pF/ft. • Differential Impedance: 100±5 Ohms										
538-100TX-08	100TX-08	A	0.049±0.005	32AWG	44AWG	1-Blue, 1-Green	2.12	1.99	1.83	1.53
Flexible Microwave Coaxial Cables • Capacitance: 29.0pF/ft. (95pF/ft.) • Impedance: 50±1 Ohms										
538-141SC-1901	141SC-1901	B	0.157±0.005	19AWG	40AWG	Blue	11.56	10.87	9.96	8.37
538-047SC-2901	047SC-2901	B	0.056±0.003	29AWG	46AWG	Blue	4.49	4.22	3.87	3.25
Microminiature Coaxial Cable • Capacitance: 30pF/ft. Nominal • Impedance: 50±2 Ohms										
538-086SC-2401	086SC-2401	B	0.101±0.005	24AWG	40AWG	Blue	7.40	6.96	6.38	5.36
538-50MCX-37	50MCX-37	C	0.125±0.005	42AWG	48AWG	Blue	2.55	2.39	2.20	1.85
High Speed Data Cables • Capacitance: 30pF/ft. Nominal • Impedance: 50±2 Ohms										
538-50CX-41	50CX-41	D	0.071	30AWG, 7/38	40AWG	Black	2.81	2.64	2.42	2.04
538-50CX-42	50CX-42	D	0.100	26AWG, 7/34	38AWG	Black	3.64	3.42	3.14	2.63

TEMP-FLEX FLAT FEP RIBBON CABLES

a molex company

Mouser catalogue



TEMP-FLEX
a molex company



Enlarge

Mouser Part #: 538-50MCX-37
Manufacturer Part #: 50MCX-37
Manufacturer: Temp-Flex
Description: Coaxial Cables 42AWG PFA, 50 OHM MICRO COAX, PER FT

[Learn more about Temp-Flex 50MCX-37](#)

[Page 1,389, Mouser Online Catalog](#)

[Page 1,389, PDF Catalog Page](#)

[Data Sheet](#)

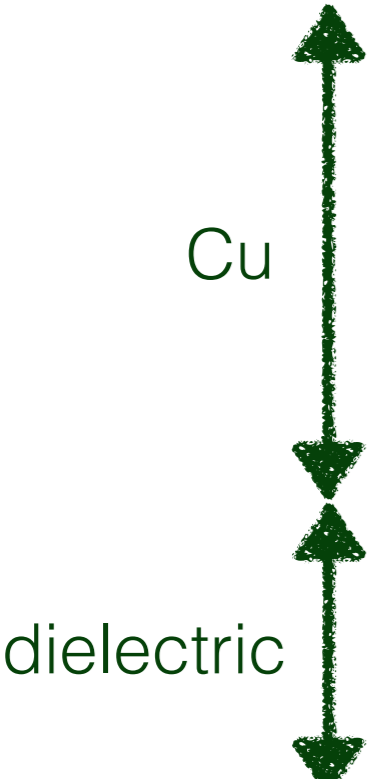
Radiopurity concerns:

- dye in the jacket
- silver-plated copper alloy in braid and central conductor

It became clear that we needed to do a special production run

Coaxial Cables - MJD

- FEP and PFA
 - have high dielectric strength (Dupont: 260 kV/mm)
 - are radiopure

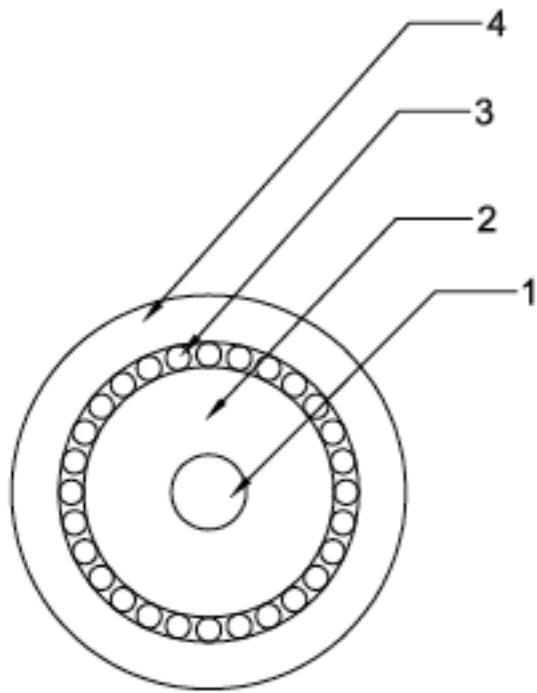


Sample	Lab	Reported in pg/g				Reported in $\mu\text{Bq/kg}$			
		^{232}Th	$\pm 1\sigma$	^{238}U	$\pm 1\sigma$	^{232}Th	$\pm 1\sigma$	^{238}U	$\pm 1\sigma$
Cu conductor wire (signal, CFW)	LBNL	<30	-	<50	-	<120	-	<620	-
Cu conductor wire (high voltage, CFW)	LBNL	<30	-	180	50	<120	-	2200	620
Cu wire 50AWG (uncleaned, MWS ¹)	LBNL	120	20	73	28	490	80	910	350
Cu wire 50AWG (cleaned, MWS)	LBNL	30	30	42	10	120	120	520	120
PFA416 ²	PNNL	2.60	**	0.89	**	10.66	**	11.09	**
PFA340A ³	PNNL	3.28	**	1.90	**	13.45	**	23.57	**
FEP 106	PNNL	0.11	**	1.96	**	0.43	**	24.36	**
FEP NP20	PNNL	0.99	**	0.61	**	4.05	**	7.60	**
FEPTE 9494	PNNL	4.03	**	0.71	**	16.52	**	8.75	**

- The radiopurity of the Cu drives the background budget:
 - reduce OD of central conductor
 - reduce OD of inner dielectric
 - helical shield (instead of braid)

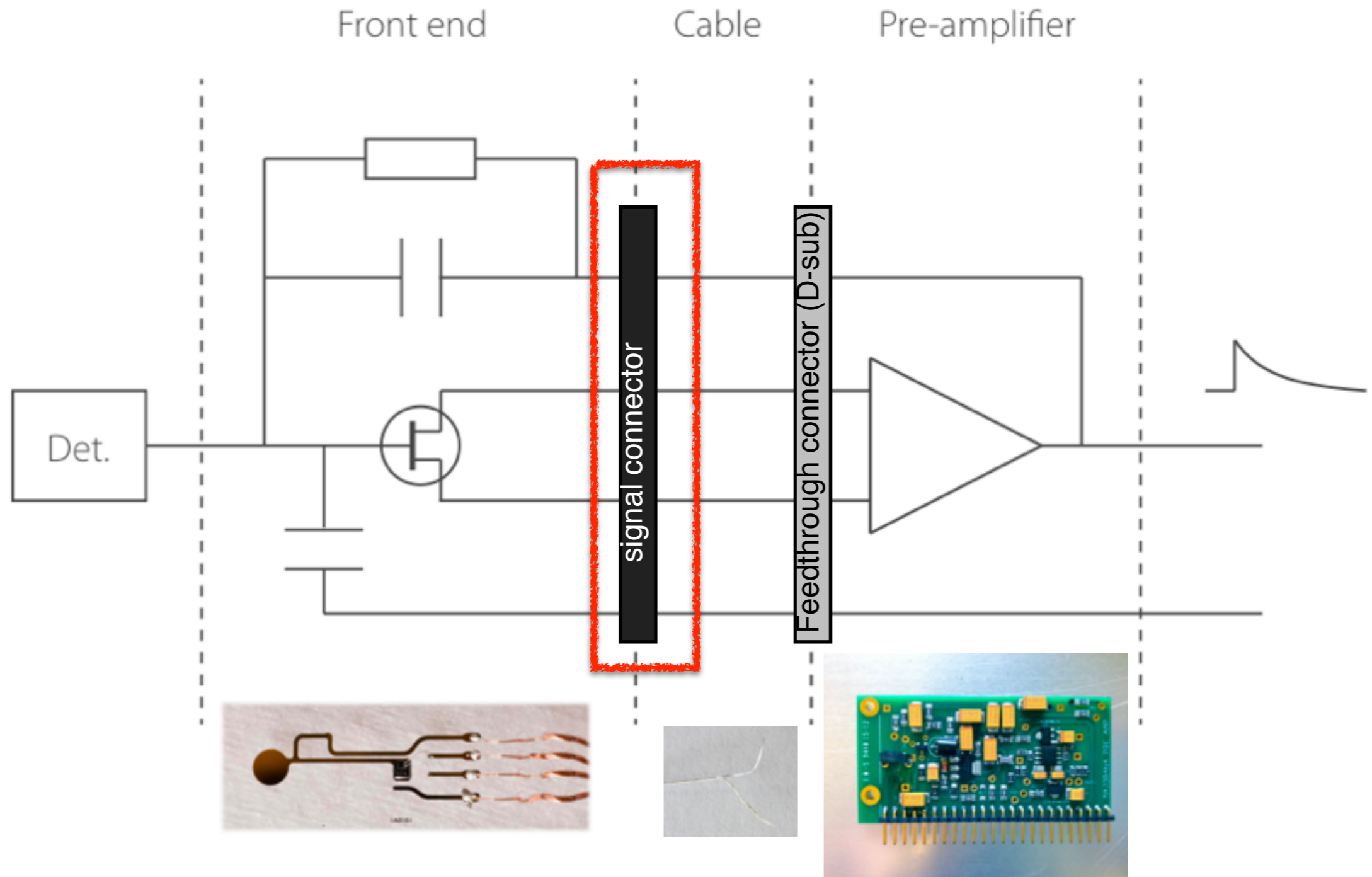
Coaxial Cables - MJD

- Contracted Axon' in France to make the “picocoax” cable

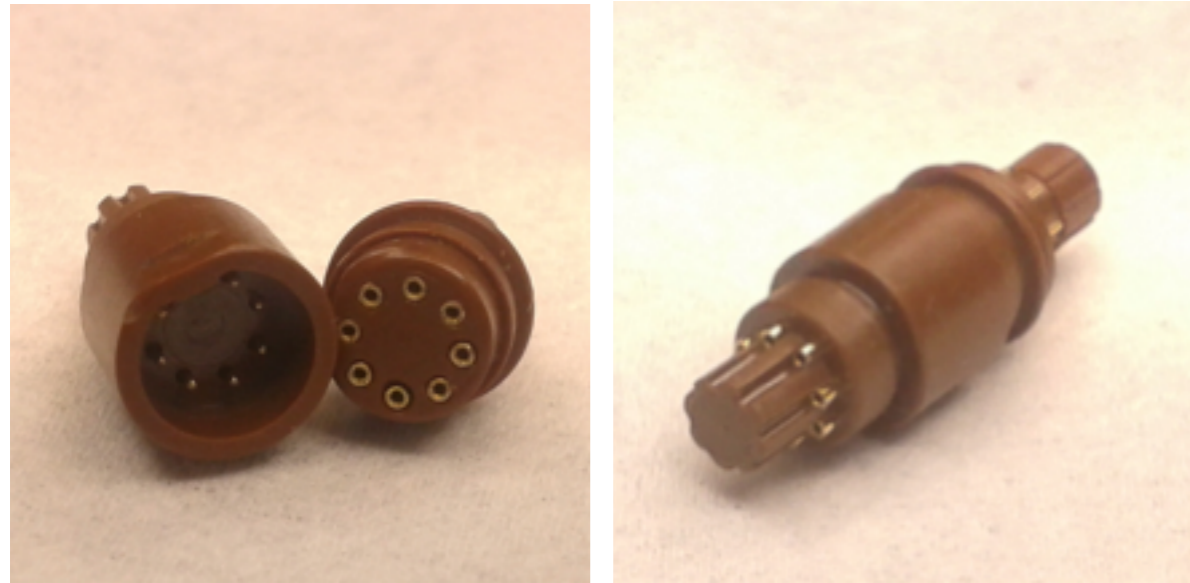


		Material	Signal	HV
1	central conductor	Bare Cu	0.0762 mm ϕ	0.152 mm ϕ
2	inner dielectric	FEP / PFA	0.254 mm ϕ	0.77 mm ϕ
3	helical shield	Bare Cu	AWG50	AWG50
4	jacket	FEP / PFA	0.4 mm ϕ	1.2 mm ϕ
Linear mass density			0.4 g/m	3 g/m

Making connectors



Technical Issue: Plug Design



- Cable connection: solder to tiny pins
- Pins are held in vespel housing that also provides strain relief
- Press-fit, keyed shell interface for ease of assembly in the glove box
- Vacuum tests indicate no significant virtual leaks.
- BeCu contact is too radioactive for MJD (~ 10 cts/t/y). Iterative prototyping to establish reliable connection during thermal cycling.
- Full body ICPMS indicates the connectors are sufficiently clean for MJD

Solder

- “Typical clean solder”:

Grouping	Name	Isotope	Amount	Isotope	Amount		
▸ SuperCDMS	Solder paster, Alpha WS-820	Th-232	5.28 mBq/kg	U-238	5.615 mBq/kg	...	✕
▸ ILIAS UKDM	Solder, SnCu	Th-232	1 ppb	U-238	5 ppb	...	✕
▸ ILIAS UKDM	Silfos (Ag, Cu, Sn solder)	Th-232	0.05 ppb	U-238	0.05 ppb	...	✕
▸ ILIAS UKDM	Silver solder	Th-232	0.072 ppb	U-238	0.1 ppb	...	✕

- Low background ideas:
 - Roman Pb
 - Source clean solder (e.g. SnAg), use abietic acid as flux.

PCB in low-background experiment

S. Nisi *, A. Di Vacri, M.L. Di Vacri, A. Stramenga, M. Laubenstein

Laboratori Nazionali del Gran Sasso, INFN, S. S. 17/bis km 18+910, I-67010 Assergi (AQ), Italy

Applied Radiation and Isotopes 67 (2009) 828–832

Sample	^{40}K (mBq kg $^{-1}$)	^{232}Th (mBq kg $^{-1}$)	^{238}U (mBq kg $^{-1}$)
PEN			
γ -spectroscopy	510 ± 20	136 ± 3	242 ± 3 (^{226}Ra) 236 ± 68 ($^{234\text{m}}\text{Pa}$)
ICP-MS	370 ± 50	110 ± 10	200 ± 30
KAPTON [®] HN DuPont			
γ -spectroscopy	< 5.4	1.4 ± 0.7	14 ± 1 (^{226}Ra) < 27 ($^{234\text{m}}\text{Pa}$)
ICP-MS	7 ± 3	0.65 ± 0.08	17 ± 2
CuFlon [®]			
γ -spectroscopy	48 ± 15	< 1.9	< 0.84 (^{226}Ra) < 132 ($^{234\text{m}}\text{Pa}$)
ICP-MS	$6 - 2/+9$	$0.28 - 0.03/+0.04$	$0.36 - 0.04/+0.07$

- CuFlon is cleaner than Kapton in U and Th, but it's much worse in ^{40}K

Processing PCBs

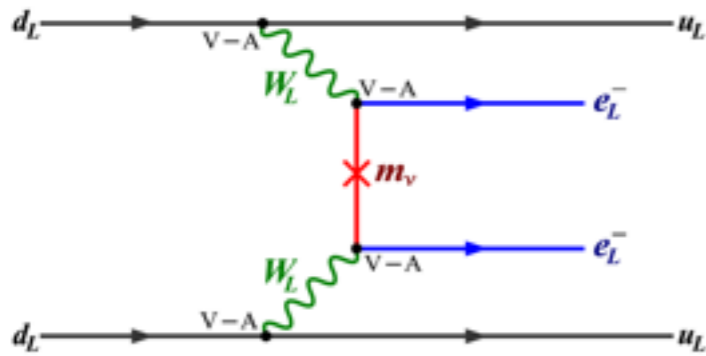
- Once selected the proper raw material → Important not to spoil its radiopurity by PCB process.
- Avoid finishing protective layers (soldermasks etc.)
- Minimize Cu deposition
- **Gold finishing required for bonding (typically <1 um) introduces significant U contaminations. Minimize golded surfaces (in GERDA few mm²/detector)**

				Solfor		Fosfor		Cleanin g		PreAu		Micro Etchin		Gold		Nickel
39	K	ppb		2000		4900		6100		Saturate		96000		32000000		38000
208	Pb	ppb	<	0,3		0,7		11		28		17		2	<	10
232	Th	ppb	<	0,03		0,05	<	0,03		1		0,04		1,7	<	0,3
238	U	ppb		0,13		22		0,8		5,8		0,81		7,7	<	0,3

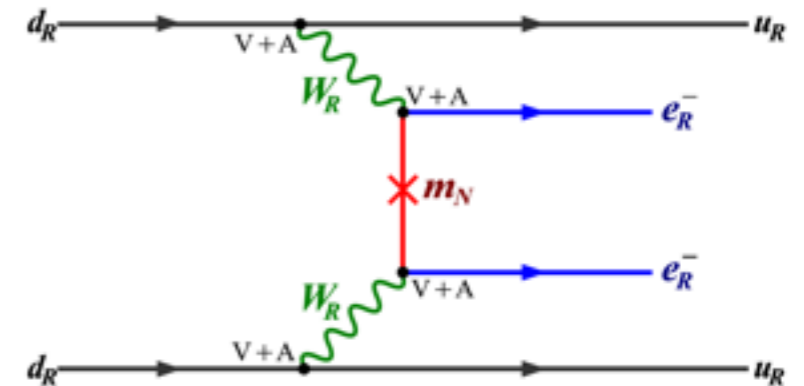
Do other mechanisms tell us anything about (light) $m(\nu)$?

“Vanilla” mass mechanism

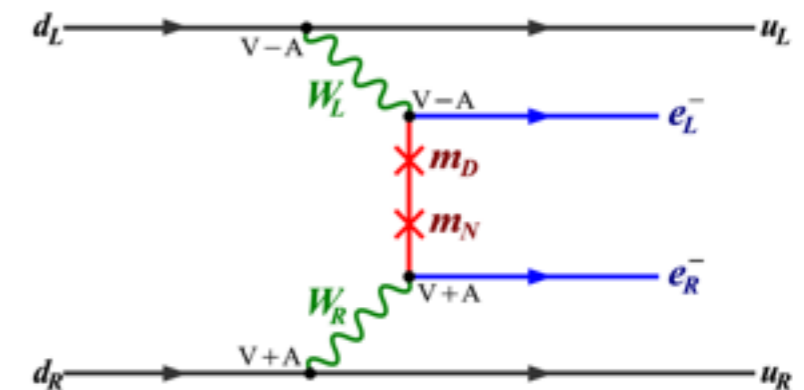
$$\langle m_{\beta\beta} \rangle = \sum_{i=1}^3 |U_{ei}^2 m_i|$$



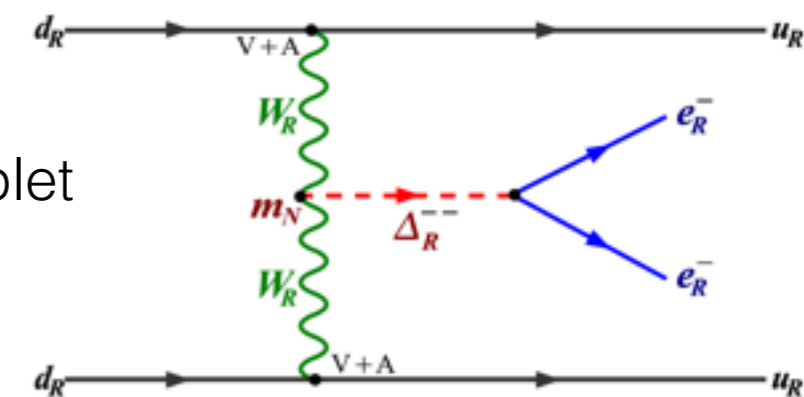
Heavy neutrino exchange



L-R mixing



Doubly-charged Higgs triplet exchange



$0\nu\beta\beta$ half-life may not yield any direct information about the neutrino mass.

How to disentangle different $(0\nu\beta\beta)$ mechanisms?

- Exploit energy and angular distributions

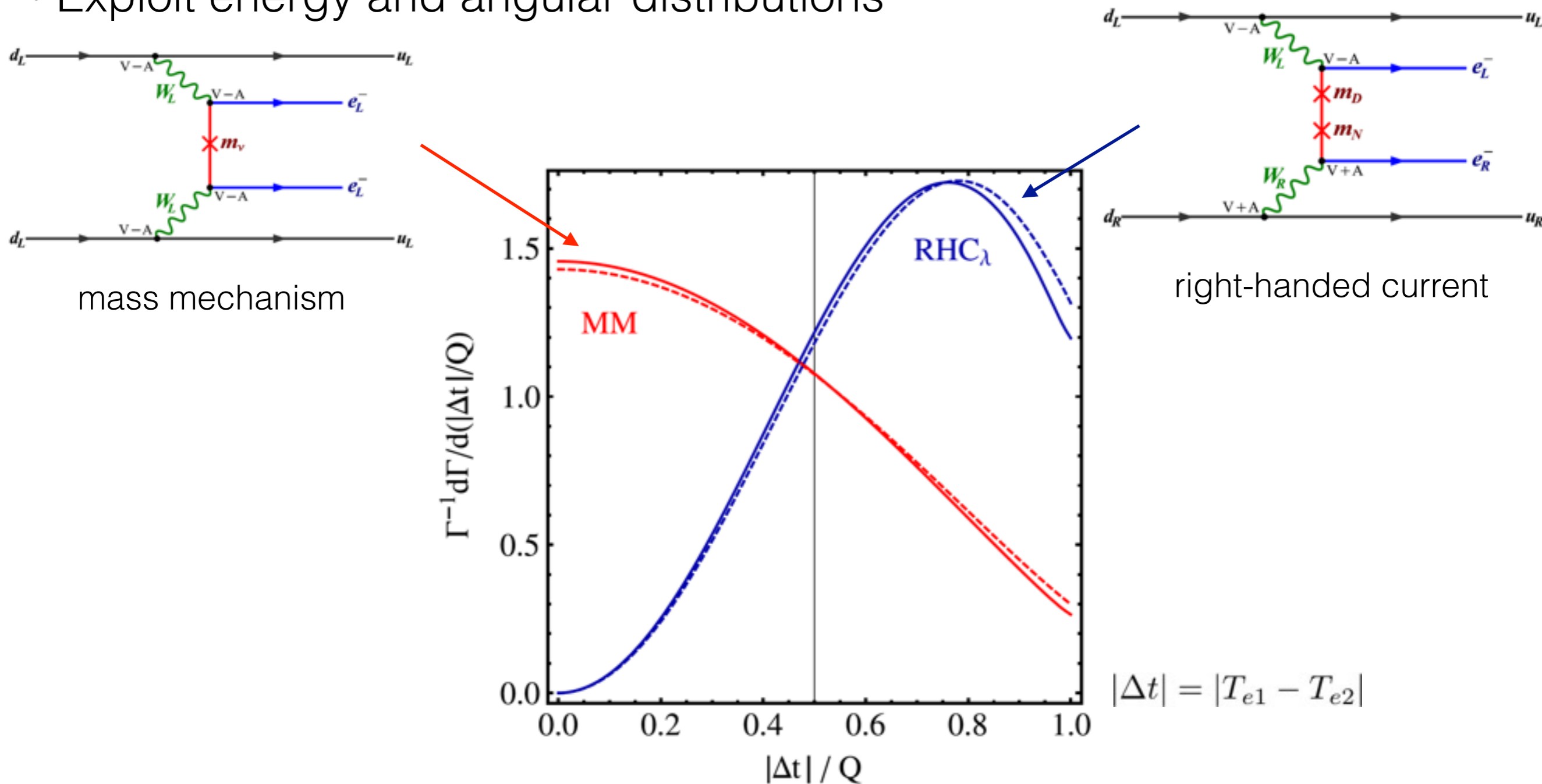


Fig. 2 (Color online) Normalised $0\nu\beta\beta$ decay distribution with respect to the electron energy difference in the MM (red) and RHC_λ mechanism (blue) for the isotopes ^{82}Se (solid curves) and ^{150}Nd (dashed curves) [SuperNEMO, Eur. Phys. J. C 70 (2010) 927]

How to disentangle different $(0\nu\beta\beta)$ mechanisms?

- Exploit differences in different isotopes

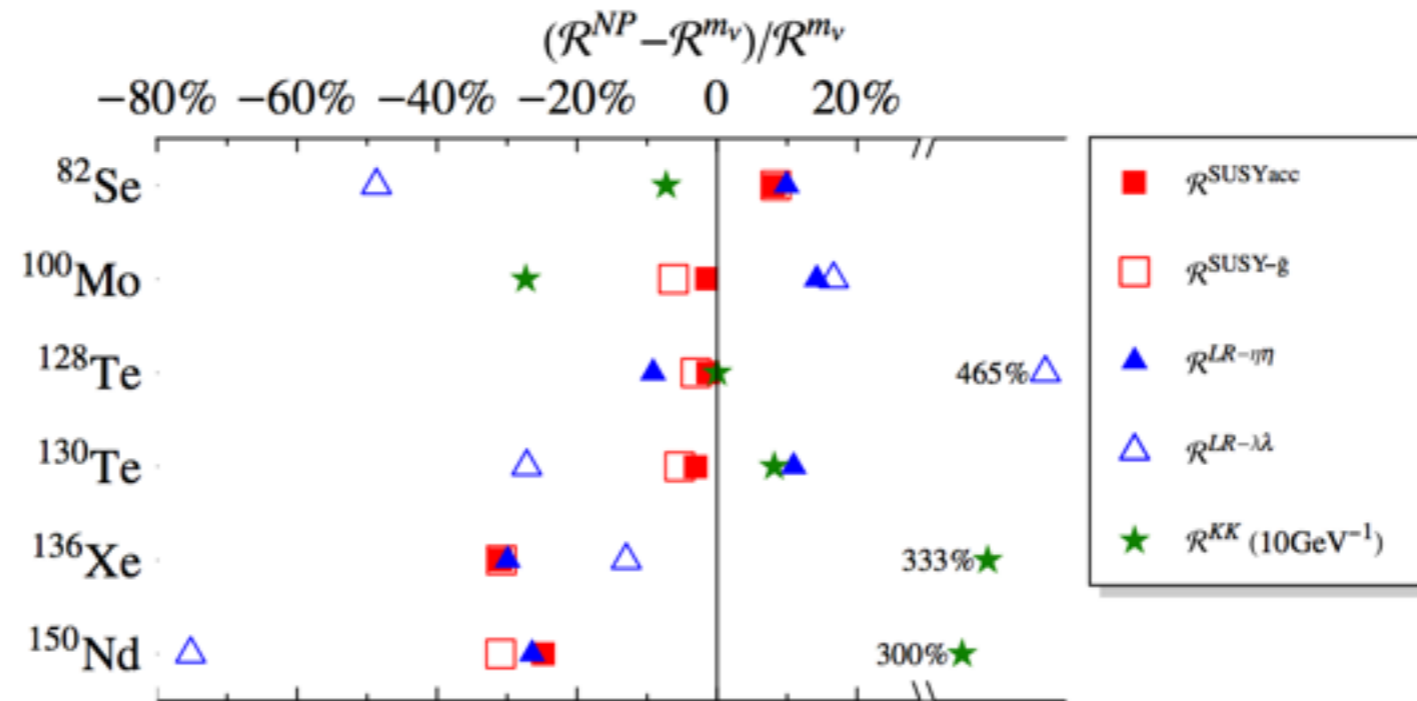


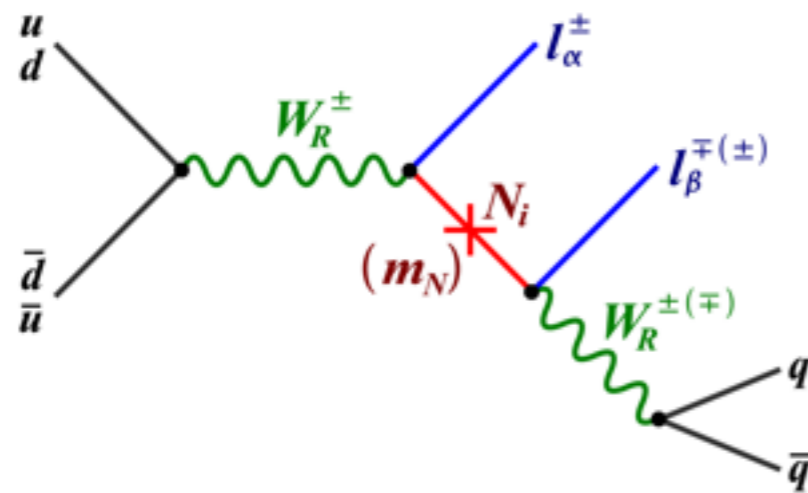
FIG. 1 (color online). Relative deviations of half-life ratios $\mathcal{R}^{NP}(^AX)$, normalized to the half-life of ^{76}Ge , compared to the ratio in the mass mechanism $\mathcal{R}^{m_\nu}(^AX)$. Deppisch et al., Phys. Rev. Lett. 98, 232501 (2002)

- Exploit differences in $0\nu\beta^+\beta^+ / 0\nu\beta^+\text{EC}$
- Exploit differences in first-excited and ground state transitions

Problem: Need statistics

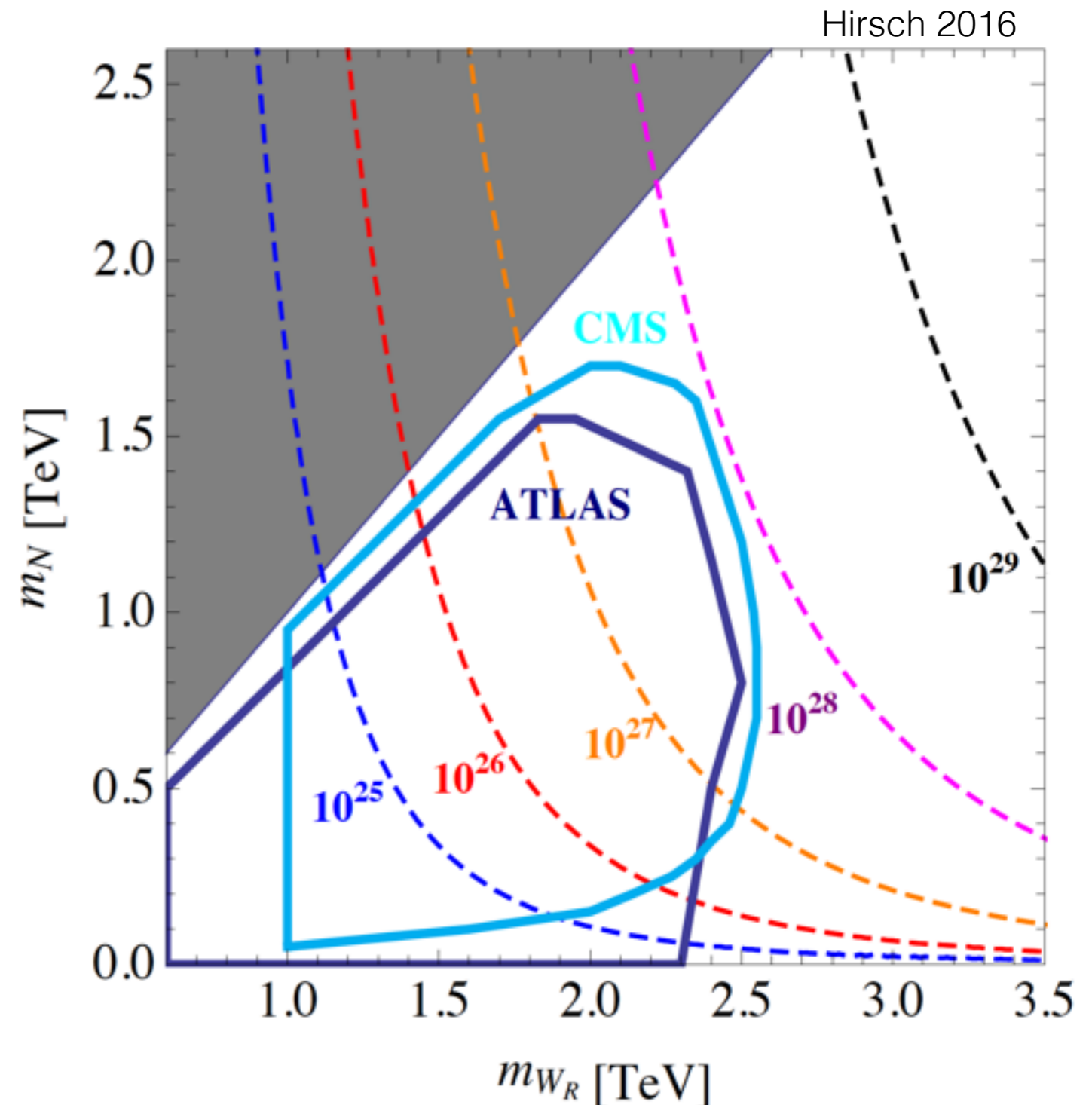
Complementarity to LHC / heavy flavor physics

- LNV via heavy right-handed neutrino exchange can be probed via $l^\pm l^\pm + 2j$



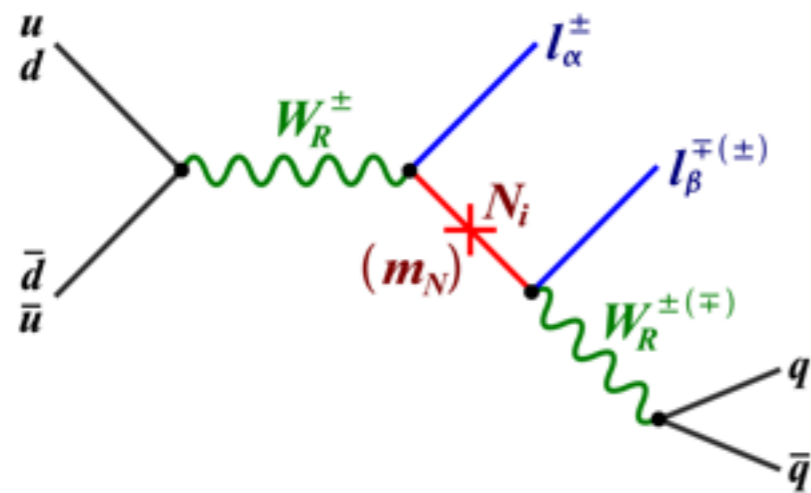
Same sign: $l^\pm l^\pm + 2j$

Non-observation gives stringent limits on short-range W_R mechanisms



Complementarity to LHC physics

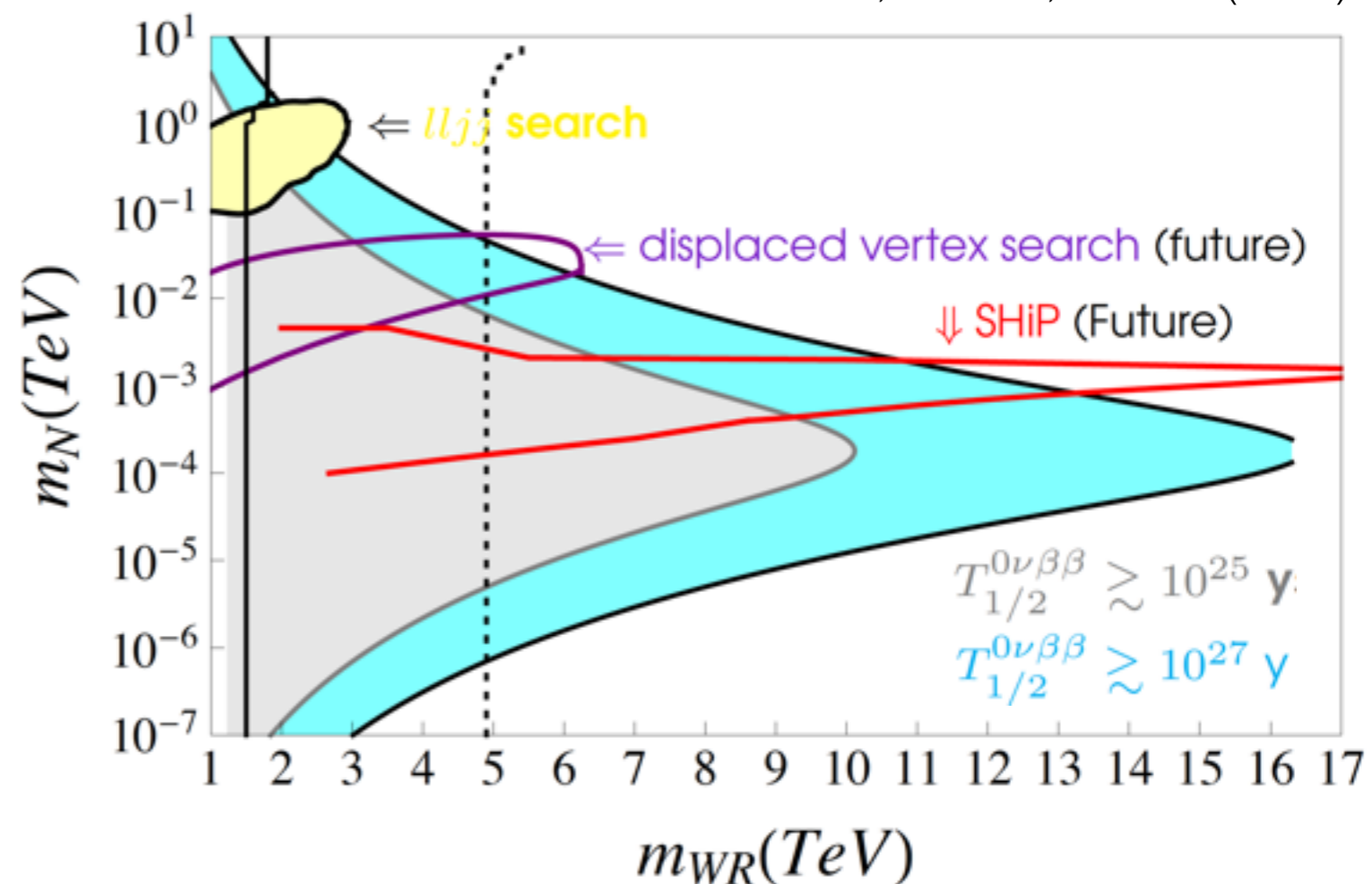
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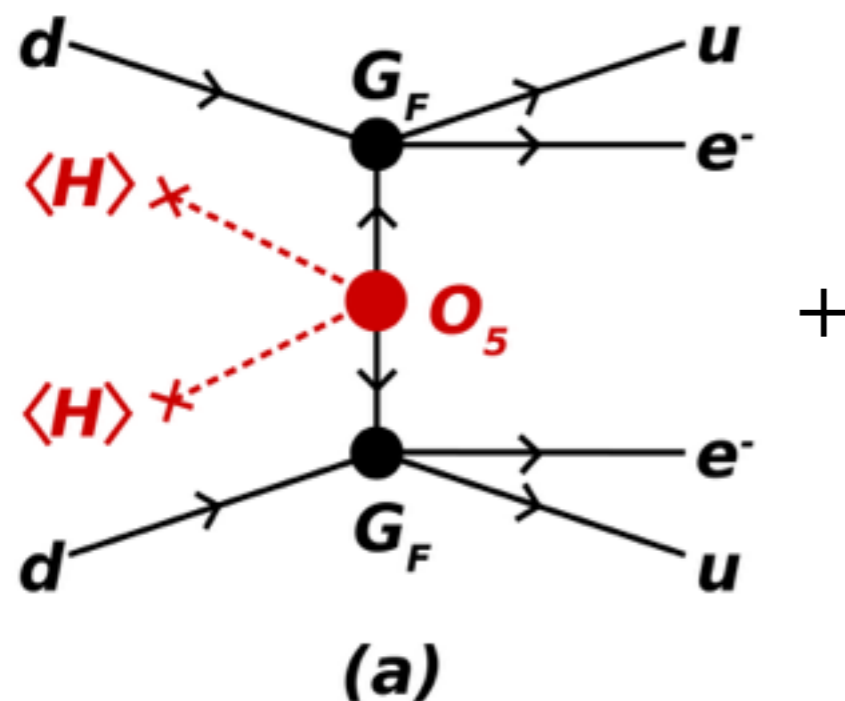
Helo et al., PRD 92, 073017 (2015)



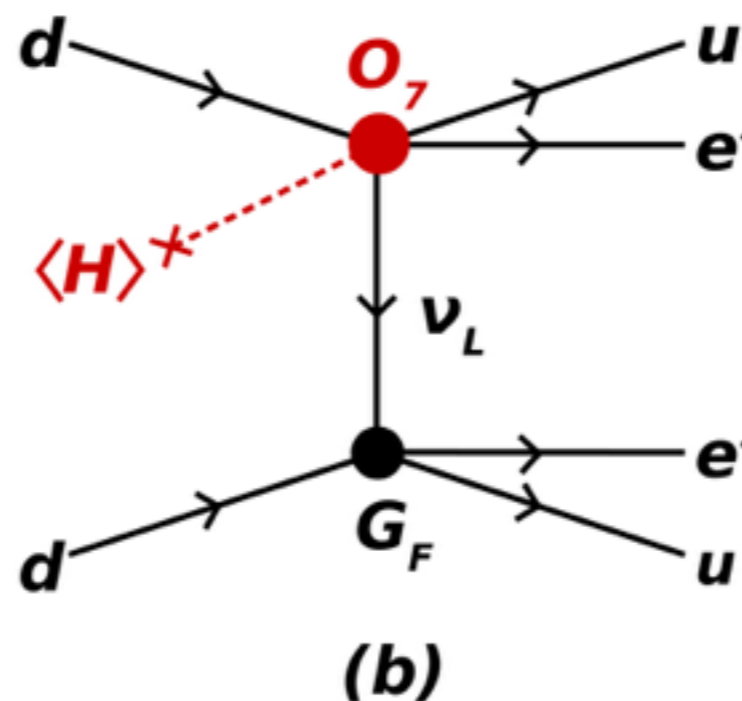
What are the possibilities inside the black box?

$$\Delta L = 2$$

GUT scale / seesaw

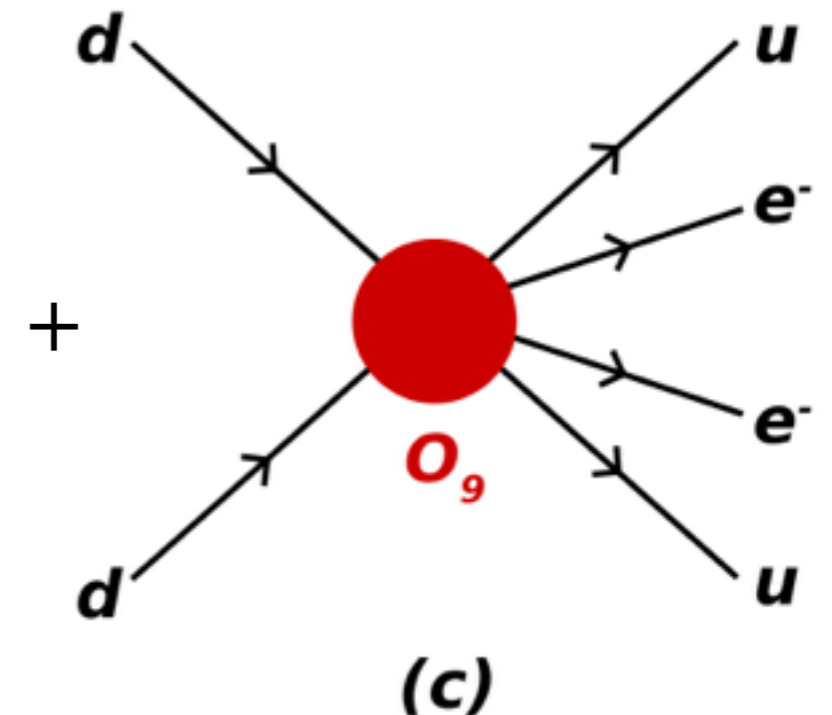


Mass mechanism



"Long-range"

LHC energy

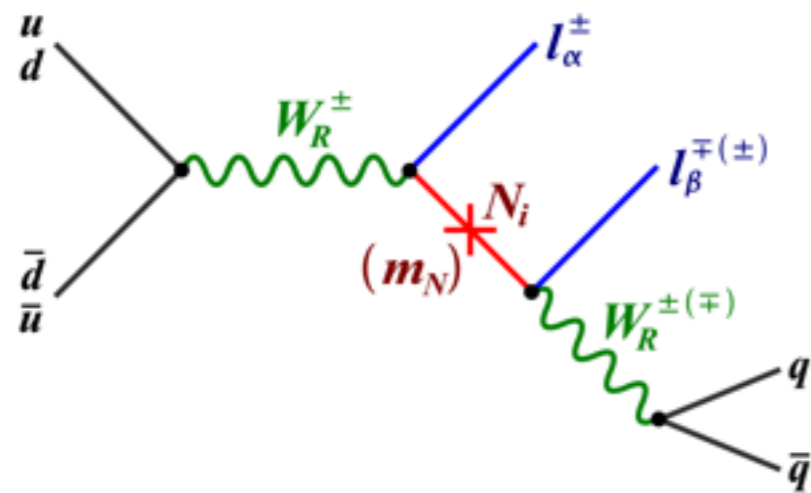


"Short-range"

$0\nu\beta\beta$ allows us to probe the GUT scale

Complementarity to LHC physics

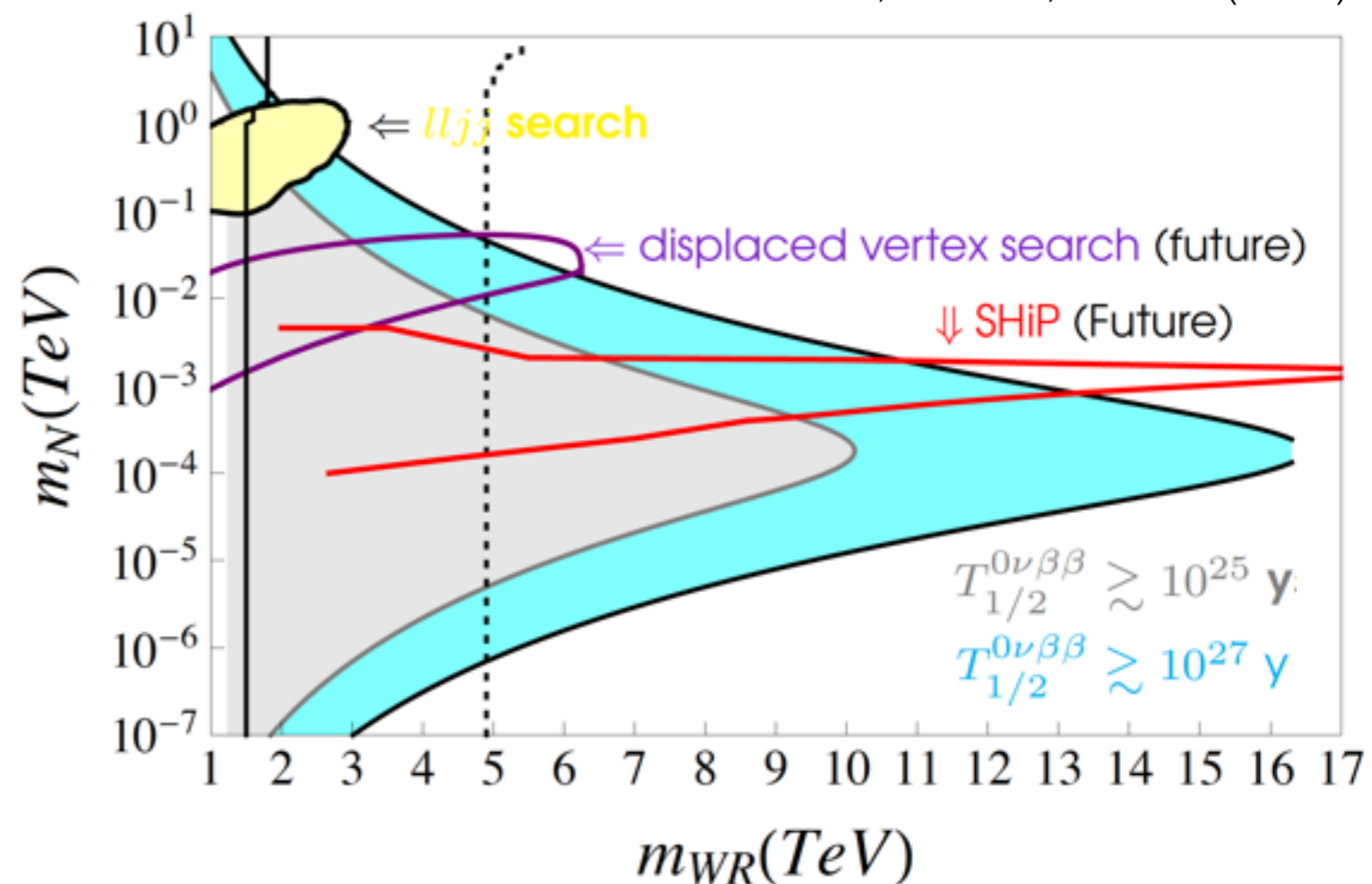
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Non-observation gives stringent limits on short-range WR mechanisms

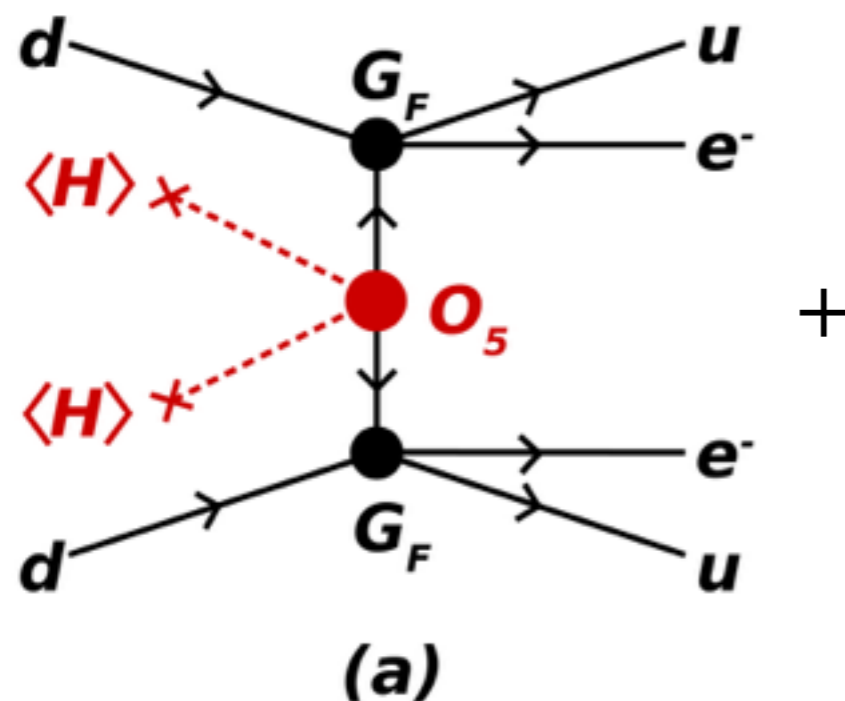
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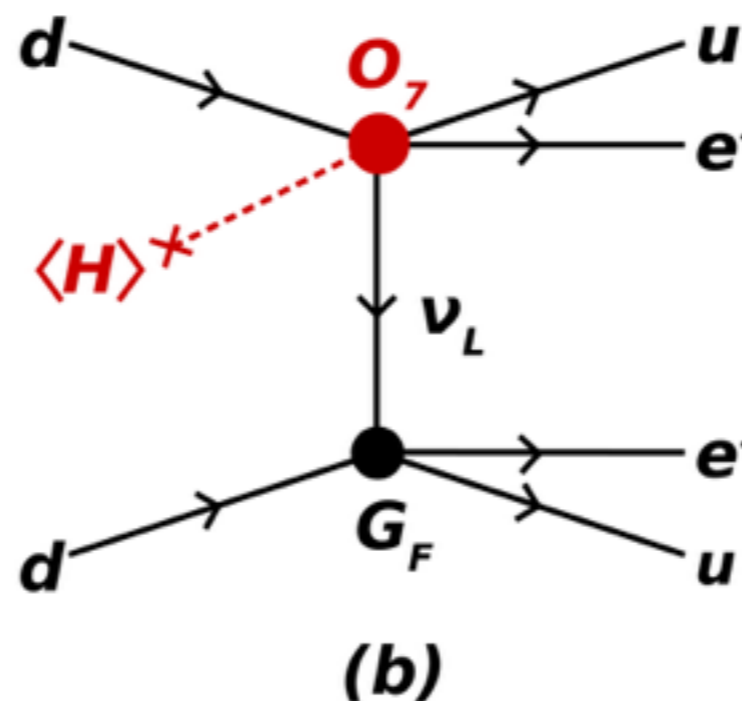
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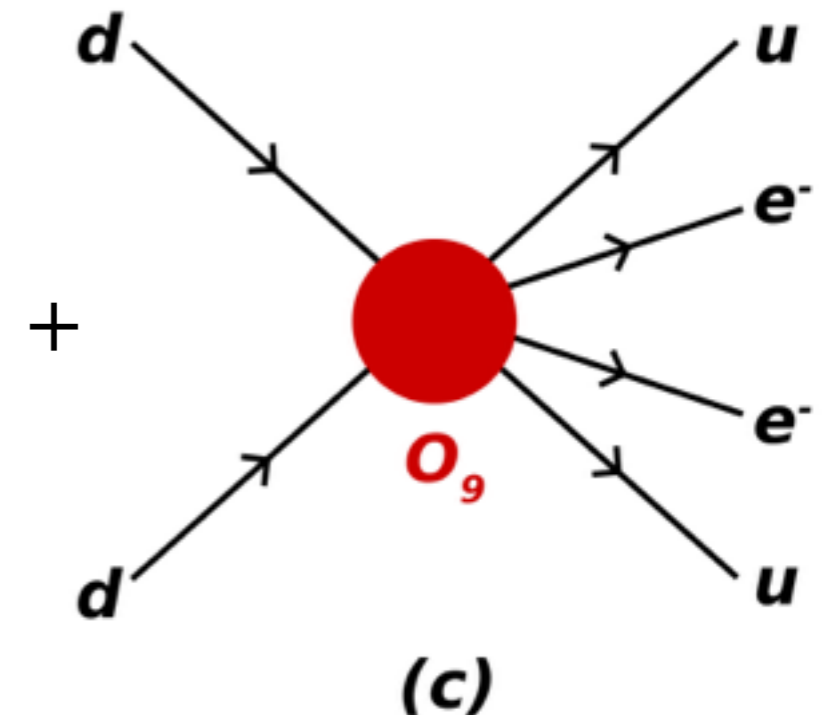


Mass mechanism



"Long-range"

LHC energy



"Short-range"

$0\nu\beta\beta$ allows us to probe the GUT scale